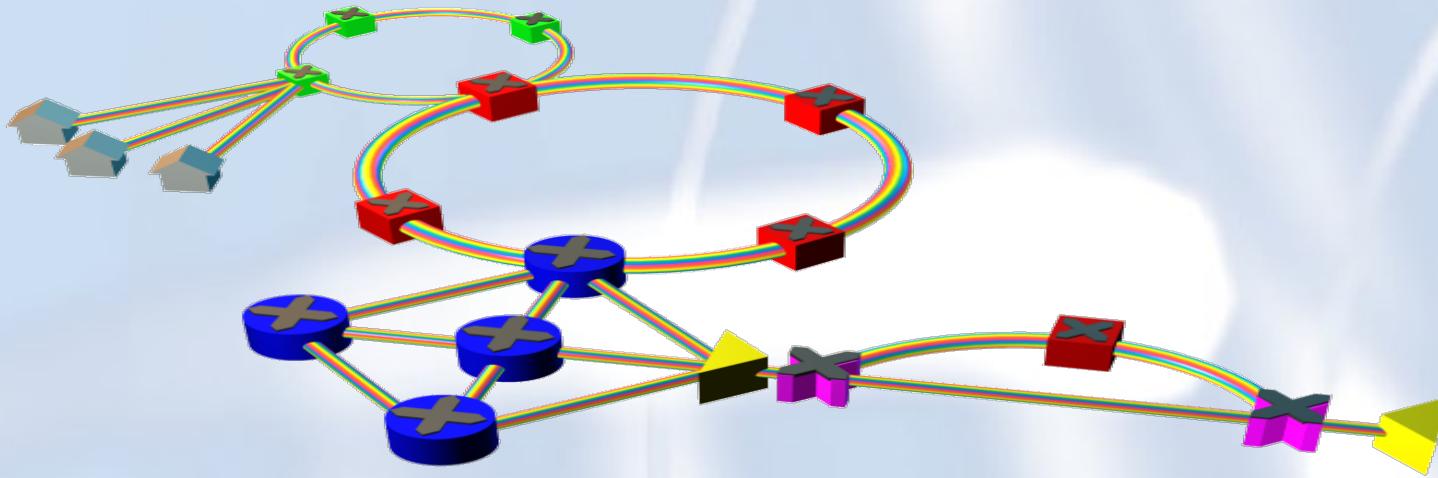




非显示应用：液晶的下一个蓝海？

陆延青

南京大学现代工程与应用科学学院
南京大学固体微结构物理国家重点实验室





研究组



液晶与微纳光学研究组 Liquid Crystal and Nano-photonics Group

非线性与微纳光学 / 光纤传感与通讯 / 液晶材料与器件 / 其他

English

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公告

2013年4月9日（周二）晚7:00唐仲英楼
A313，报告人：陈烨、葛士军

2013年4月2日（周二）晚7:00唐仲英楼
A313，报告人：王磊、郑必才

2013年3月26日（周二）晚7:00唐仲英楼
A313，报告人：吴子建、陈锦辉

2013年4月22日（周二）晚7:00唐仲英楼
A213，报告人：国威、曲广媛

[内部成员登录>>](#)



研究组2013年千岛湖春游

1 2 3 4 5

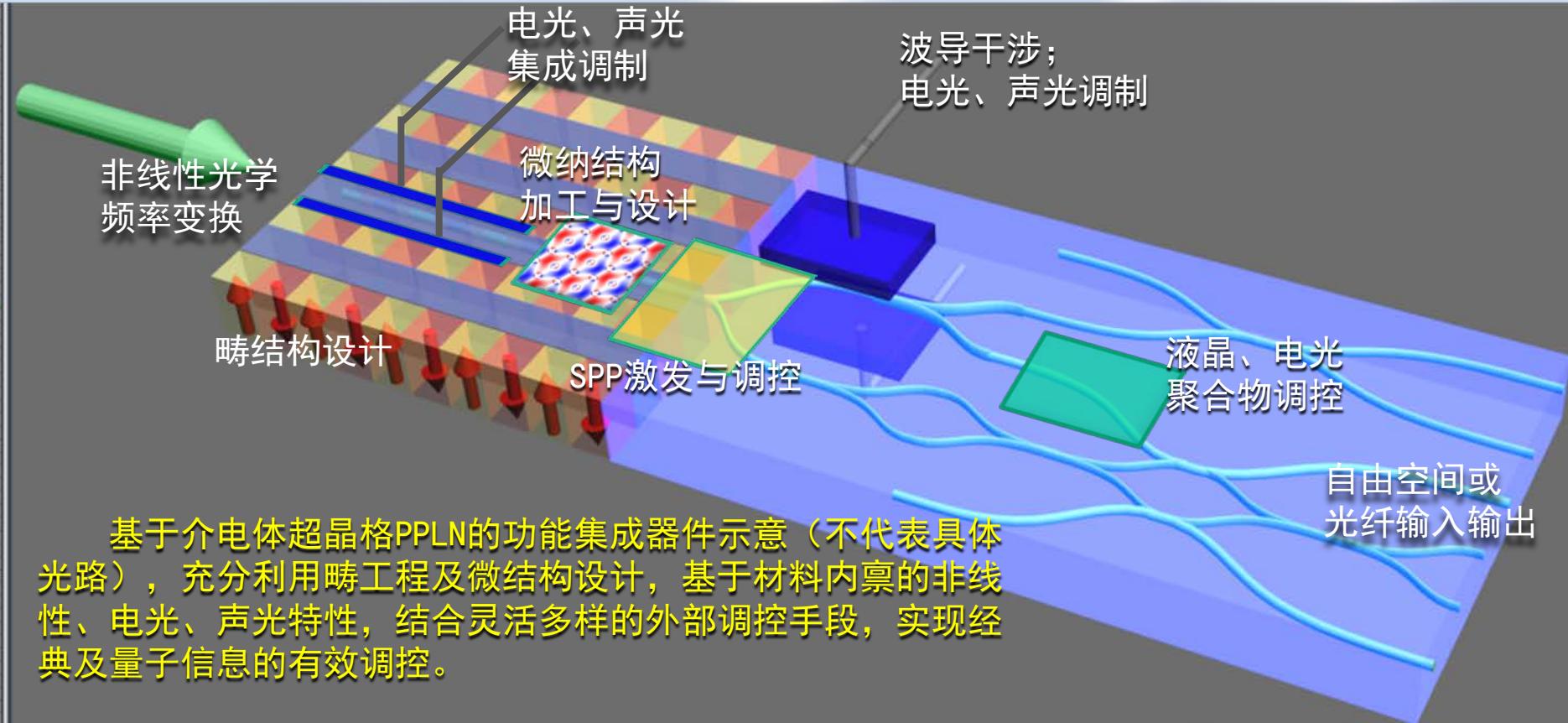
To make life a dream and to turn the dream into a reality

————我要把人生变成科学的梦，然后再把梦变成现实————

Maria Curie

<http://light.nju.edu.cn>

研究基础：介电体超晶格



*Science 276, 2004; Science 284, 1822; PRL 90, 053903; Sci. Rep 4, 4812
 APL 77, 3719; APL 78, 1035; APL 85, 3531; APL 101, 151109 ; APL 104, 171110
 PRA 88, 063827; PRB 82, 155107; OE 17, 11965; OE 18, 7340; OE 19, 380
 OL 35, 3327; OL 36, 2533; OL 36, 4434; ...*



报告提纲

I、液晶与液晶显示

II、液晶的非显示应用

无处不在的液晶

1. Handheld



2. Notebook



3. Desktop



4. LCD-TV



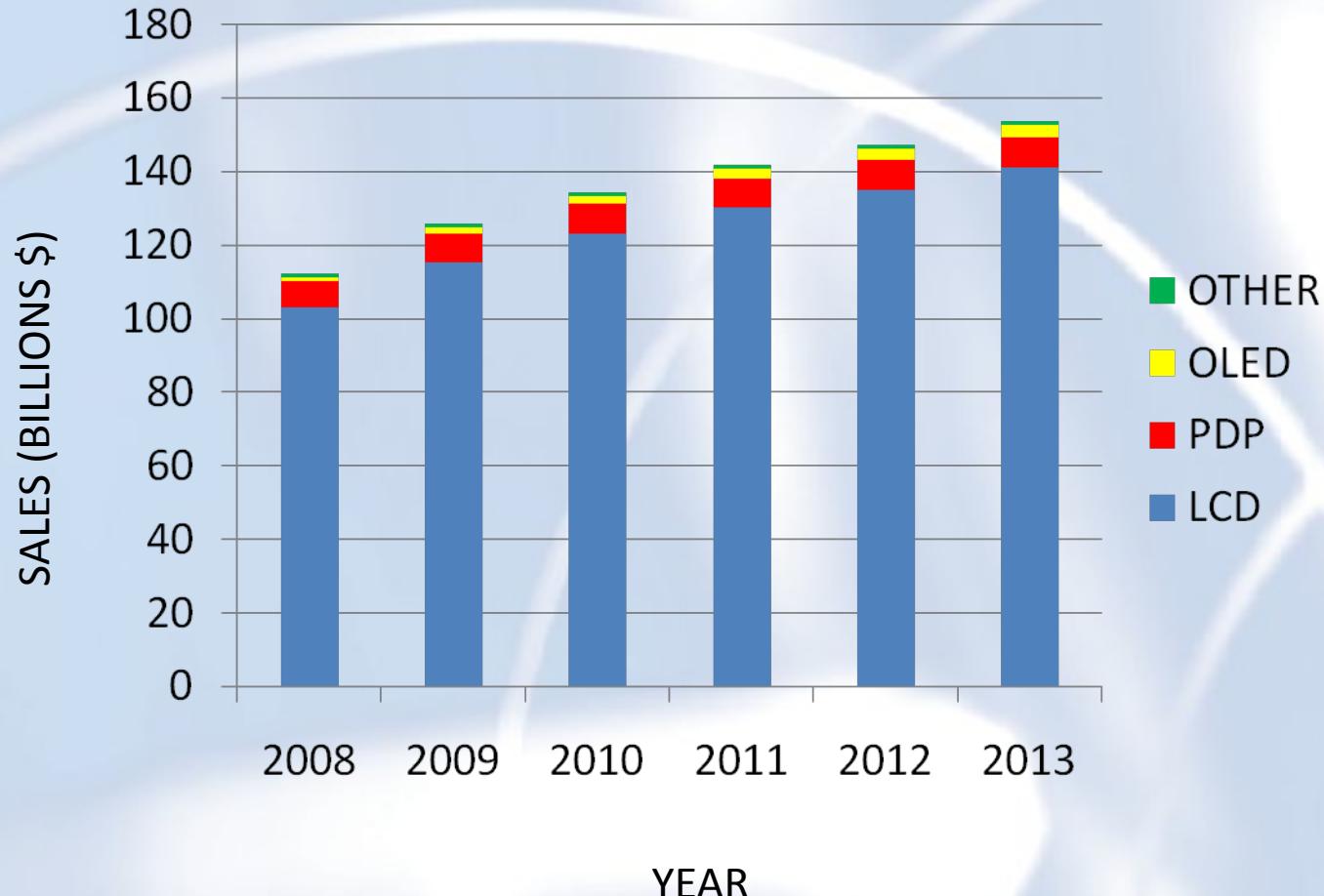
5. Rear-projection TV



6. Projector

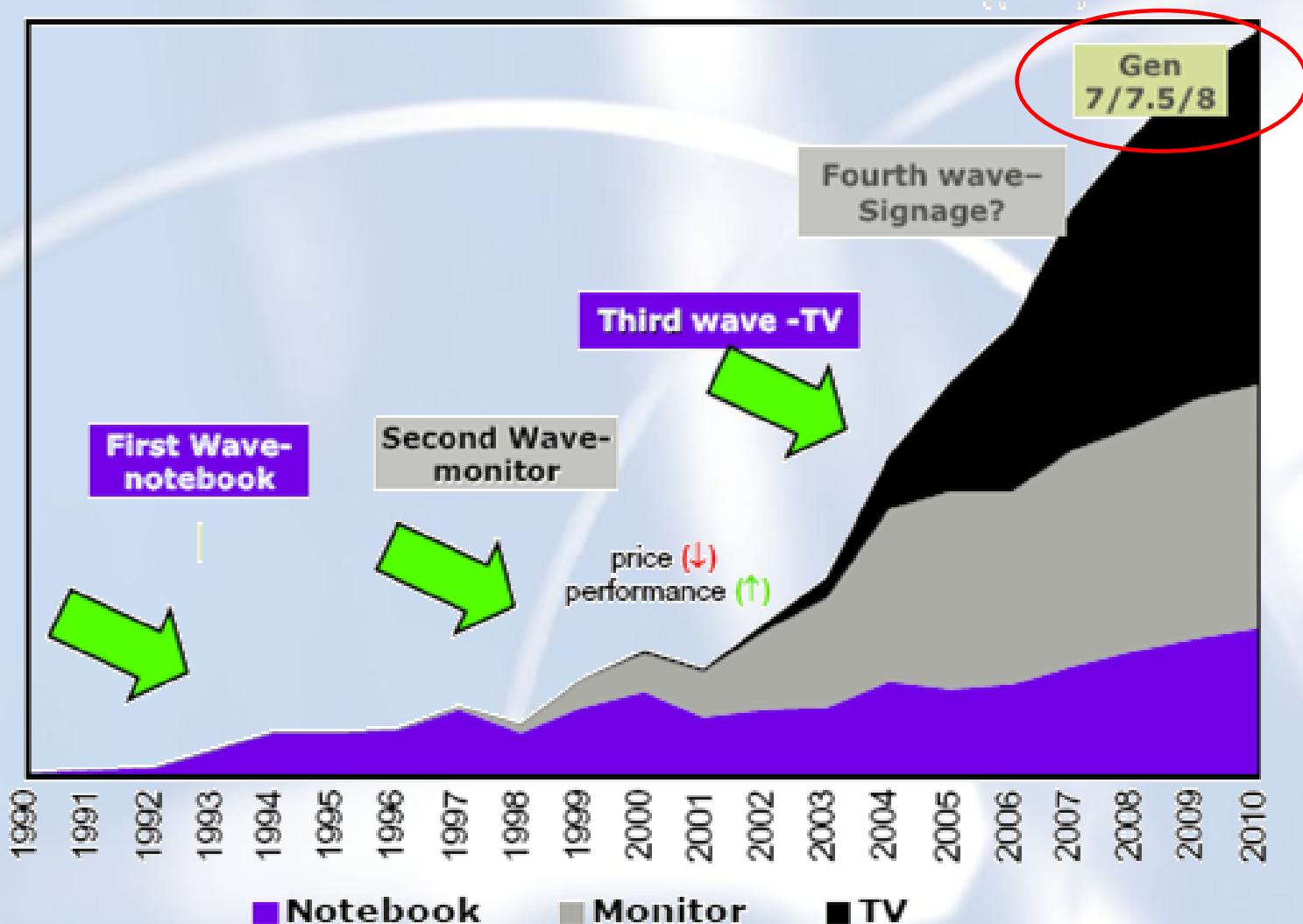


Market analysis: FPD Market

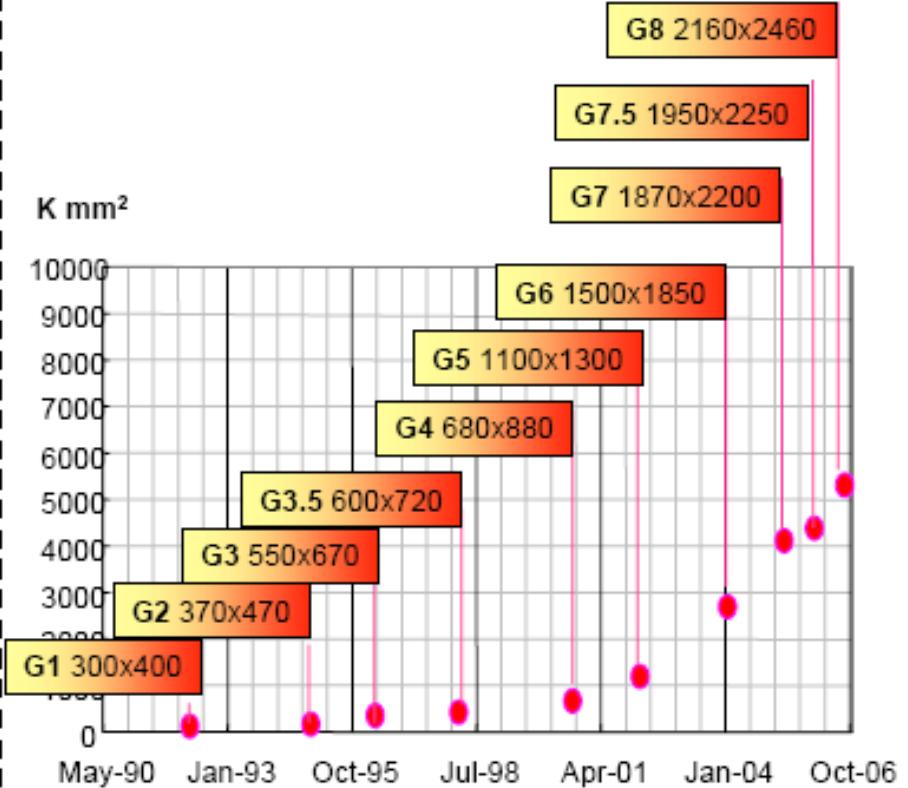
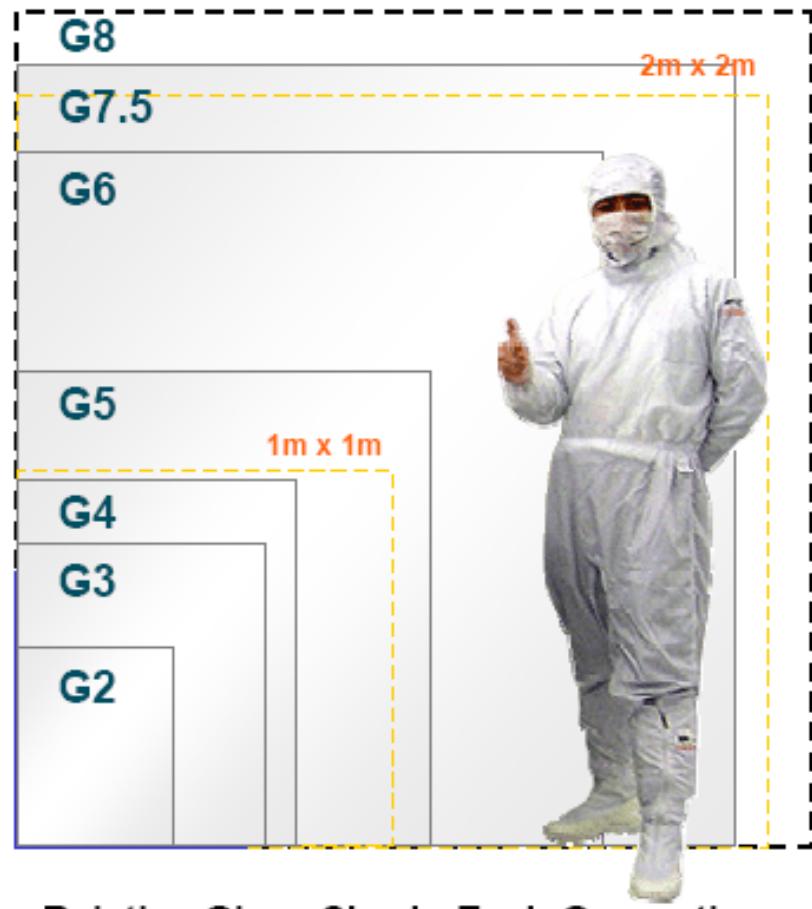


From Display Search Flexible Electronic Displays

LCD win the market, history and trend



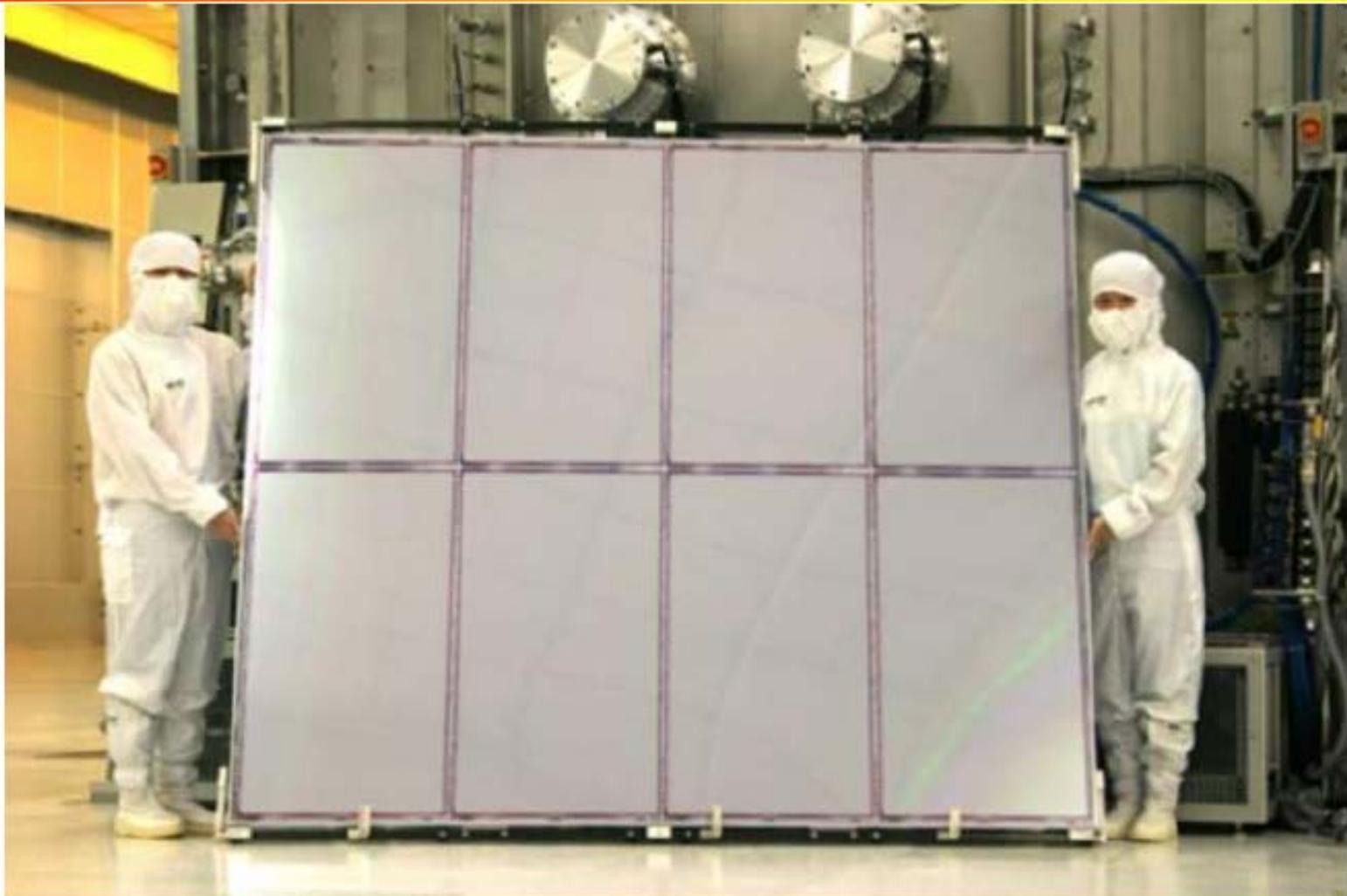
LCD Generation Migration



TFT LCD Generation Migration

LCD Generation Migration

2006/08 – Taiwan 第一片 G7.5 產出之 42" TV 面板



LCD Generation Migration

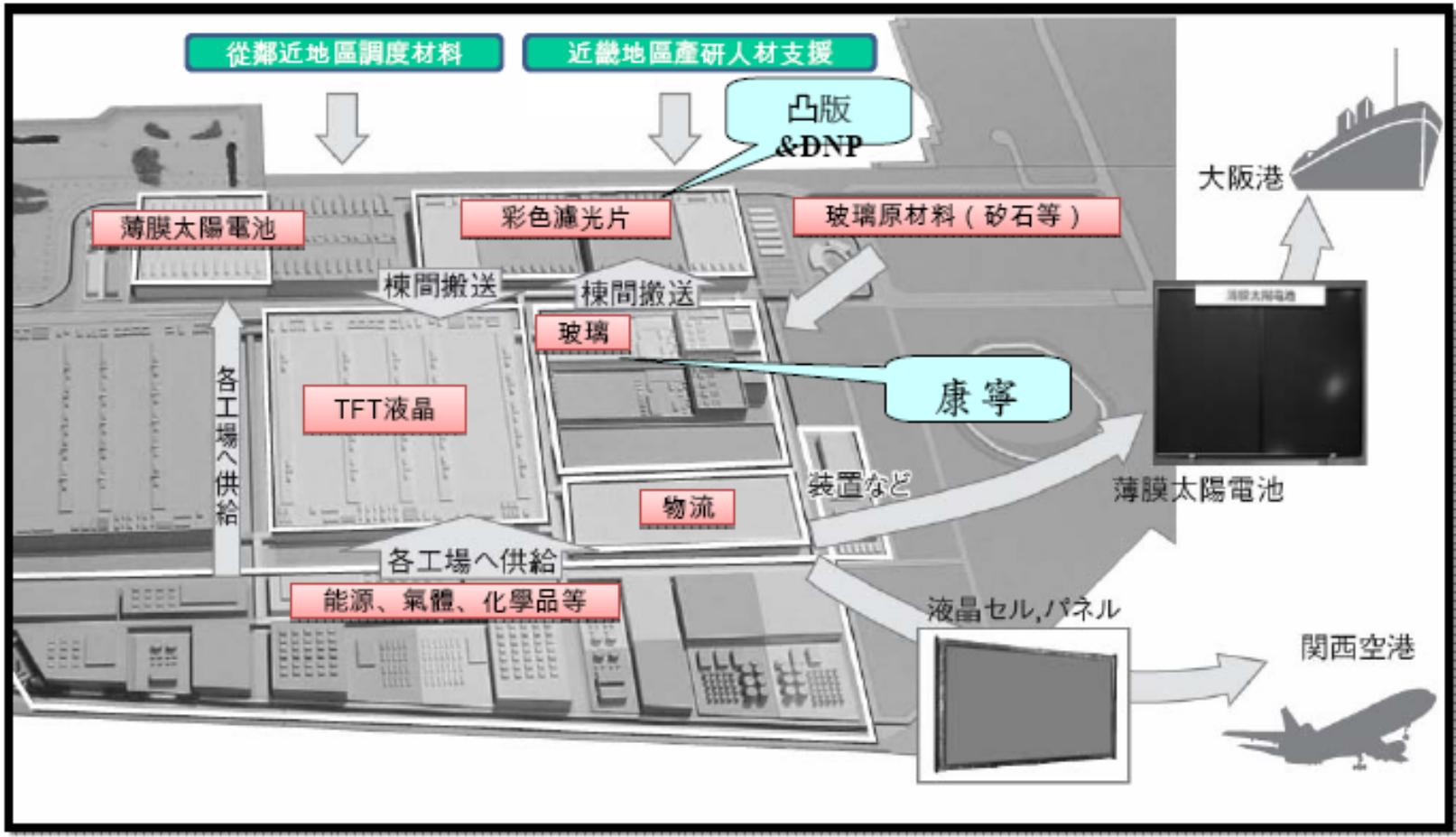
G7.5 巨大機台



Photo : 長達68公尺, 重量 242 噸

LCD Generation Migration

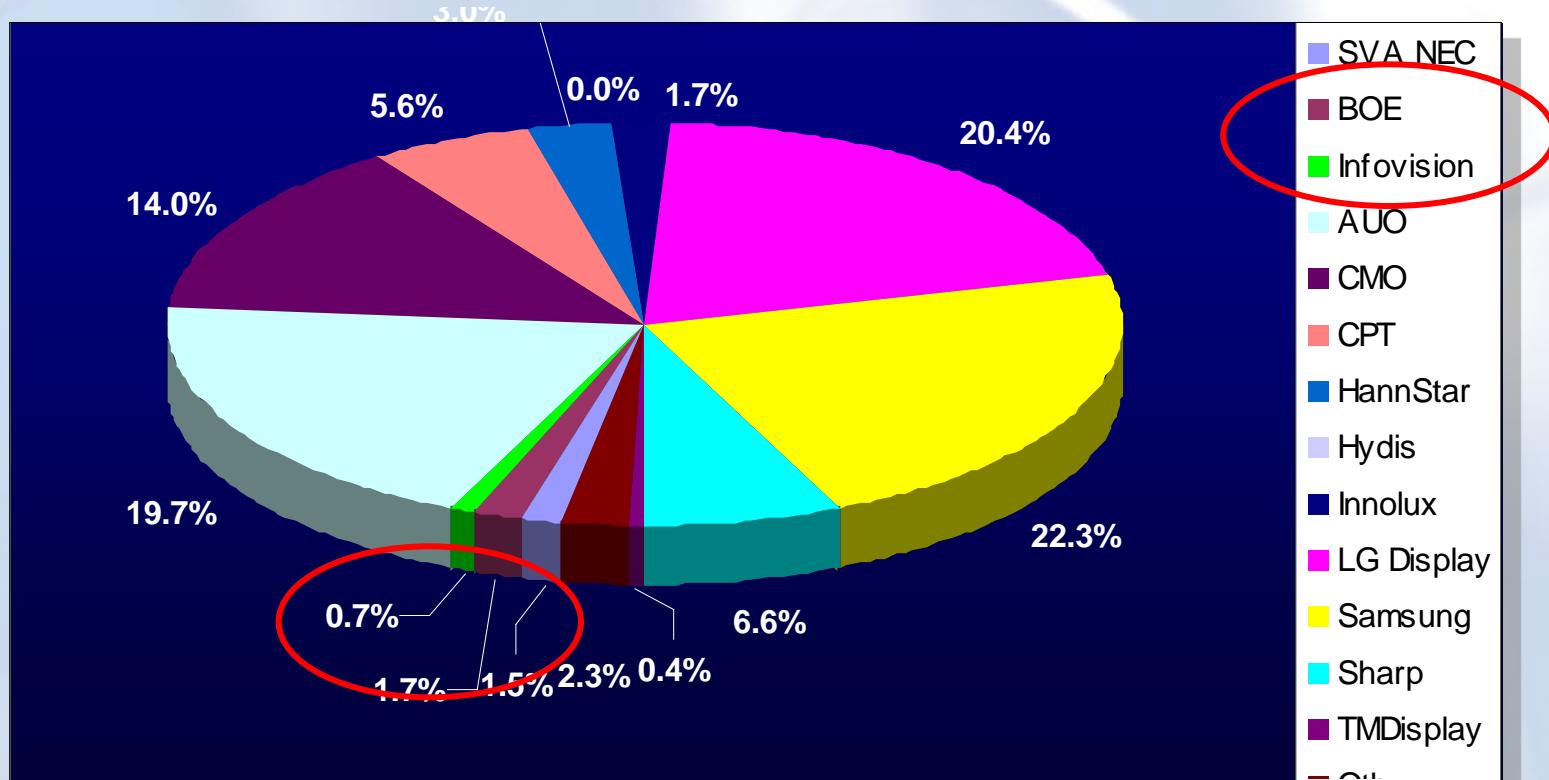
Sharp 於大阪設立十代線



2008年的中国大陆TFT-LCD产业现状

- 我国大陆只有二条TFT-LCD大规模（5代）量产线，总产能只占全球份额的约3%，处于起步阶段，尚有很大差距

全球大型TFT-LCD制造商份额 (2007.5-2008.4, 按面积)

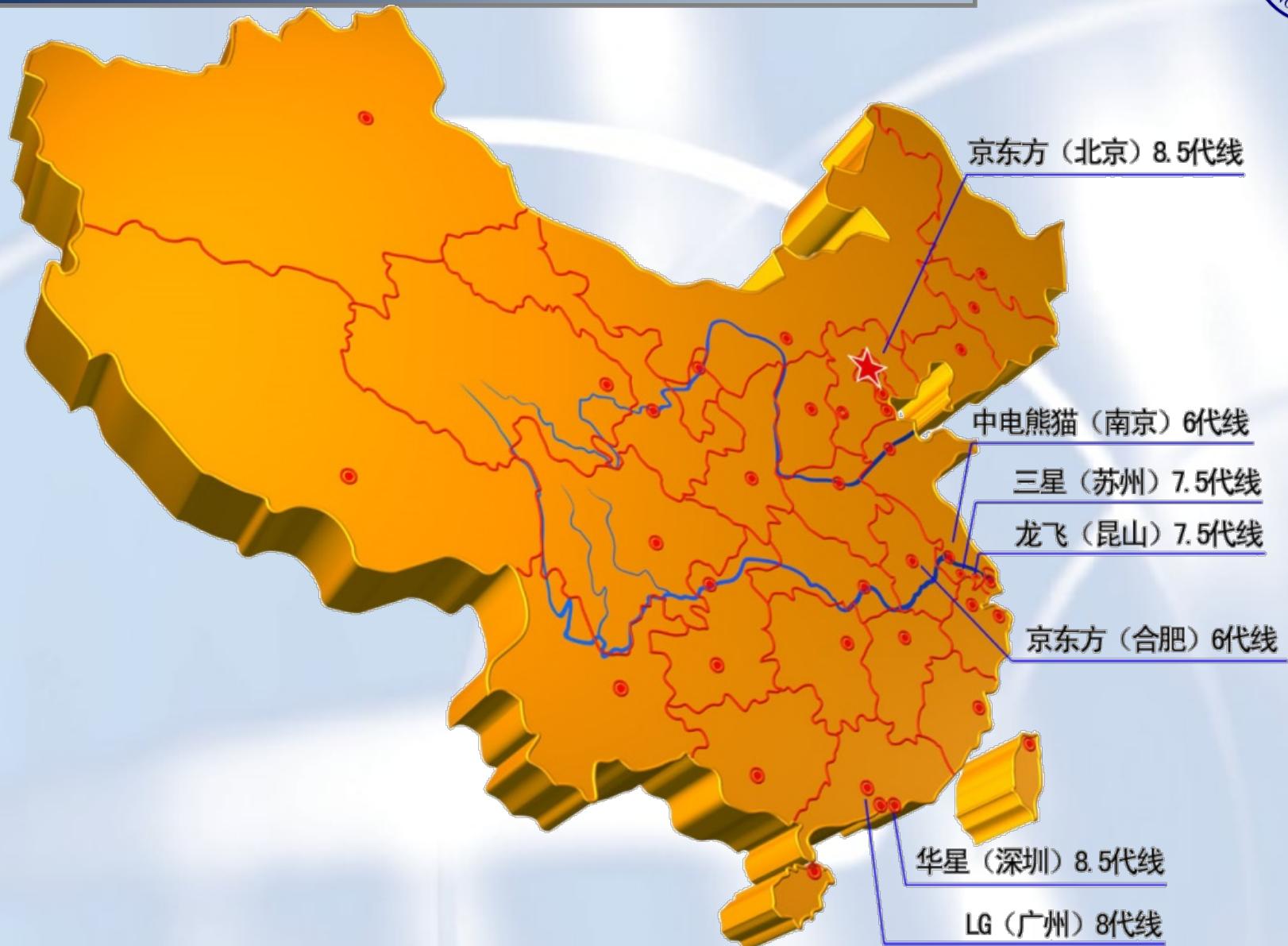




国家的政策规划

- (1) 《国家中长期科学和技术发展规划纲要（2006–2020年）》“信息产业及现代服务业”重点领域中的**“高清晰度大屏幕平板显示”优先主题**
- (2) 2007年1月23日发布，国家发展和改革委员会、科学技术部、商务部、国家知识产权局2007年第26号令《当前优先发展的高技术产业化重点领域指南（2007年度）》信息类第16项**“新型显示器件”**的主要内容：**大尺寸液晶显示（TFT-LCD）。**

目前的中国大陆TFT-LCD高世代线（含规划）





南京液晶谷



南京市人民政府
南京市人民政府

中国电子信息产业集团有限公司
中国電子情報産業グループ有限公司

日本国夏普株式会社
日本国シャープ株式会社

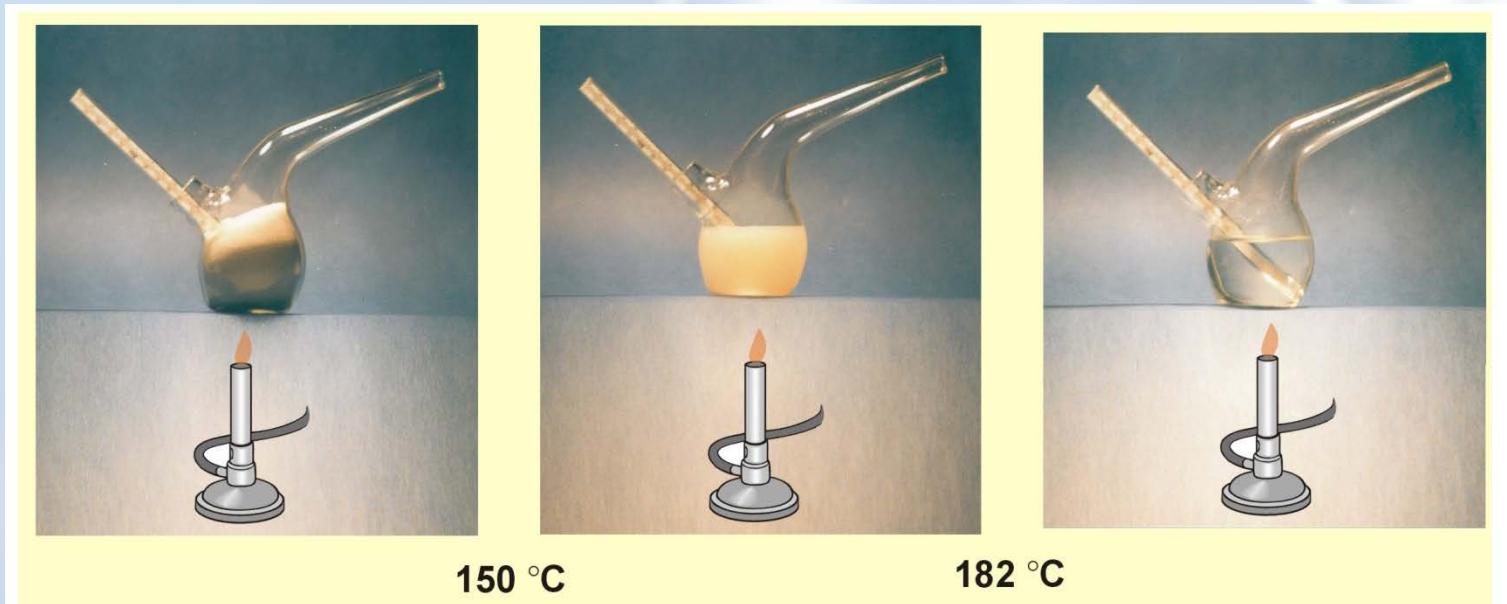
高世代液晶面板项目签字仪式 高世代液晶パネルプロジェクト調印式

2019年8月31日 北京 钓鱼台

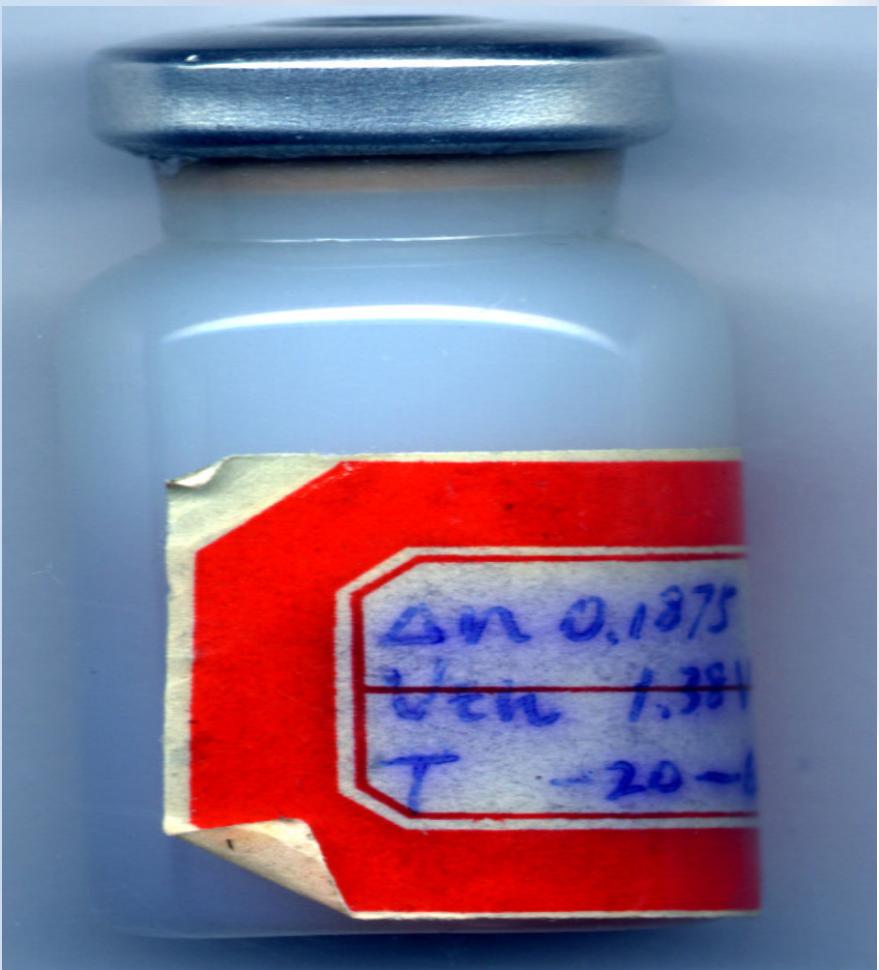


液晶的来源

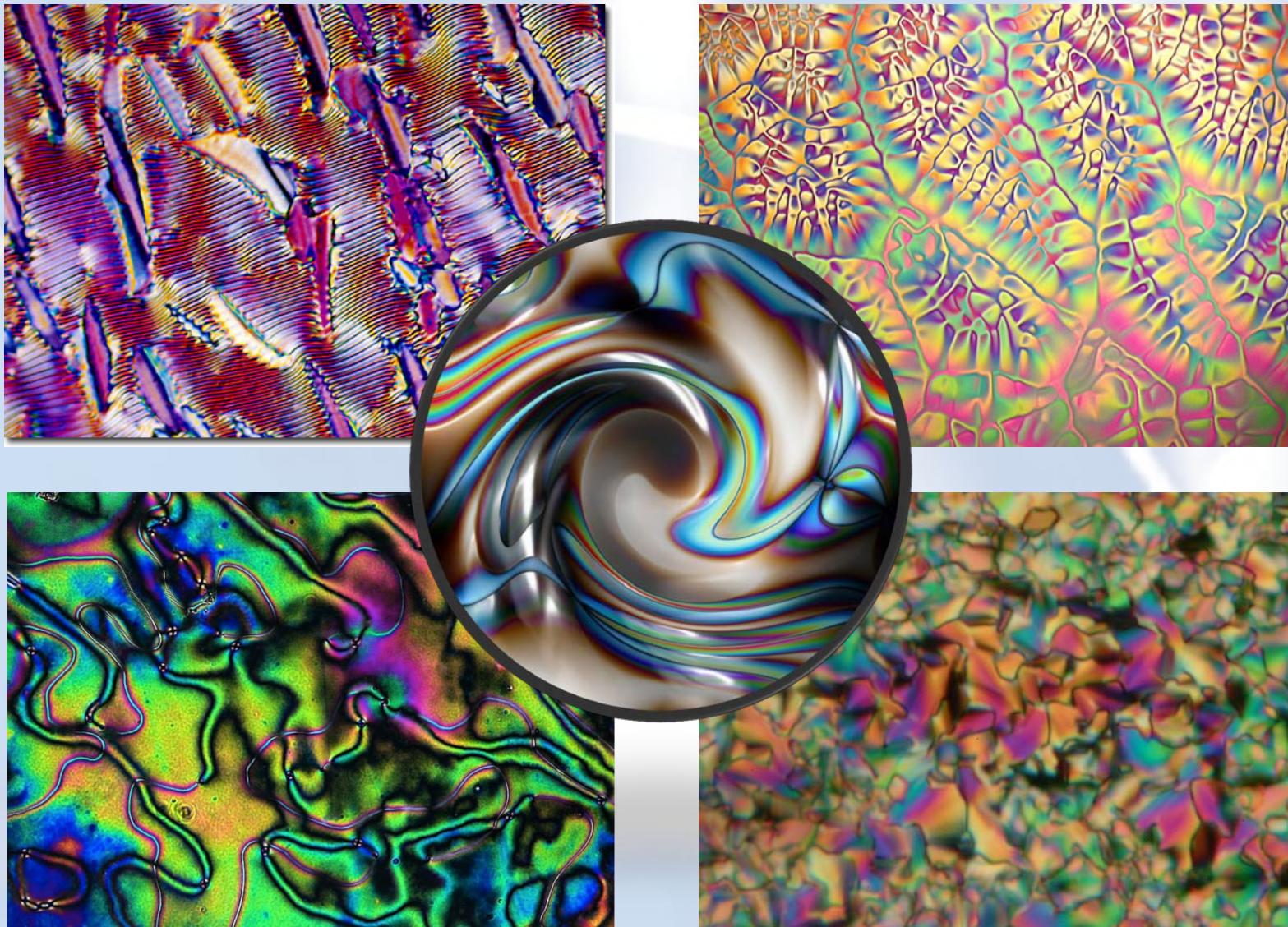
- ✓ 1888年由奥地利植物学家F.Reinitzer发现
- ✓ 将胆甾型结晶的固体通过加热变成透明液体的过程中
- ✓ 在温度升高一定程度时固体开始溶解呈混浊态粘稠液体
- ✓ 在偏光显微镜下发现这个混浊态粘稠液体具有双折射性 -- 晶体的典型特性
- ✓ 物质的新形态：液态晶体（Liquid Crystal）



液晶材料

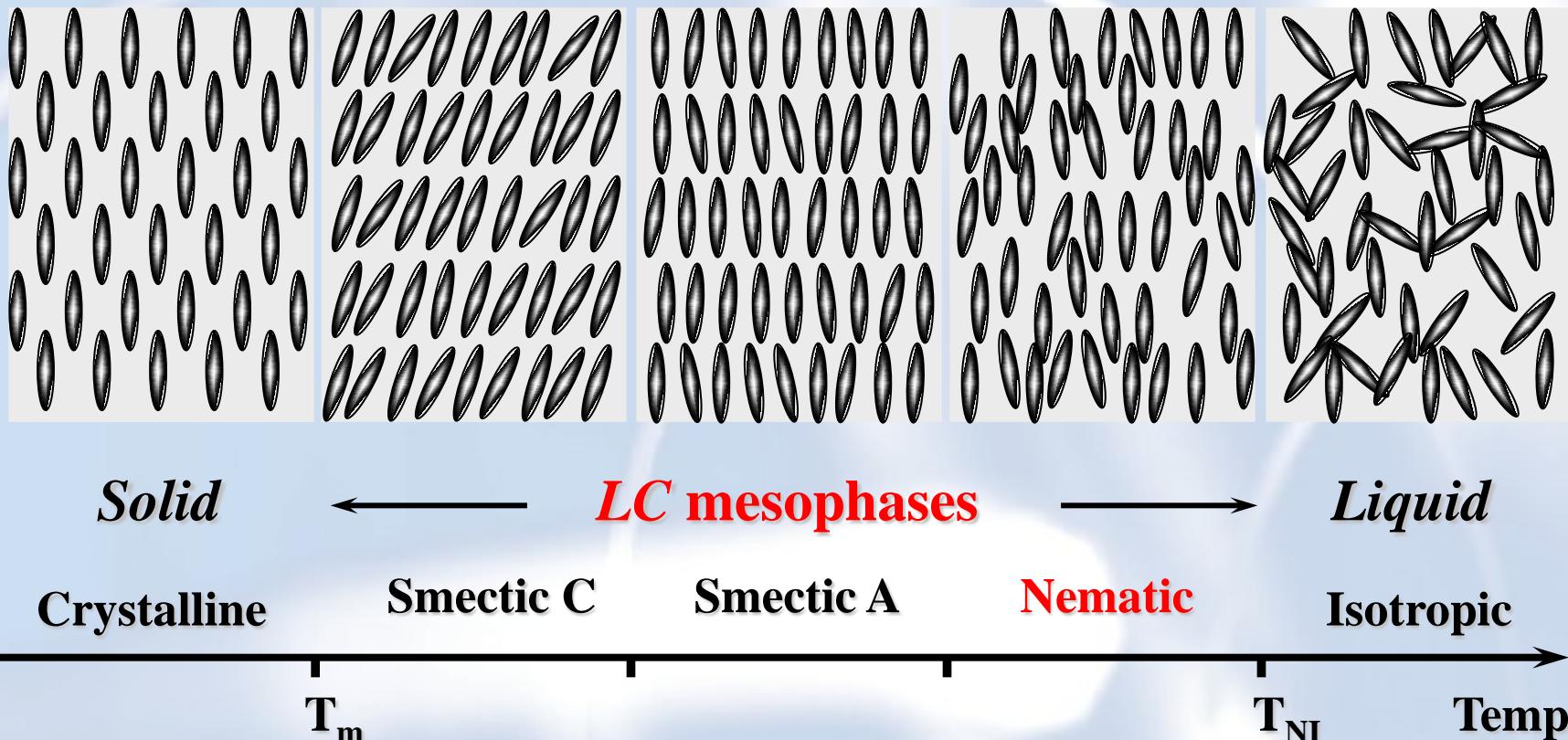


偏光显微镜下的液晶

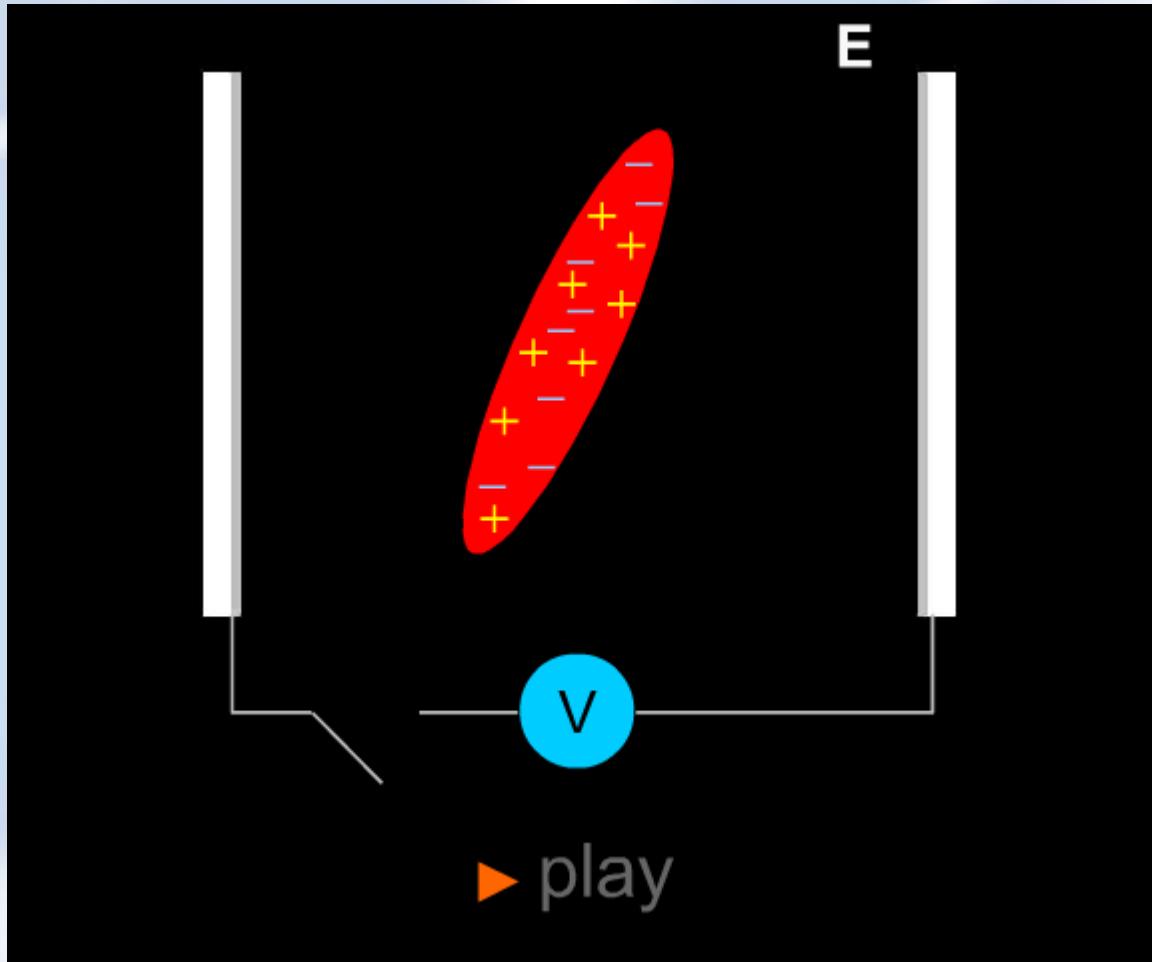


液晶态

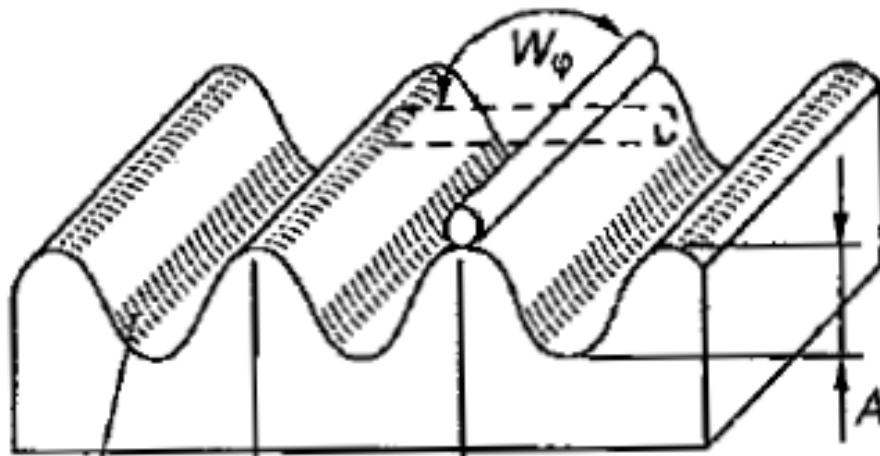
- Solid → Anisotropic Liquid → Isotropic
- As T increases, order parameter decreases.
Crystal: S=1; LC: S~0.6-0.8, Isotropic: S=0.



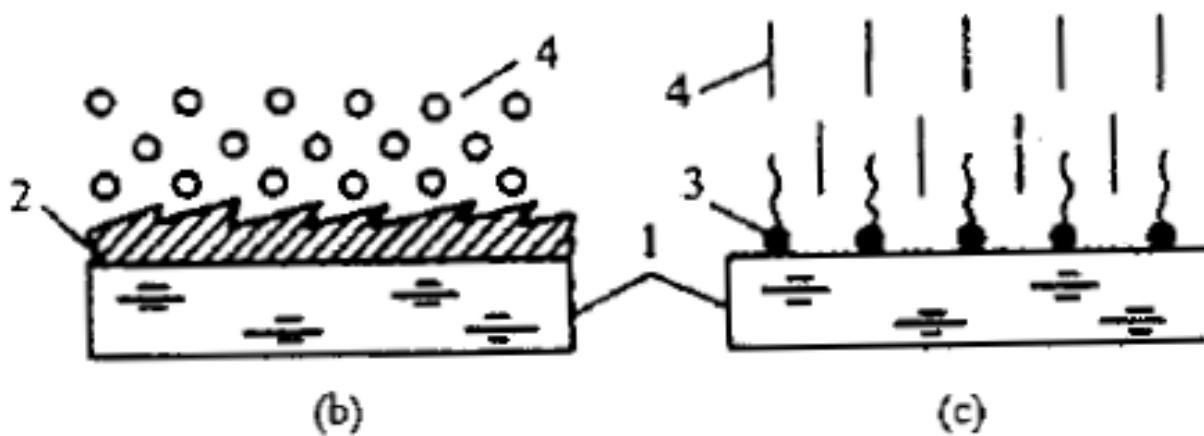
电场下的液晶分子



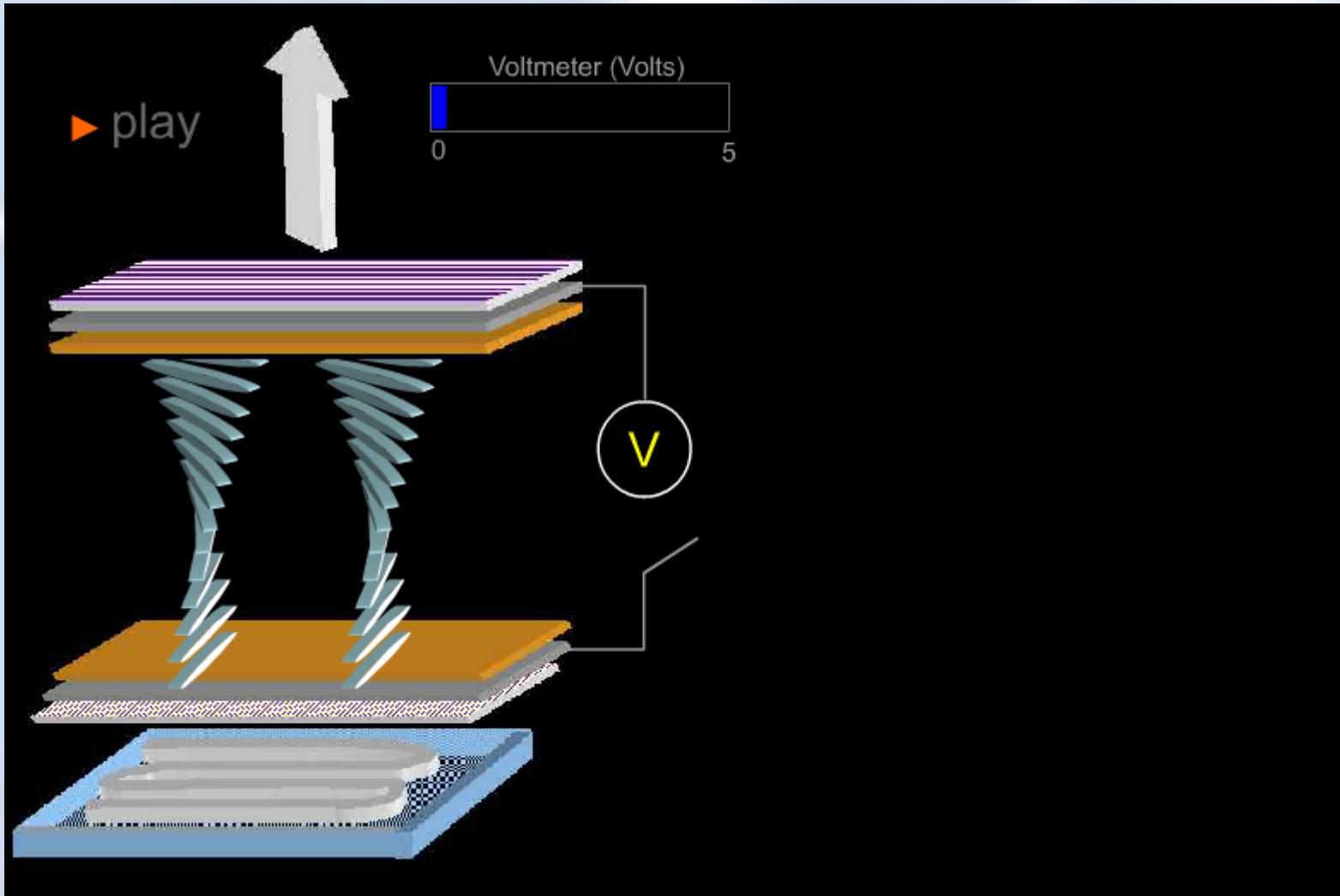
Methods of LC alignment



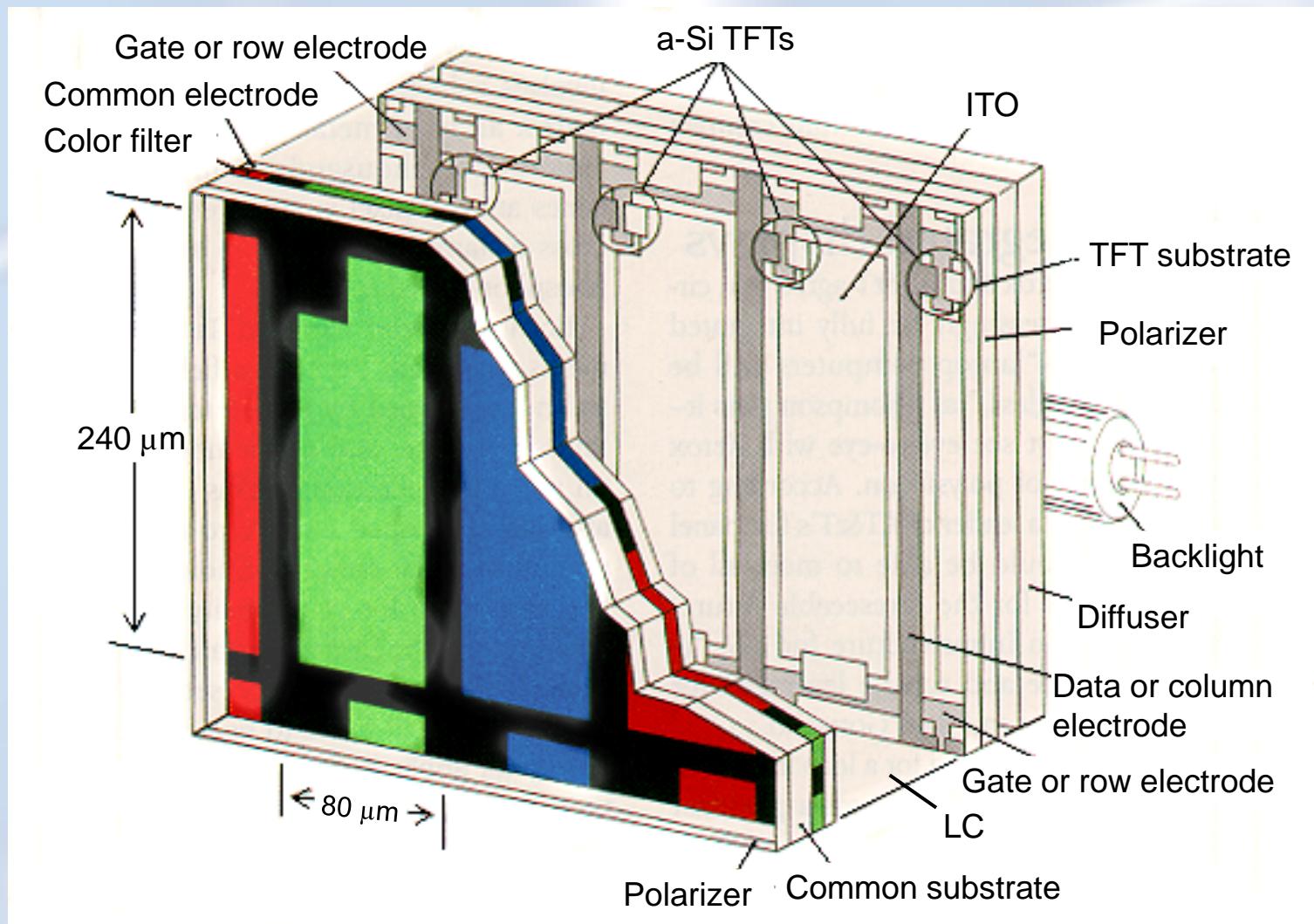
$$(a) \quad Z = A \sin qx \quad \lambda = \frac{2\pi}{q}$$



TN LCD Demo



Transmissive TFT-LCD

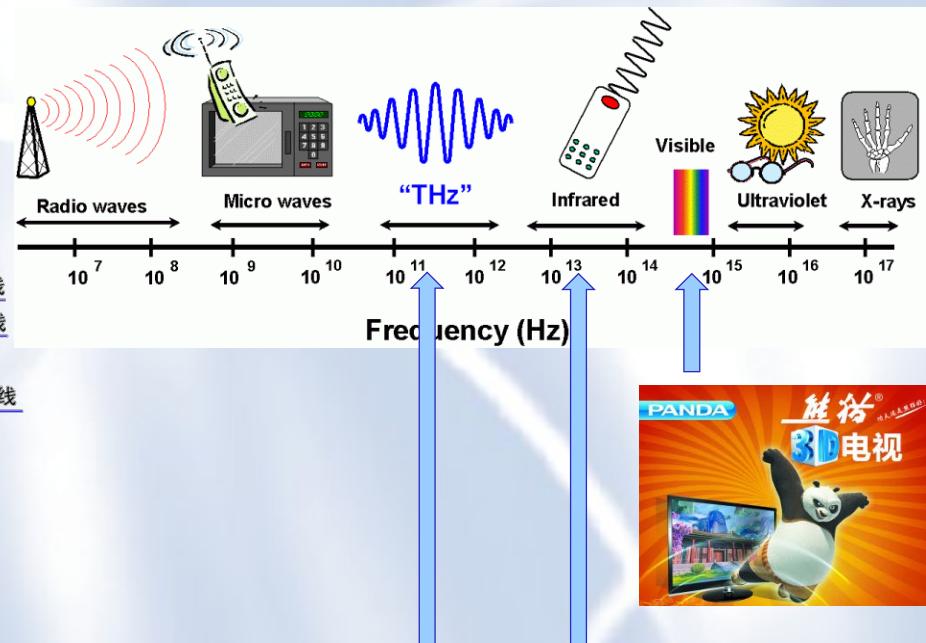


Each pixel is independently driven by a TFT

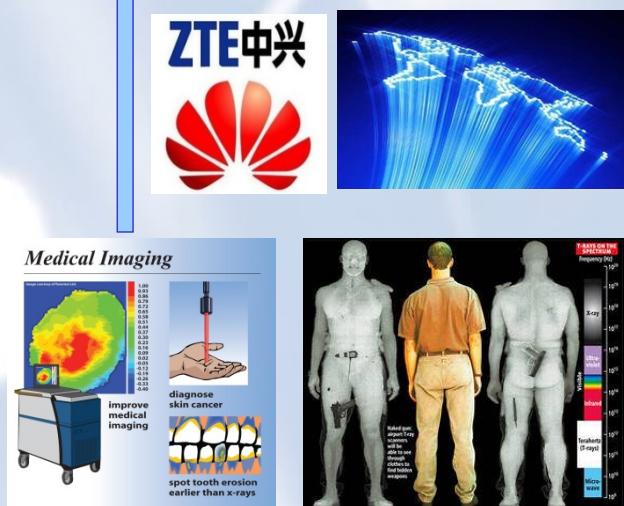
液晶显示



非显示液晶材料及器件：光电产业的新蓝海？



- 在大量高世代面板线建成投产的推动下，中国已经具备了从材料到器件的液晶全产业链
- 液晶可以赋予**极宽波段（可见、红外、太赫兹、微波）**光电器件以开关、调谐、滤波、偏振控制、波前调控等功能
- 非显示液晶材料及器件：光电产业的新蓝海！





报告提纲

I、液晶与液晶显示

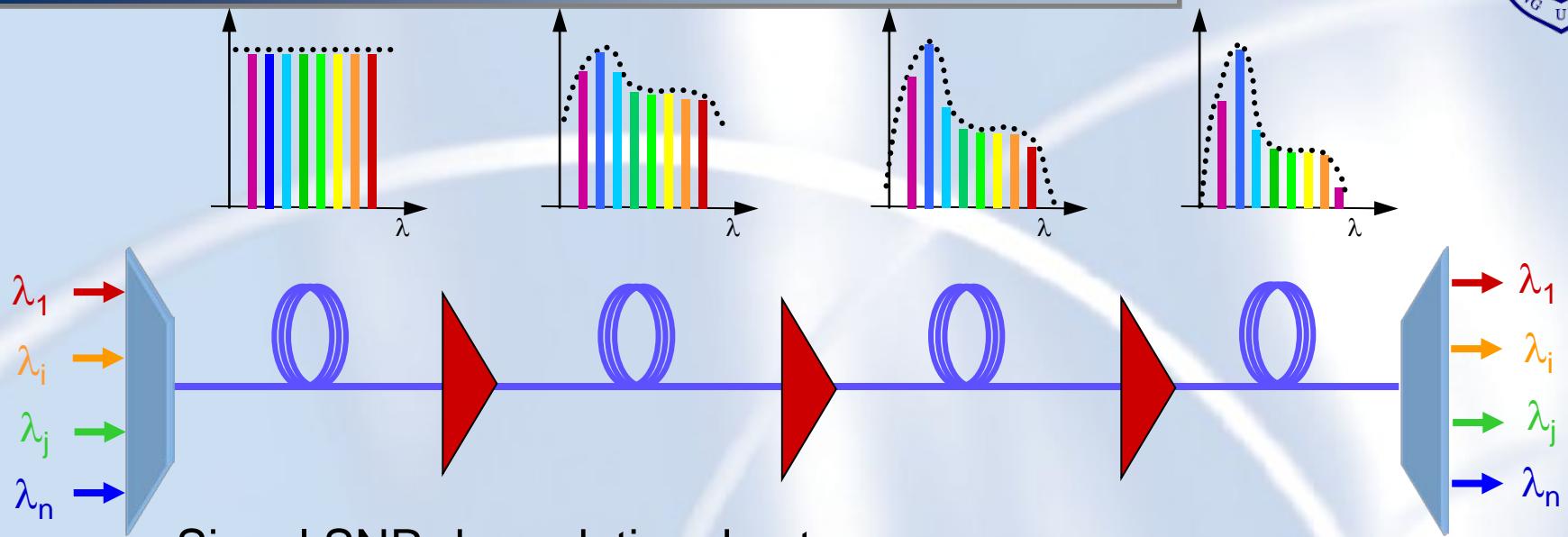
II、液晶的非显示应用



Outline

- ✓ Telecomm as an example for photonic applications
- ✓ LC based VOA (variable optical attenuator)
- ✓ LC based DWDM wavelength blocker
- ✓ LC based diffraction gratings
- ✓ LC based in-line polarizer and fiber-optic sensor
- ✓ LC for tunable THz applications
- ✓ LC for tunable optical vortex generation
- ✓ Other LC's photonic applications

DWDM Networks – an example of adaptation



Signal SNR degradation due to:

- ⇒ Non flat spectral response of the EDFA
- ⇒ Power dependancy of the response of the EDFA
- ⇒ **Wavelength Add & Drop**
- * Optical attenuation, switching and equalization functions are critical for a DWDM network.



DWDM networks – components requirements

Components inserted into a network have to be:

- ↳ Polarization Insensitive
- ↳ Weakly wavelength dependent
- ↳ Wide temperature range
 - ↳ Storage: -40° C to 85° C
 - ↳ Operating: -5° C to 70° C
- ↳ Easy to manufacture and low cost
- ↳ Easy scalable to various specifications (attenuation range, response time, spectral resolution,...)

⇒ Can Liquid crystal meet these requirements ?



LC, advantages

✓ **Advantages:**

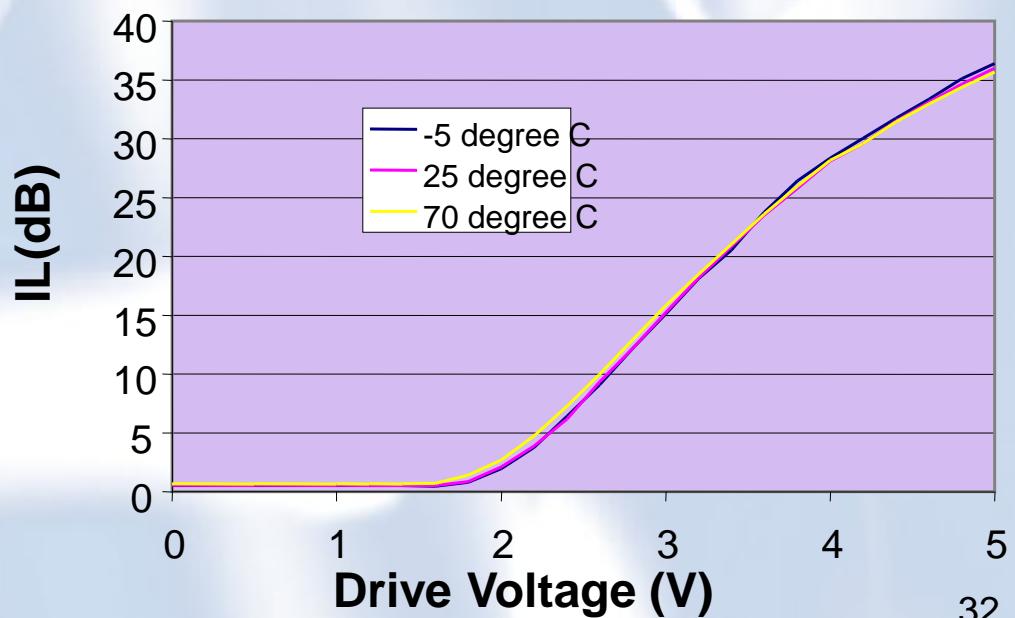
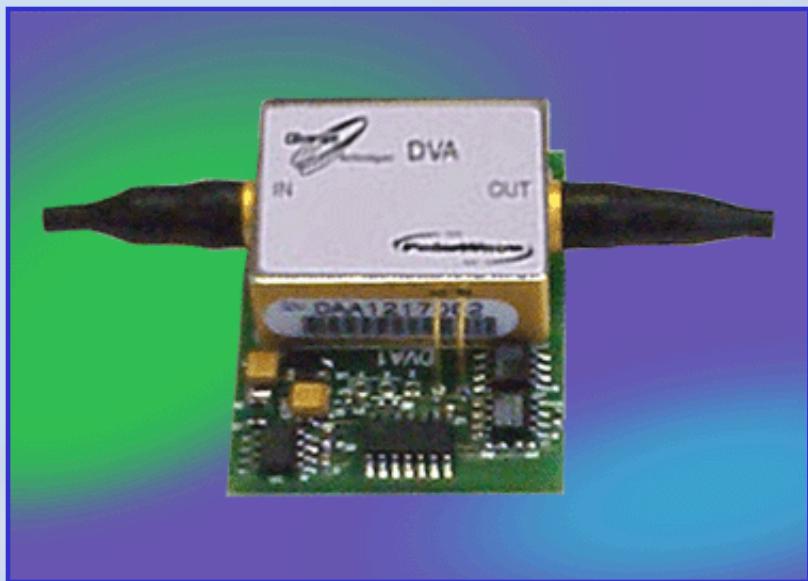
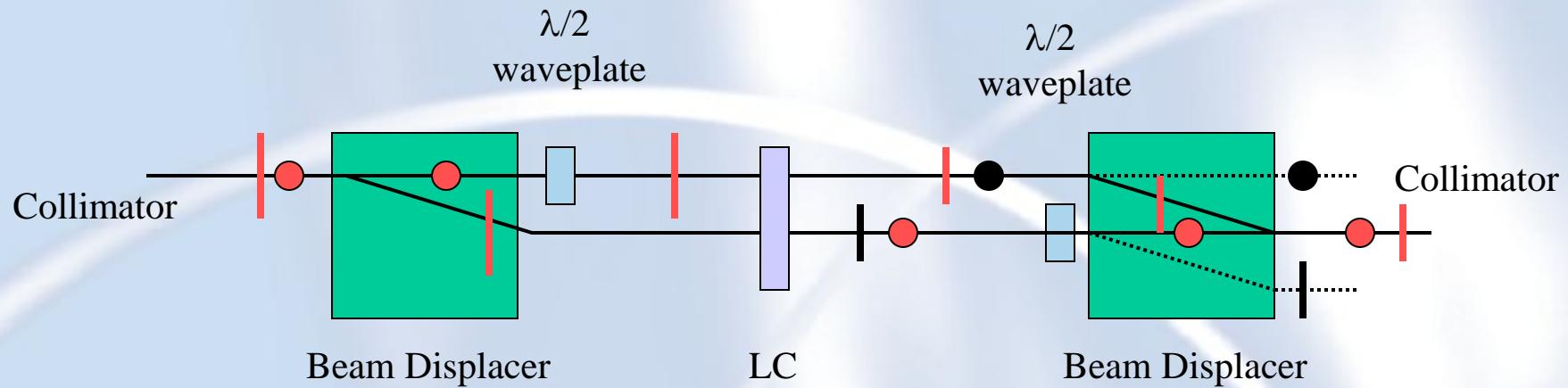
1. Switchable Large Optical Birefringence $\Delta n \sim 0.2 - 0.3$.
2. High Transmission at Near-IR Wavelengths, (<0.2 dB loss).
3. No Moving Parts - Long Lifetime.
4. Low Power Consumption.
5. Proven Technology - by Flat-Panel Display Industry.
6. Switching Times from milli- to micro- seconds.
7. Suitable for multi-channel DWDM operation



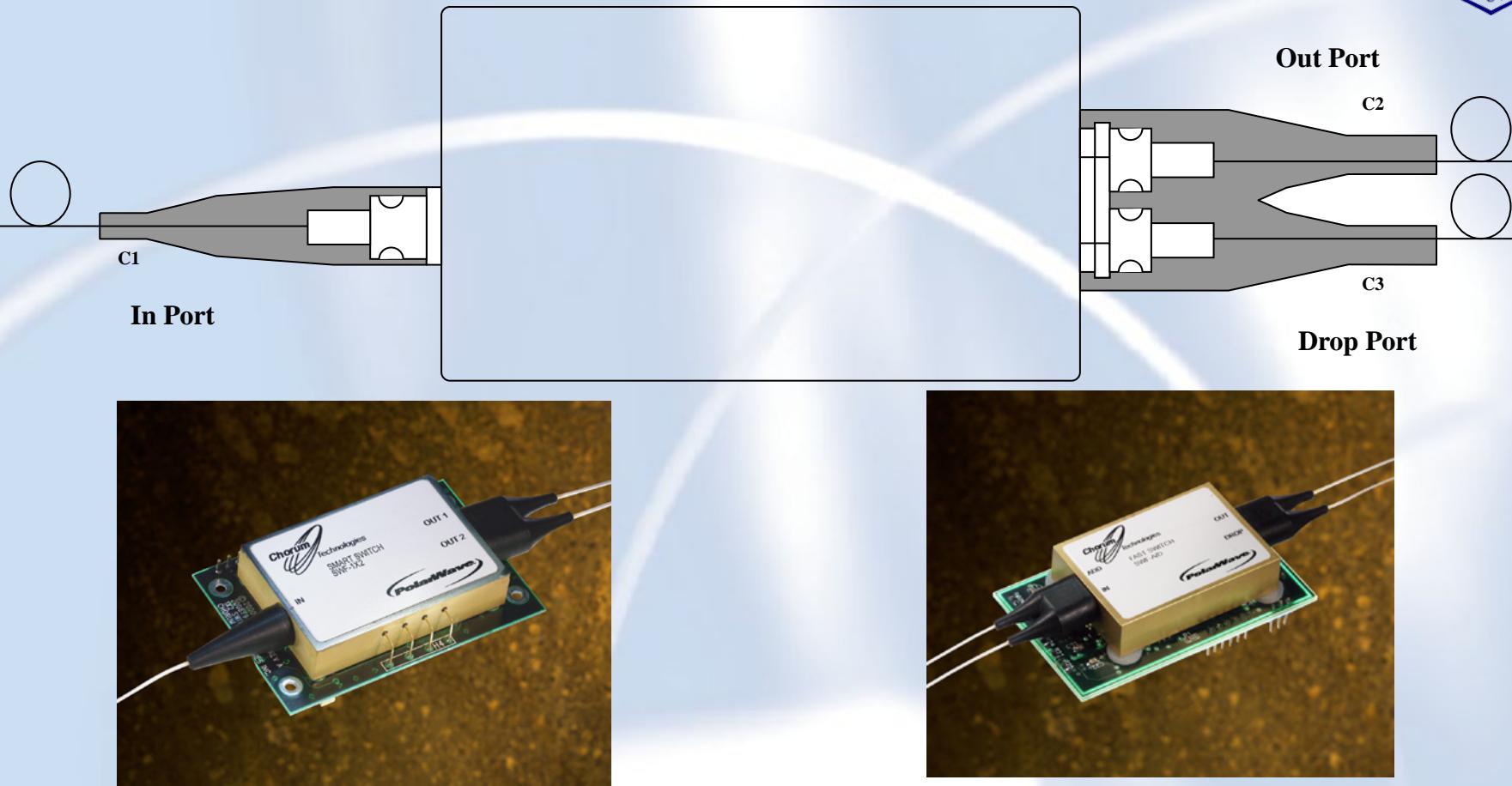
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TN LC based VOA (Chorum, EZconn)



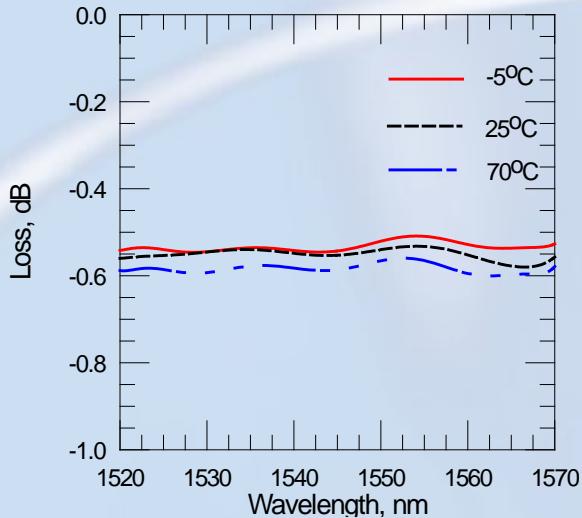
1x2 LC Switch



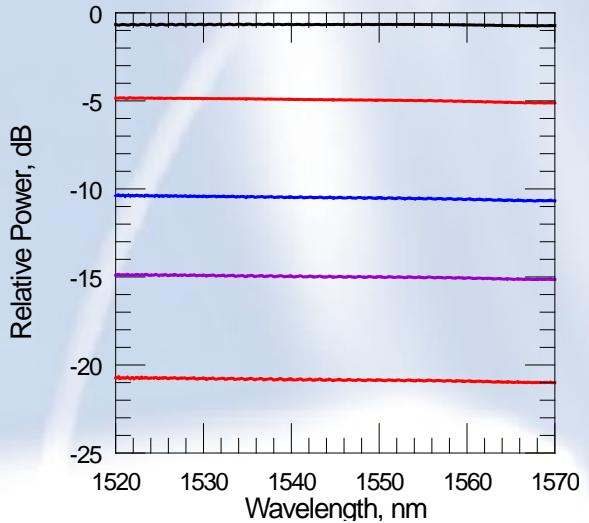
Fast response: Double-cell, PNLC, DFLC, Stressed LC, FLC

TN LC based VOA: Performances (Chorum, EZconn)

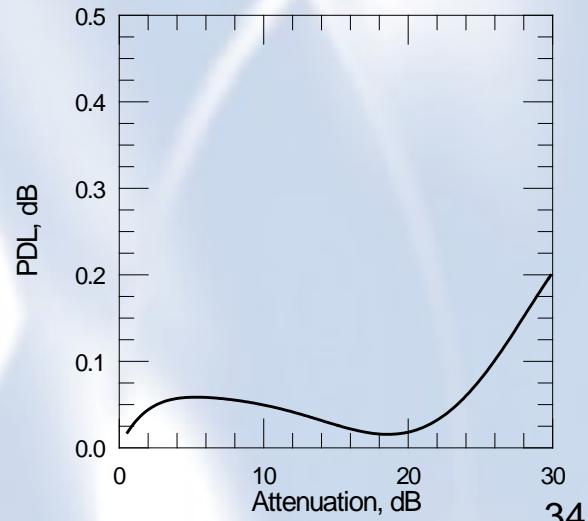
Low insertion loss,
highly athermal



Flat spectral response

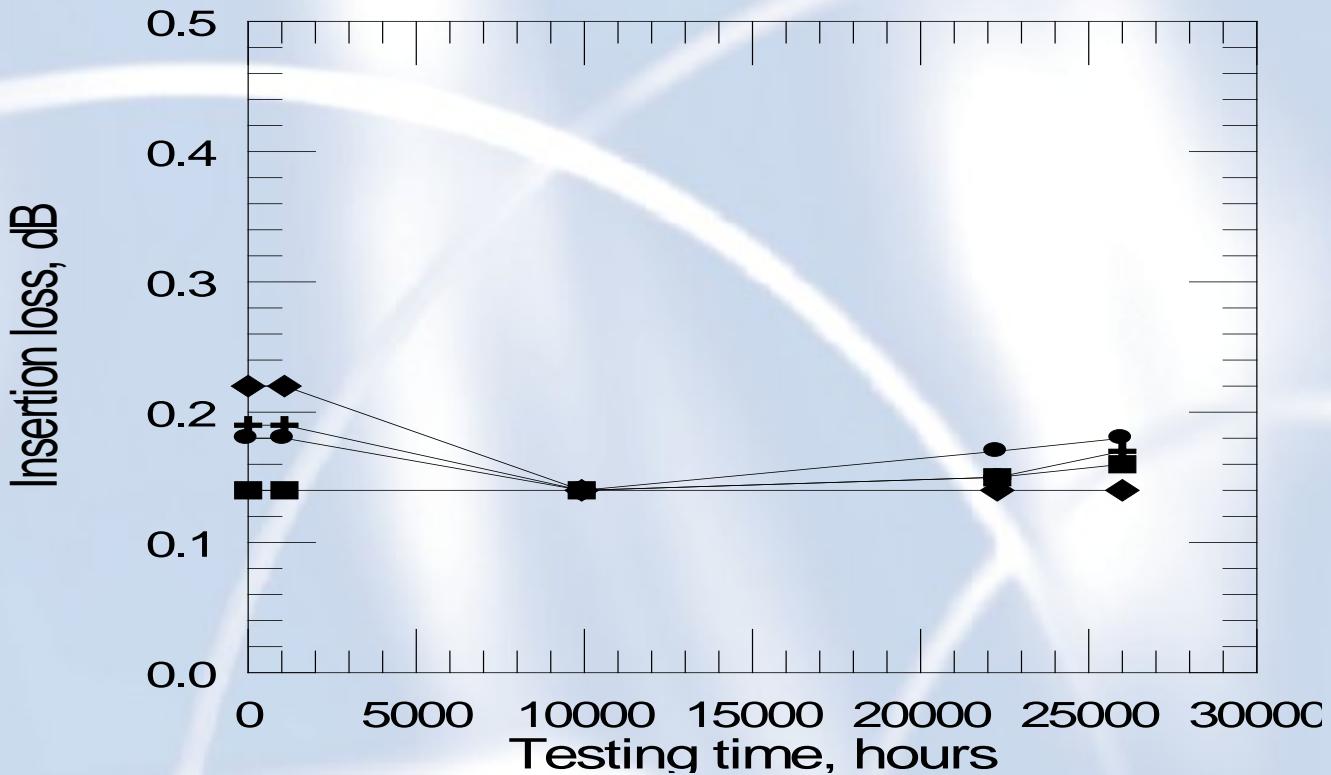


Small polarization dependency



TN LC based VOA: Extensive Aging Test (Chorum)

> 50M cycles
(26000 hours)
@ 90C

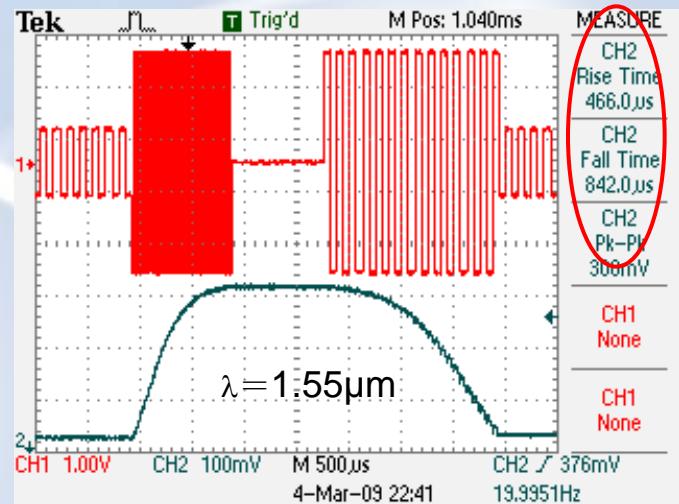


Merits: Reliable, low IL, low PDL, flat spectral response,

Drawback: slow response time.

Speed improvement

1. Thinner cell (Reflective type)
2. Overdrive and undershoot
3. Double-cell
4. Smart electrode design
5. Polymer network, stressed LC, etc.
6. Dual frequency addressing
7. Blue phase LC
8. ...

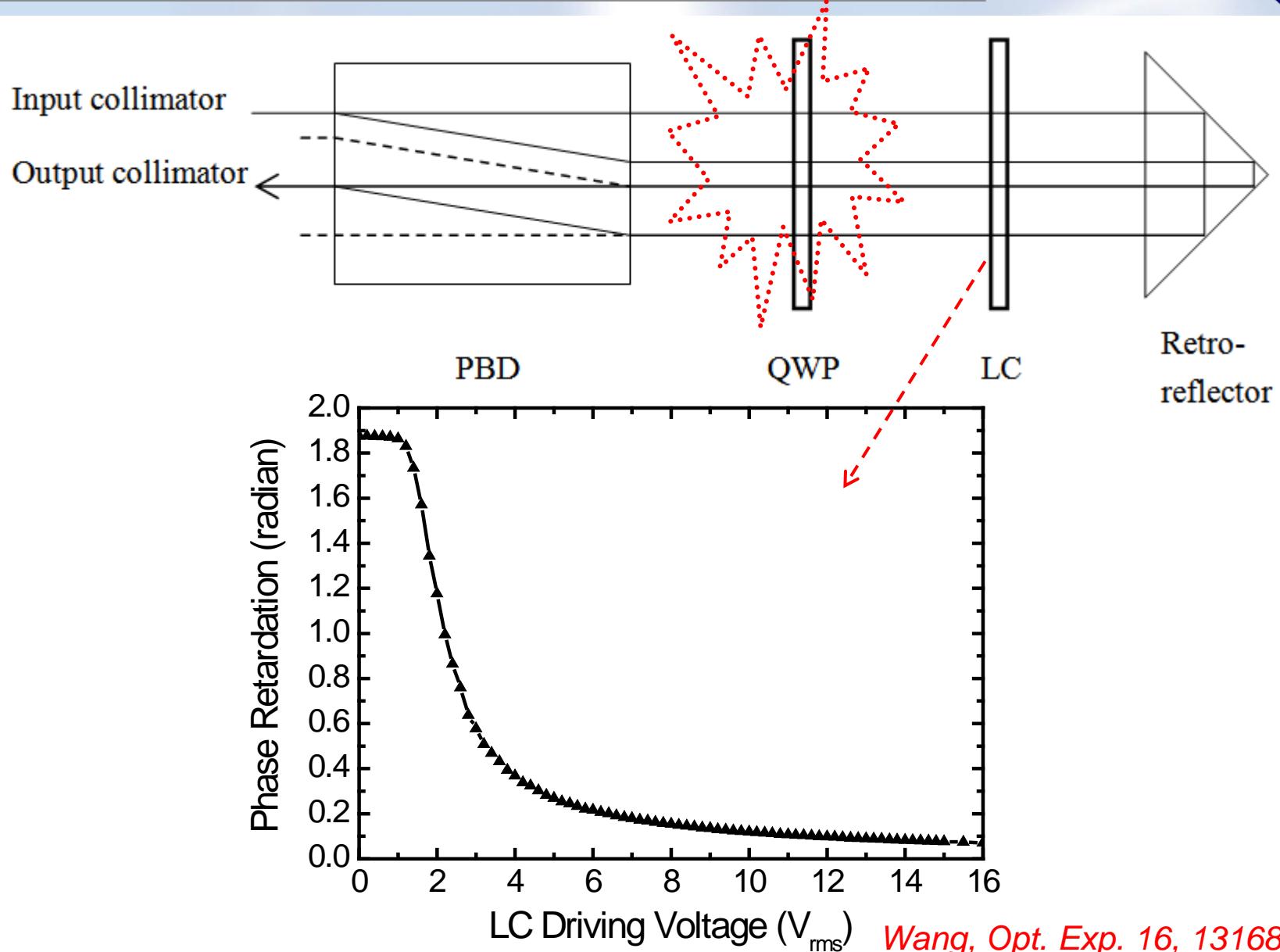


Liang, *Jpn. J. Appl. Phys.*, **44**, 1292-1295 (2005)
 Wu, *Applied Optics* **44**, 4394-4397 (2005)
 Lu, *Appl. Phys. Lett.*, **85**, 3354-3356 (2004)
 Du, *Appl. Phys. Lett.*, **85**, 2181-2183 (2004)
 Lu, *Opt. Express*, **12**, 1221-1227 (2004)
 Wu, *Opt. Express*, **12**, 6377-6384 (2004)

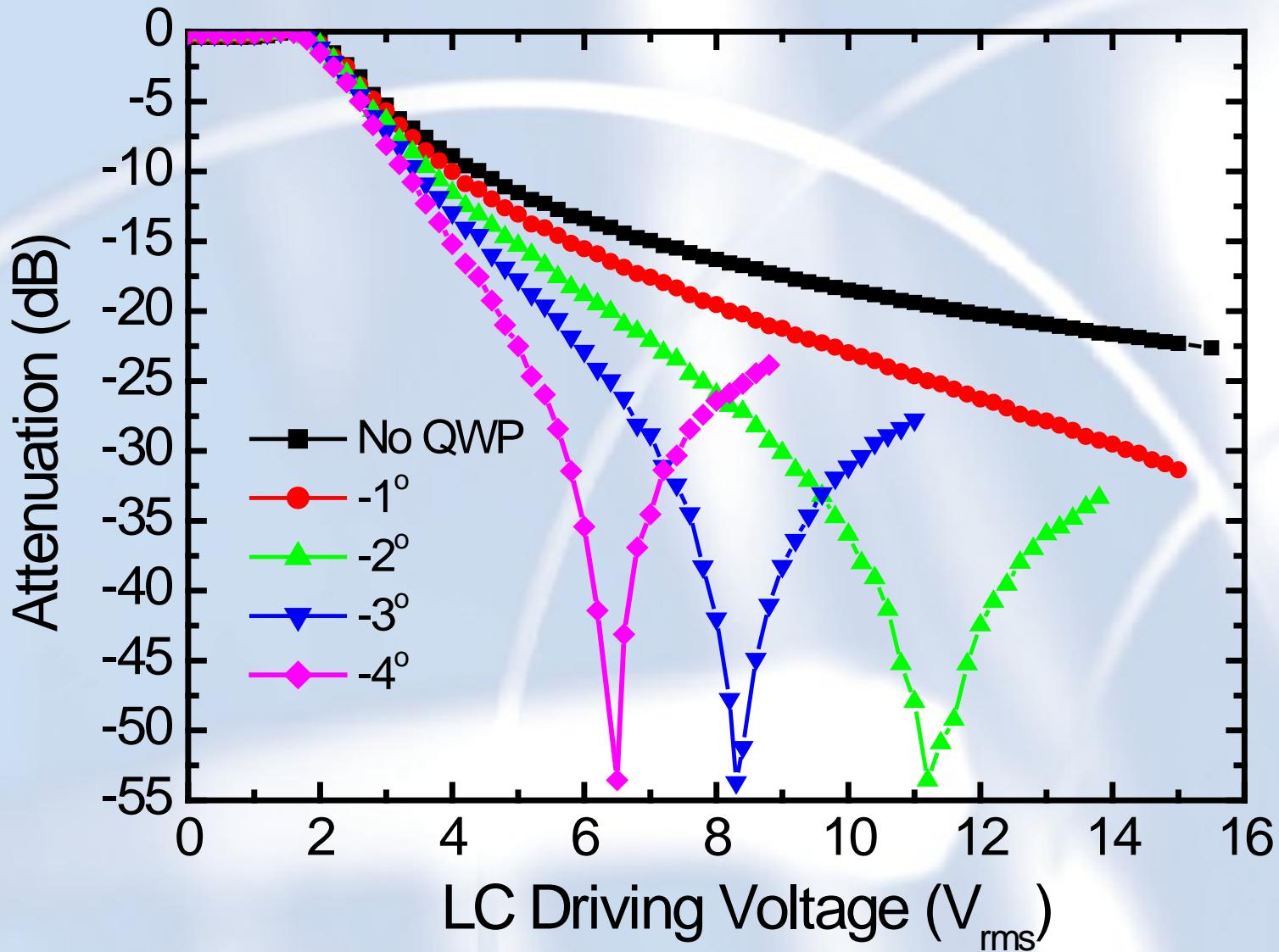
Further improvement:

Better performance, low cost, arrayed or multi-channel operation.

A compact ECB LC based VOA with low PDL (NJU)



Voltage-dependent transmittance



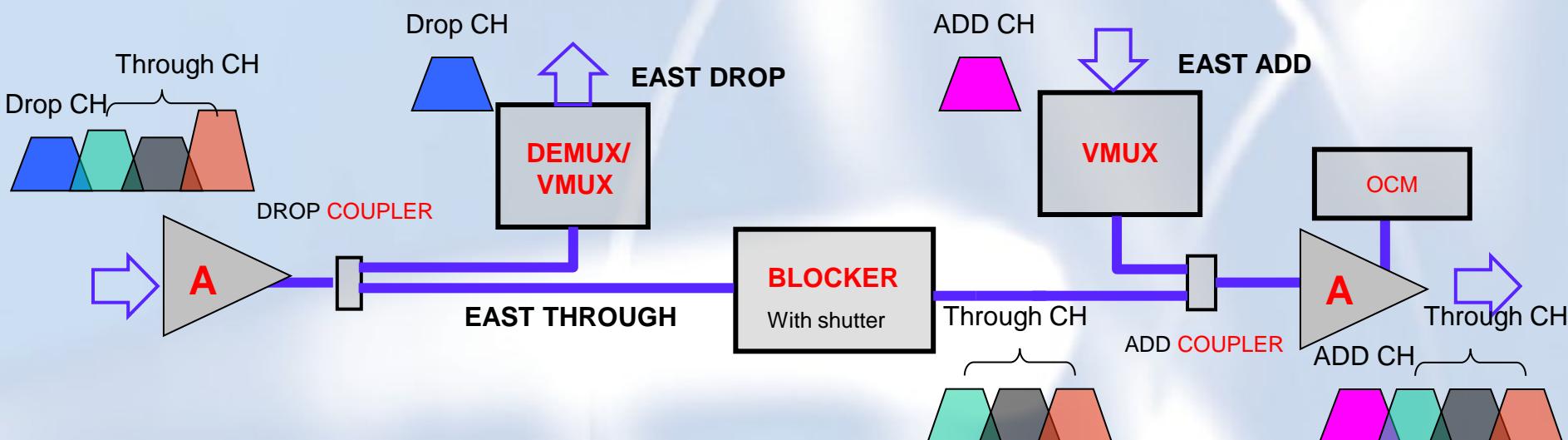
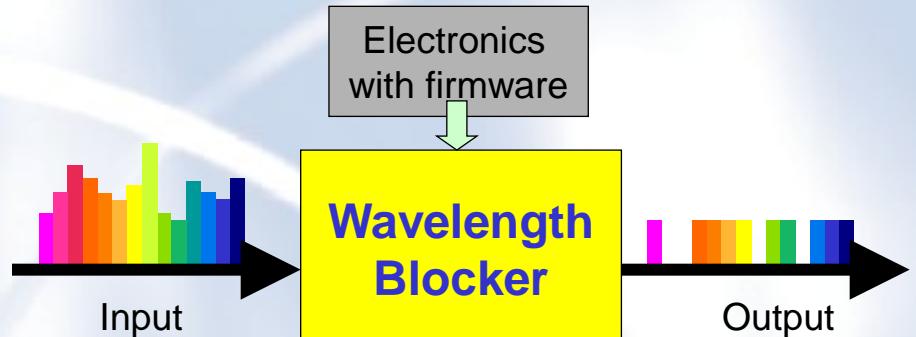


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Wavelength blocker and RODAM (NJU)

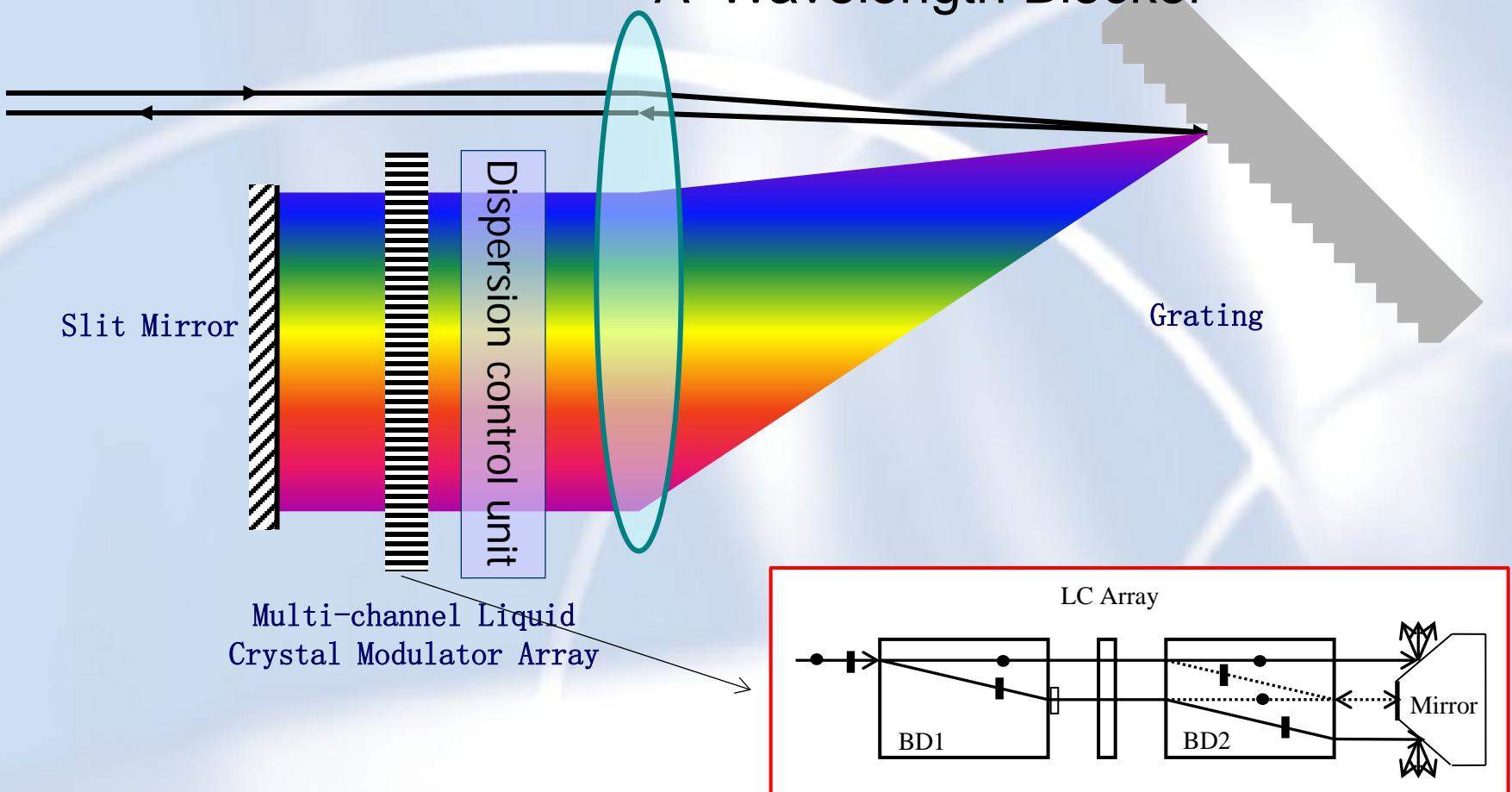
- ✓ λ -blocker is an enabling network element for dynamic optical networks
- ✓ Due to the analog nature of liquid crystals, the same device can be used as channel-based DGFF



A Blocker based RODAM architecture

Design Proposal

A Wavelength Blocker

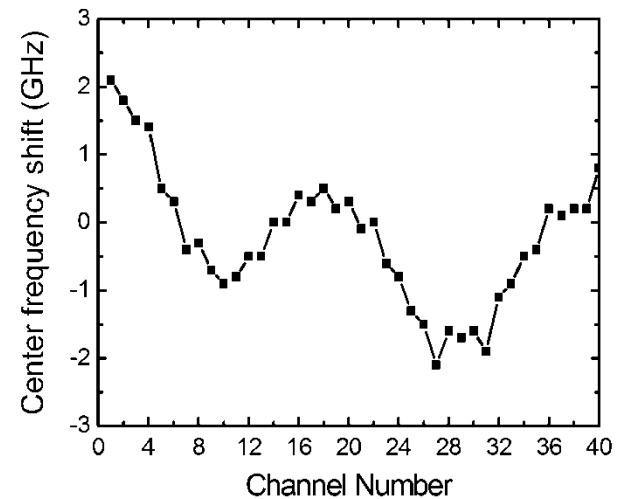


Huang, J. of Lightwave Tech. 28, 822 (2010)

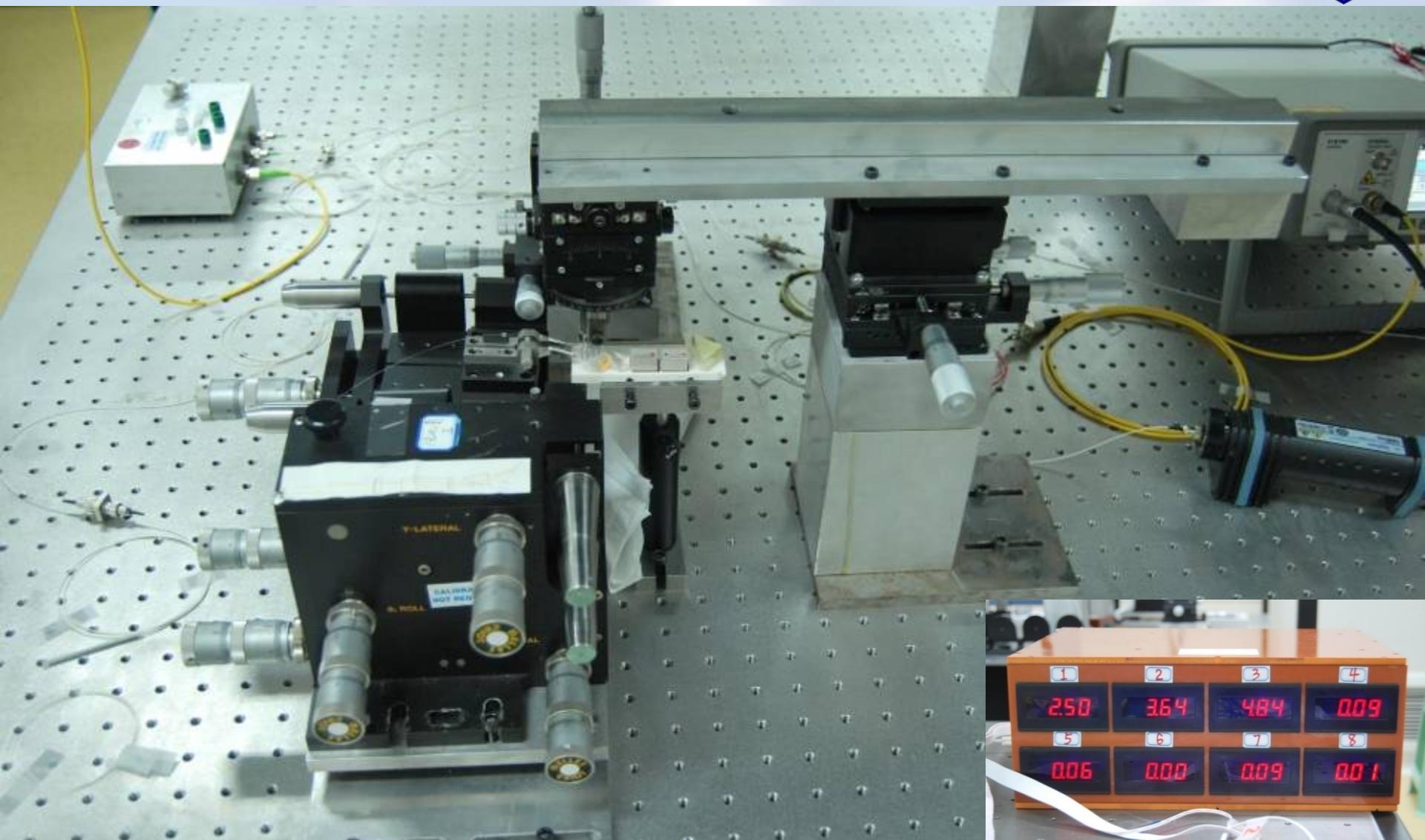
Optical Design of a 40CH/100G Blocker



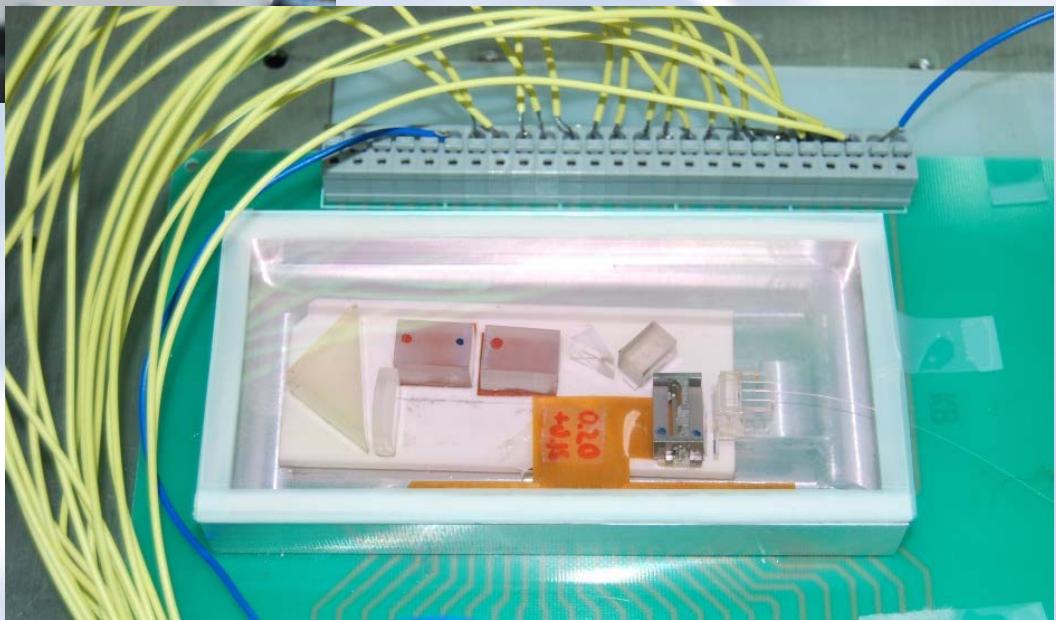
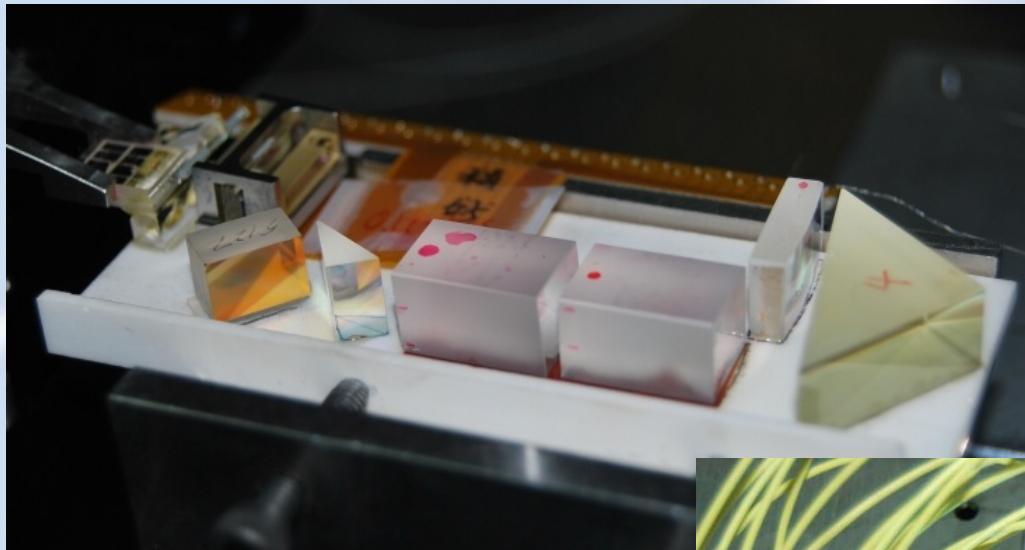
$$\frac{dL}{df} = \frac{d\beta \cdot F}{df} = \frac{-cF}{f^2 \Lambda \cos \beta}$$



Experimental setup of a 40CH λ -Blocker (NJU)



Blocker: Prototype



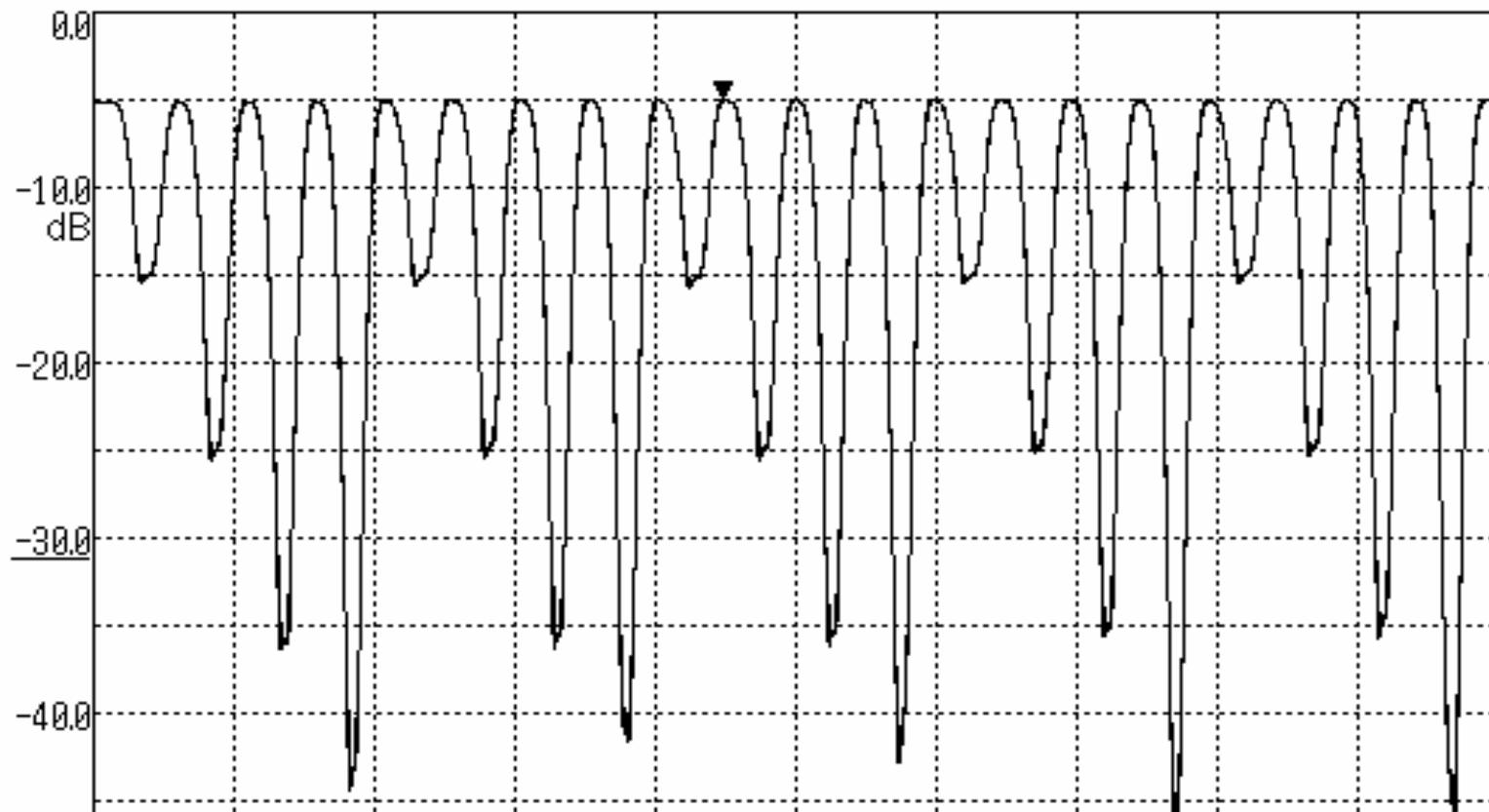
Spectral response

2009 Mar 06 10:24

VPK : 193.585 THz -4.97dB ▽-▽n:
 V001:
 V002:
 V003:

A:FIX /BLK
 B:WRITE /BLK
 C:B-A /DSP

5.0dB/D RES: 20GHz SENS:HIGH 1 AVG: 1 SMPL:AUTO



40 CH, 100GHz, IL<5.5dB, BW>±20GHz, Att_max>40dB, PDL<0.5dB, RL<-45 dB

191.750THz

193.800THz

195.850THz

45

AUT
SRC

LVL
SHF

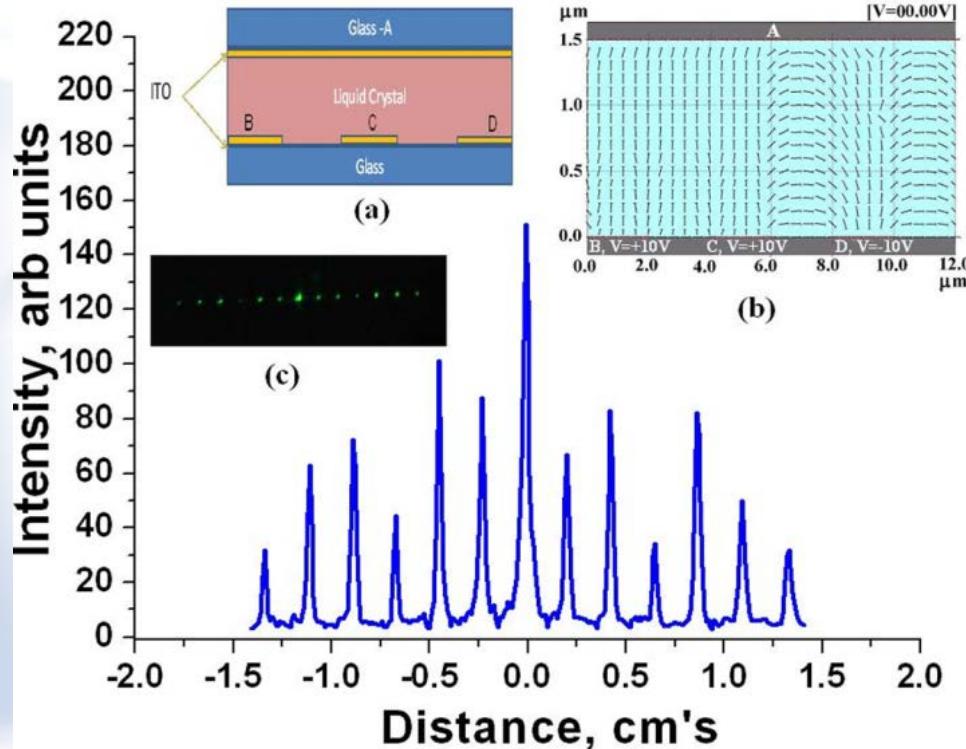
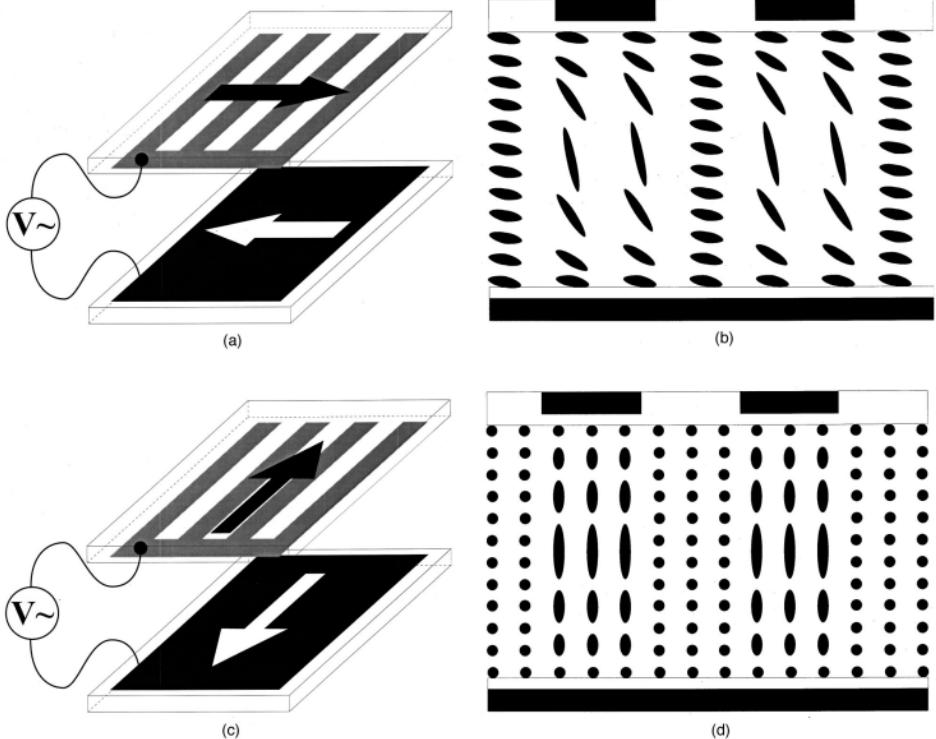
Huang, J. of Lightwave Tech. 28, 822 (2010)



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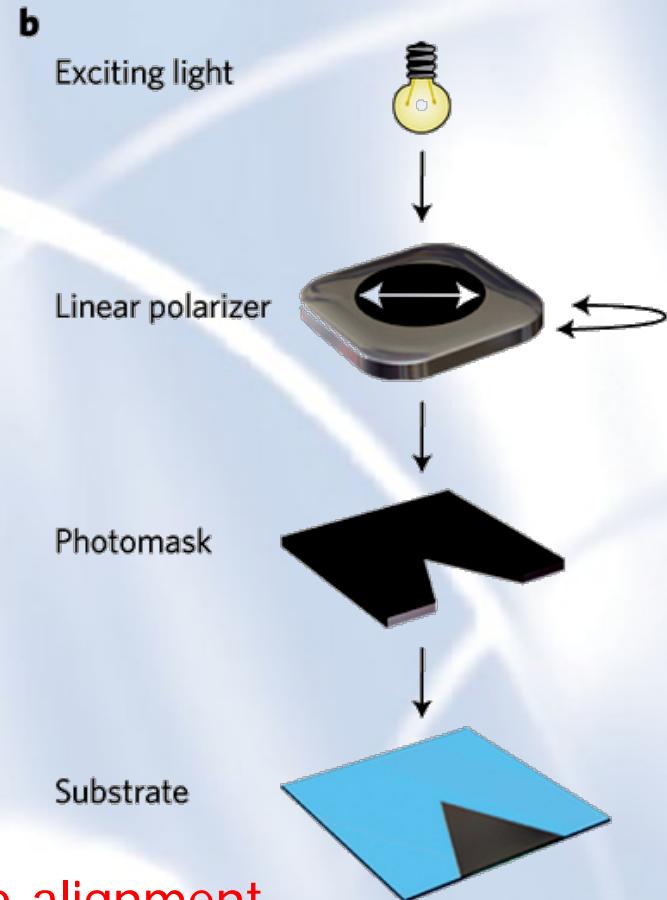
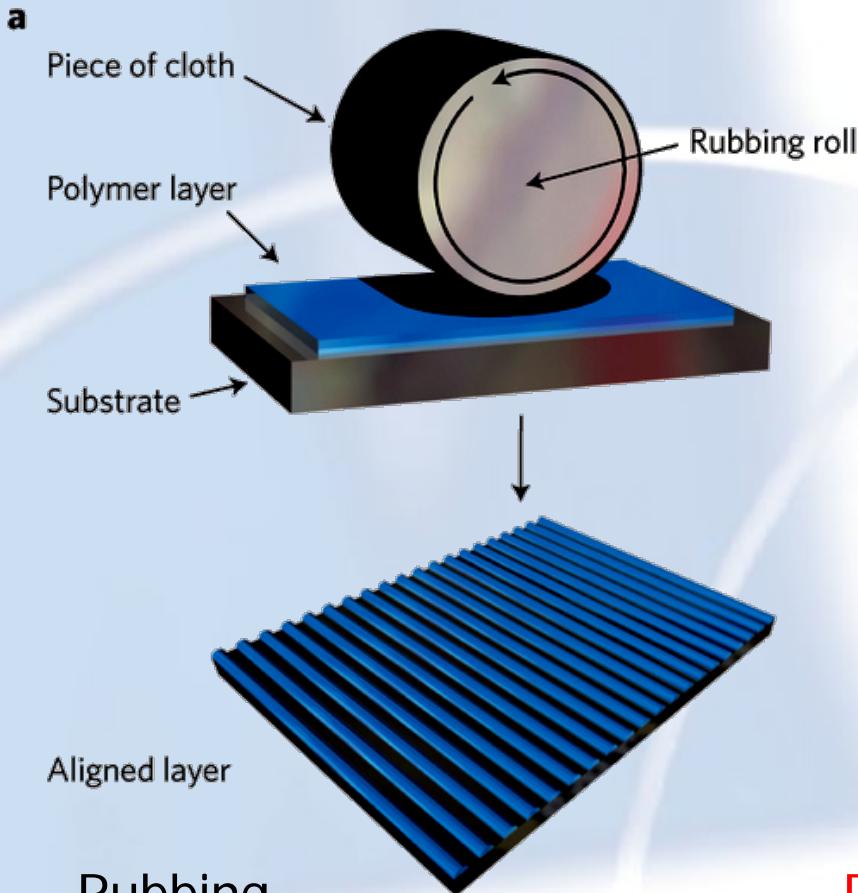
Fabrication strategies- Patterned electrodes



M. Bouvier and T. Scharf.
Opt. Eng. 39, 2129 (2000)
(Switzerland)

Fan *et al.* Appl. Phys. Lett. 100, 111105 (2012)
(Prof. Chigrinov's group)

Rubbing vs. Photoalignment for LC devices



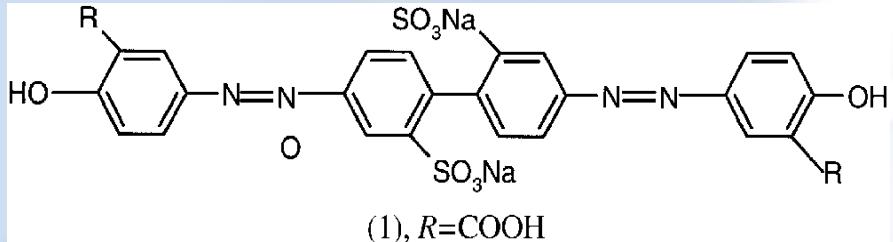
Rubbing

- Particles
- Static charge
- Mechanical damage

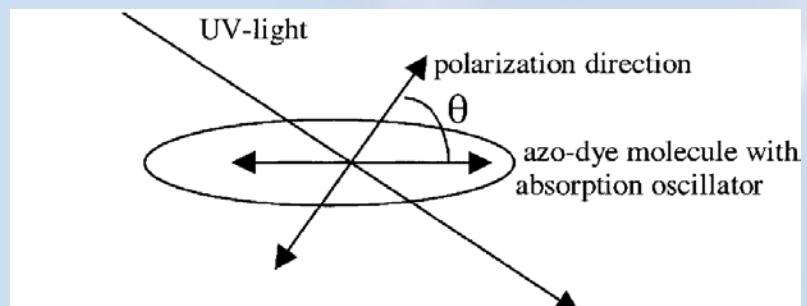
Photo-alignment

- Non-contact method
- Fine resolution
- Structured/curved surface compatible

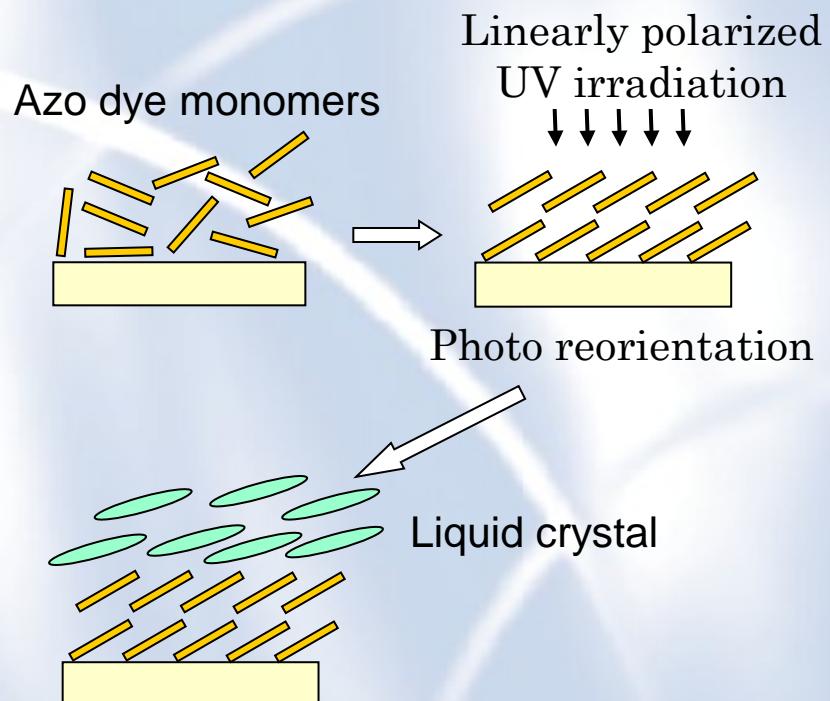
SD1 for Photo-alignment



Sulphonic acid azo dye (SD1) (DIC)

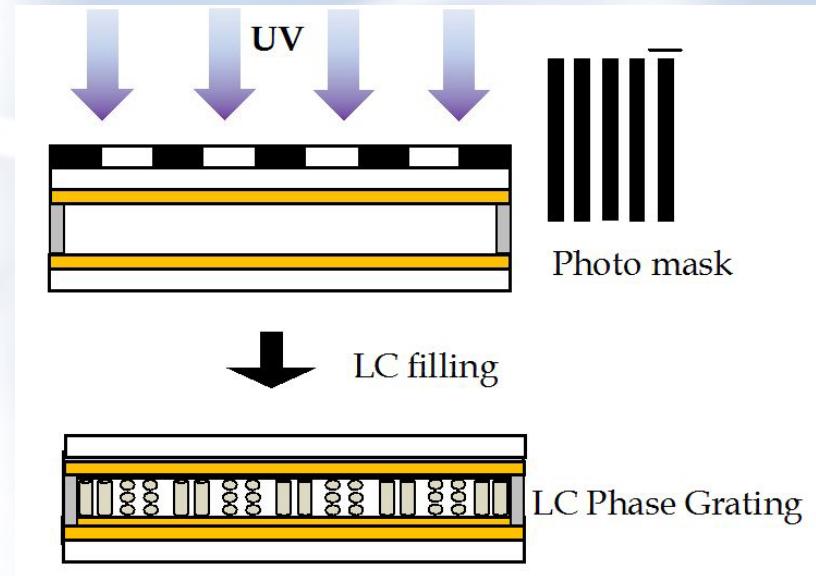
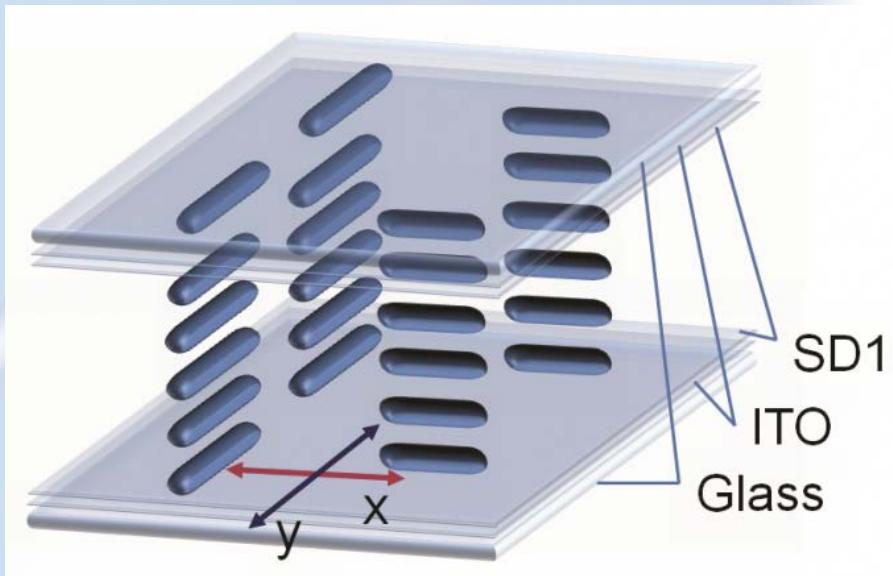


Diffusion model of SD1 reorientation



The azo dye molecules would reorient to make their absorption oscillators (chromophores) perpendicular to the polarization of the UV light and further guide the LC directors.

Orthogonally homogeneous aligned (PA) grating

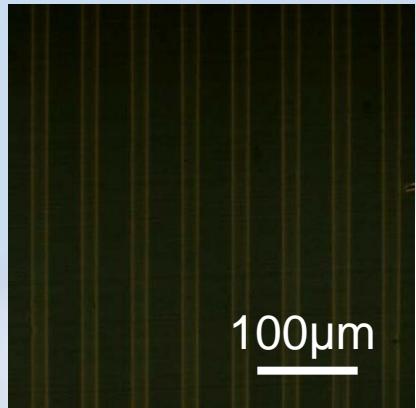
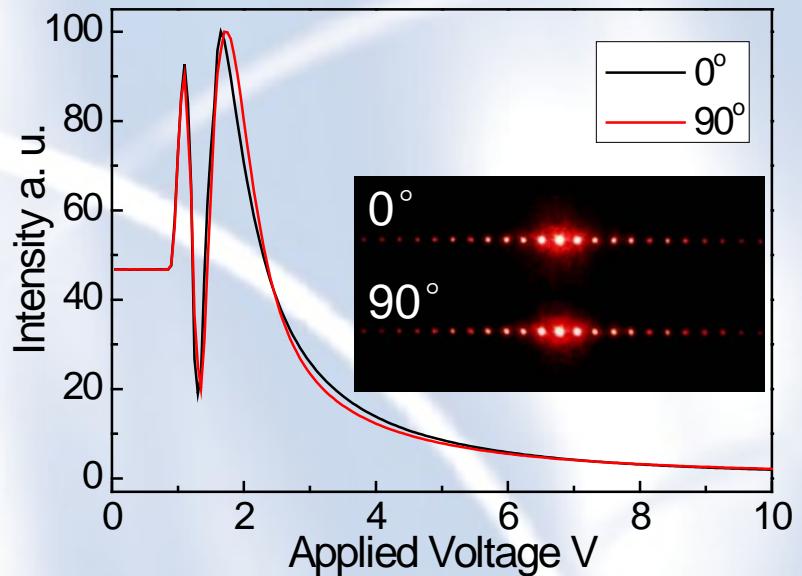
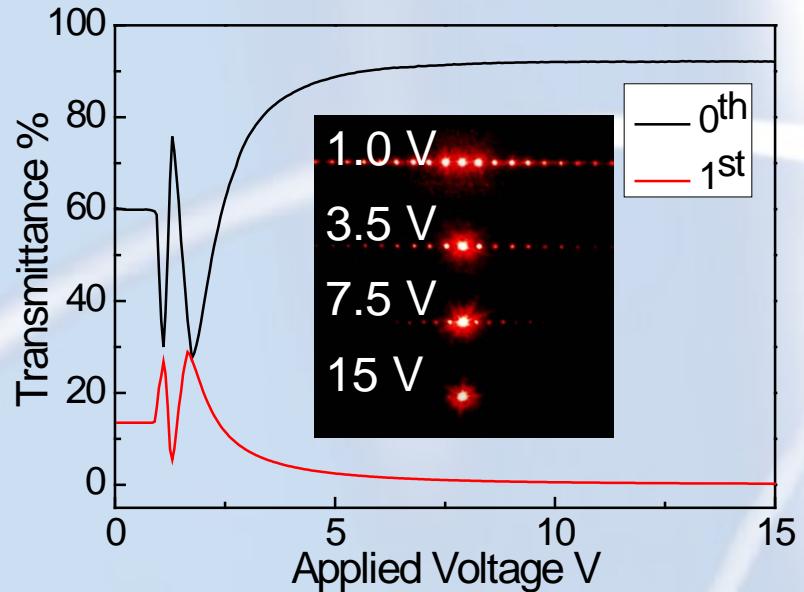


Procedure:

- SD1 spincoating ;
- Cell fabrication and then the cell is exposed under linearly polarized light with long side parallel to polarization.
- The same cell rotates 90° and is exposed again through a grating mask.

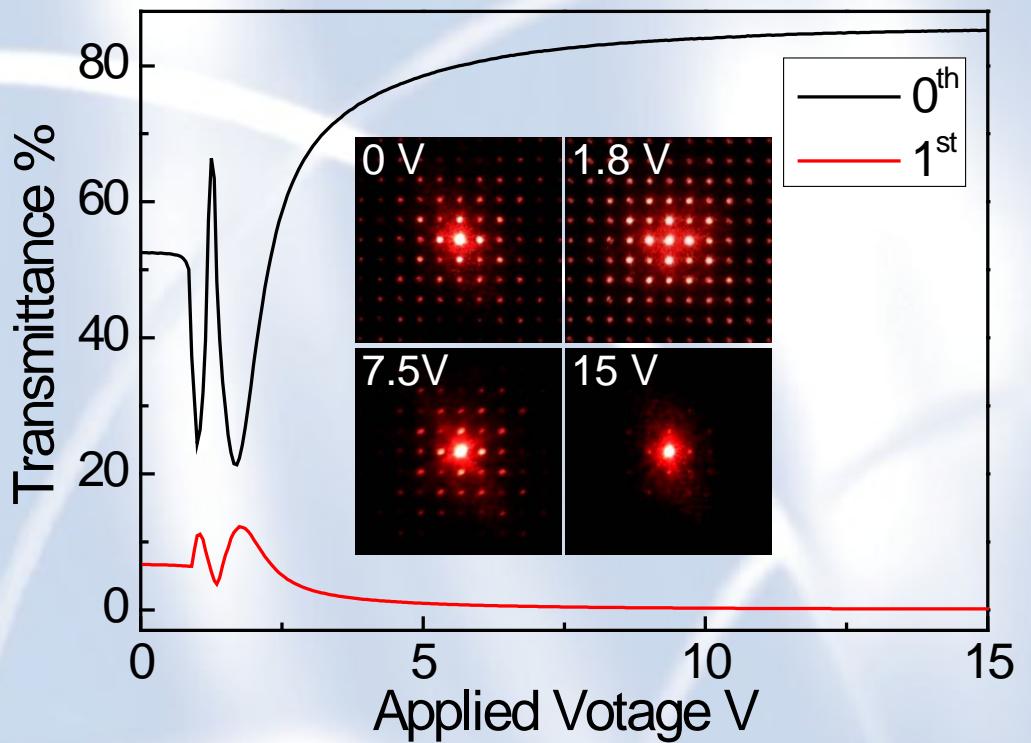
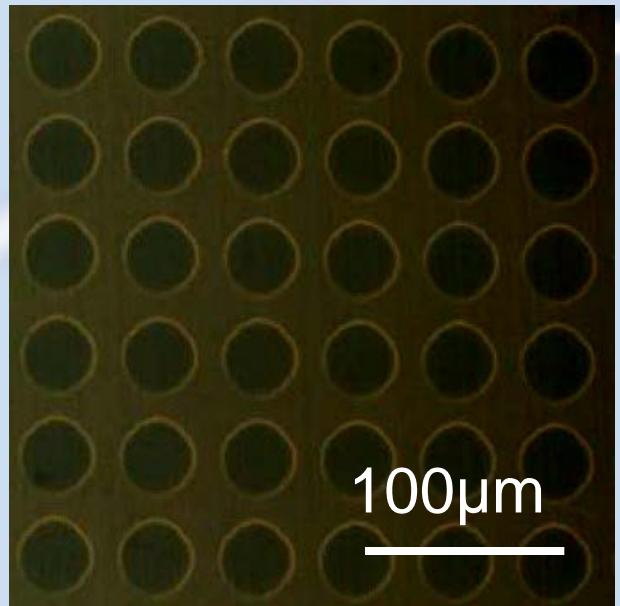
Hu *et al.* Appl. Phys. Lett., 100, 111116 (2012)

1D or-PA LC gratings



38 diffraction orders could be distinguished with naked eyes at ON state

2D or-PA LC gratings

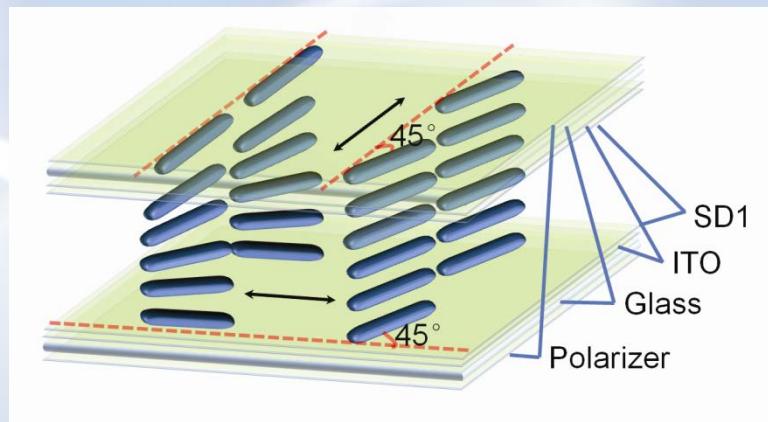
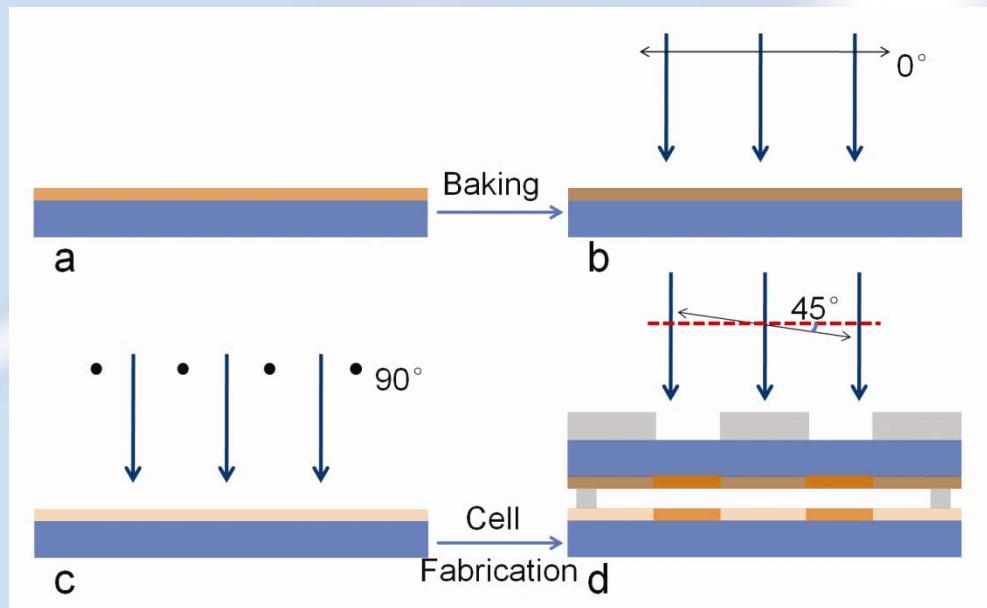


A lower transmittance of 87% is attributed to more domain boundaries and stronger scattering.

The diffraction efficiency and optical contrast of 1st order is $\sim 14\%$ and over 140 respectively.

75.5% of total transmittance energy distributed to diffraction orders at on state.

Fabrication of TN/PA gratings



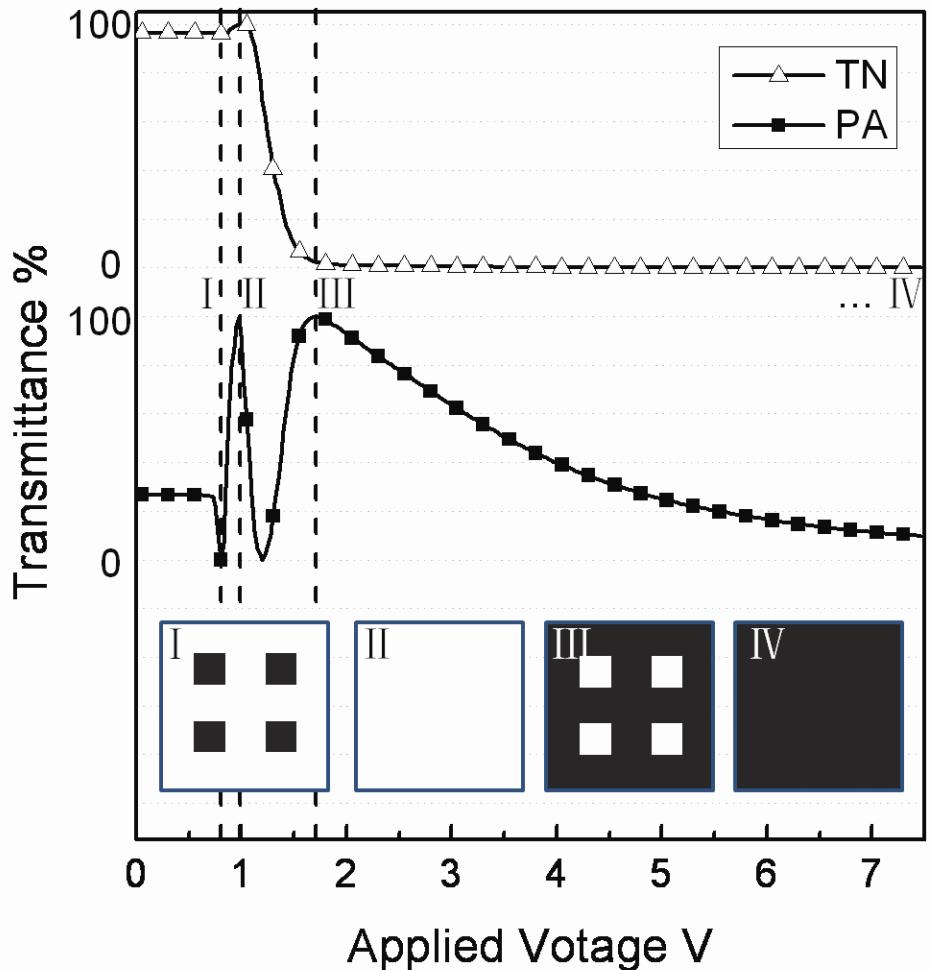
Cell structure of the LC gratings with TN-PA micro arrays.

Procedure:

- Spin-coating of SD1 and then baking at 100°C for 10 min
- Bottom and up substrates photoaligning under linearly polarized UV light with orthogonal directions, and then cell fabricating
- Photopatterning with a cell direction is 45° with respect to the polarization of incident UV light.

Hu et al. Opt. Express 20, 5384-5391 (2012)

Scheme for TN/PA grating



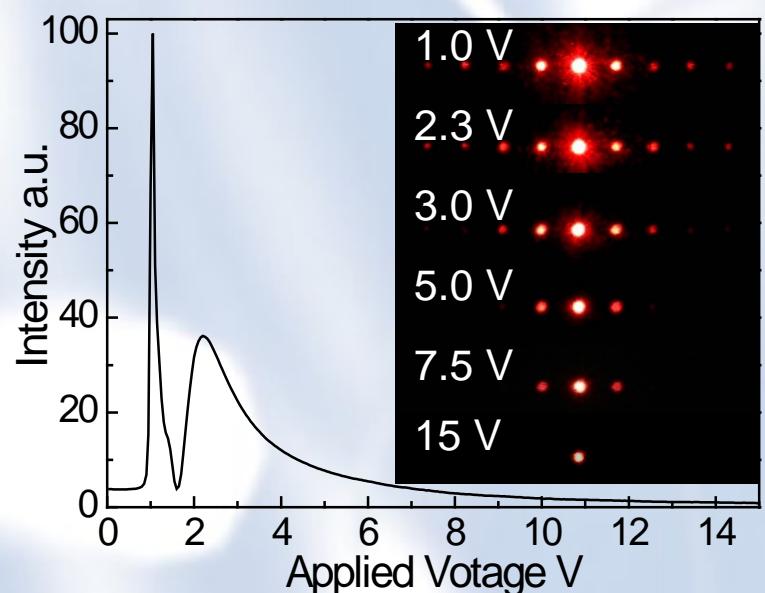
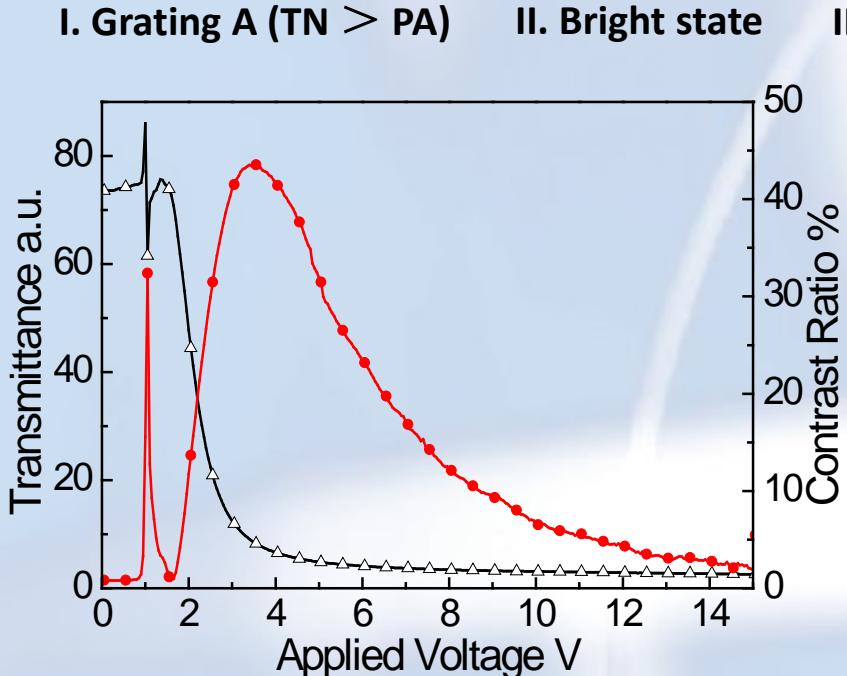
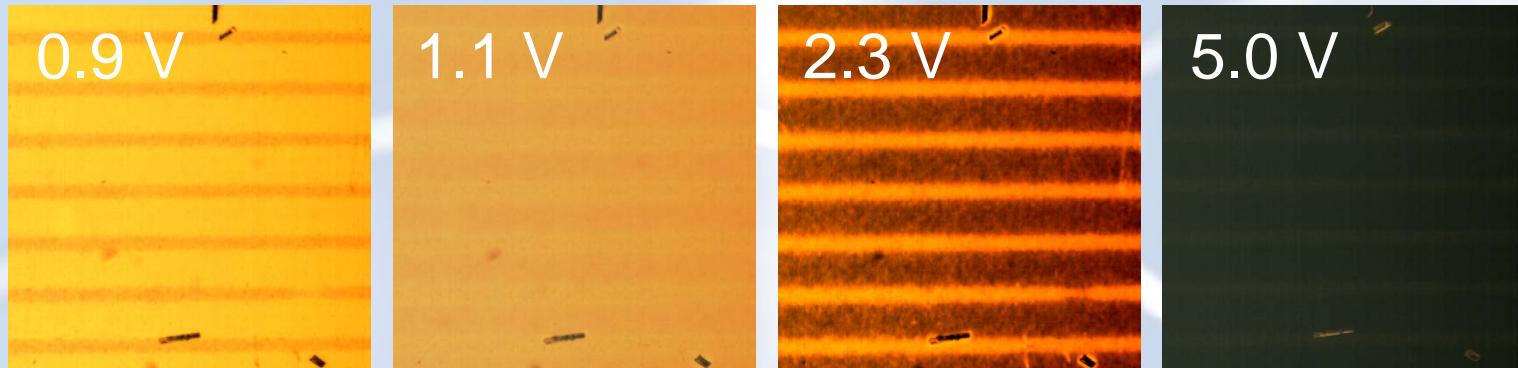
Both TN and PA are typical alignments, but they exhibits different EO properties including voltage-dependent phase changes and transmittances.

Micro 90° TN and PA (45° to the alignment direction of TN) regions are assembled alternately to form gratings. It works based on the combination of phase and amplitude modulation.

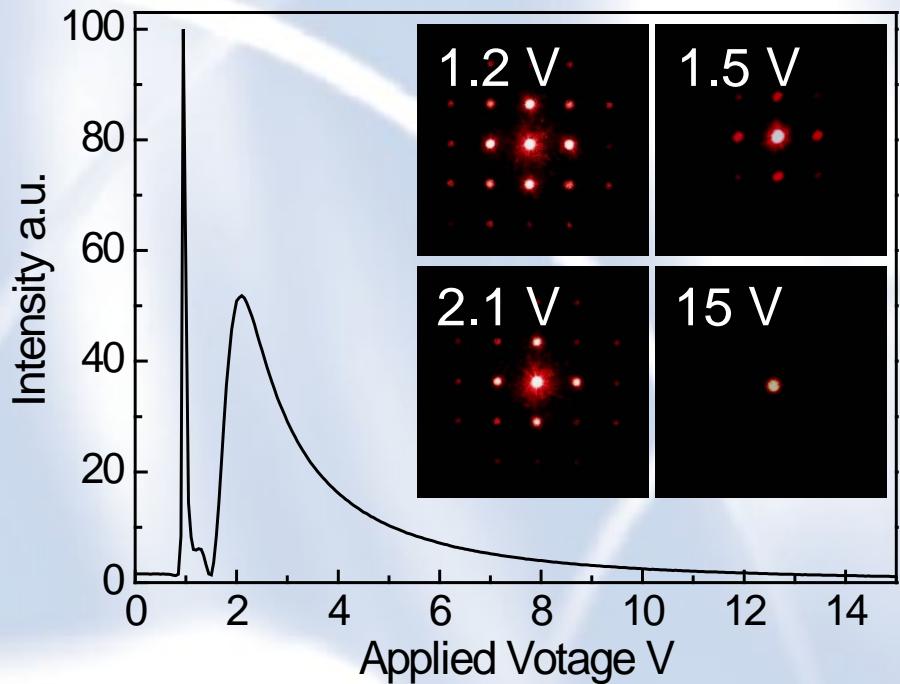
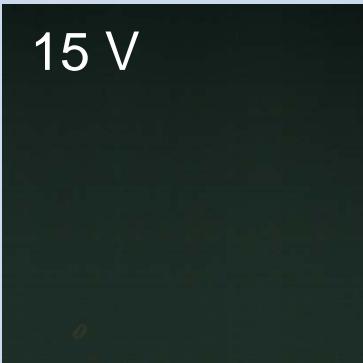
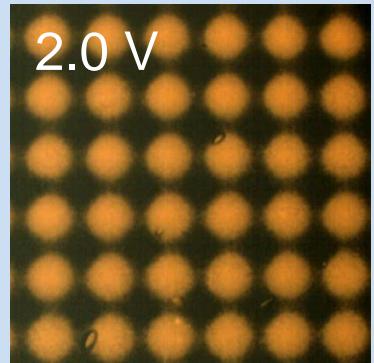
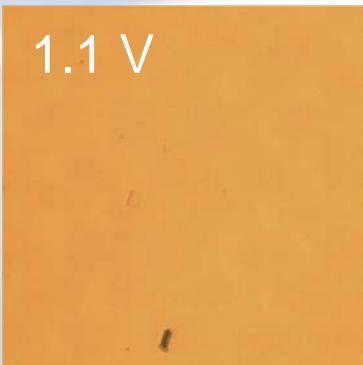
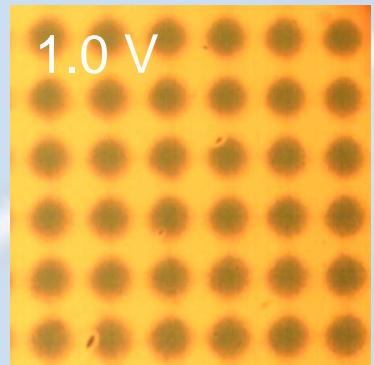
Unique four-state feature of the cell is obtained:

- I. Grating A (TN area is brighter than PA area)
- II. Uniformly bright state
- III. Grating B (PA area is brighter than TN area).
- IV. Uniformly dark state

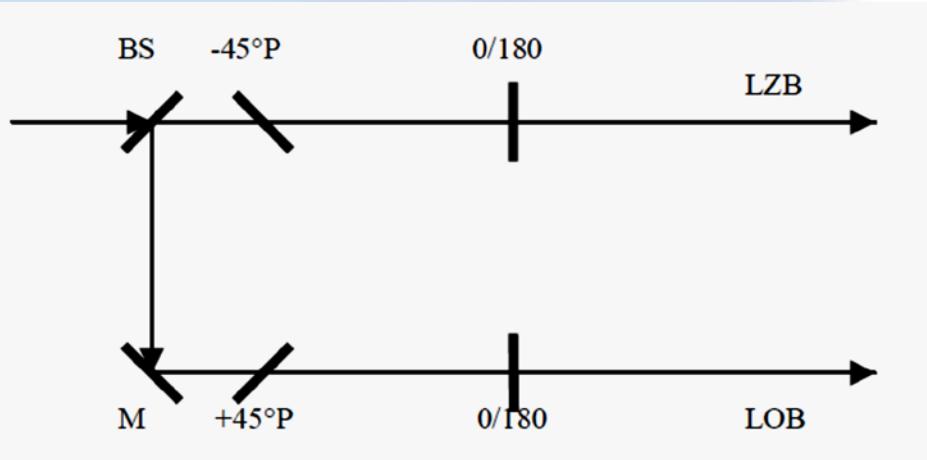
1D TN/PA LC gratings



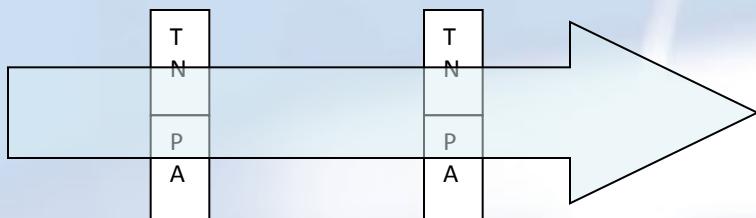
2D TN/PA LC gratings



Another possible application: optical logic devices



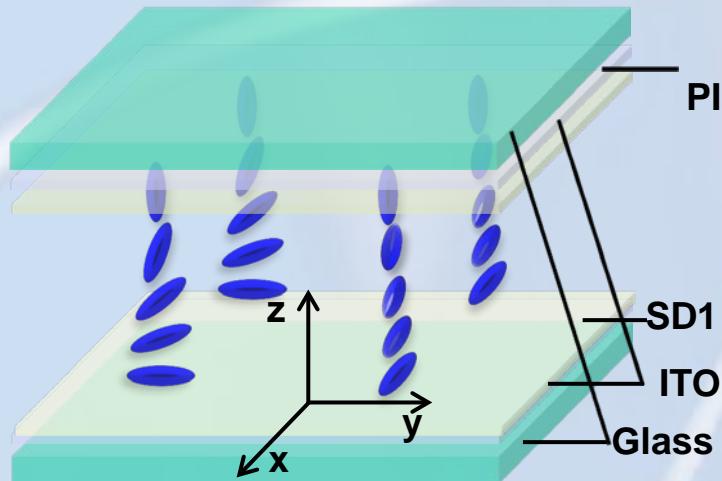
Y. A. Zaghloul, "Complete all-optical processing polarization based binary logic gates and optical processors," Opt. Express **14**(21), 9879(2006)



Voltage Input \	V_I	V_{II}	V_{III}	V_{IV}
0 TN	1	1	0	0
0 PA	0	1	1	0
0 TN	1	1	0	0
1 PA	1	0	0	1
1 TN	0	0	1	1
0 PA	0	1	1	0
1 TN	0	0	1	1
1 PA	1	0	0	1

DFLC + HAN cell gratings

Dual frequency LC + Hybrid alignment



Cell gap: $\sim 5 \mu\text{m}$

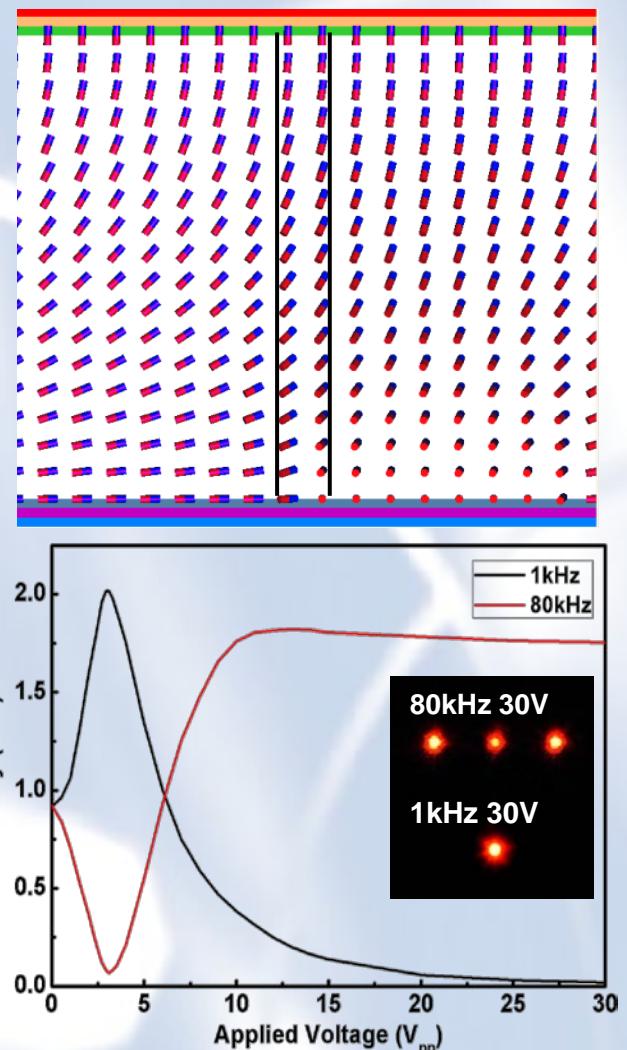
DFLC (HEF951800-100, HCCH)

$\Delta n = 0.19$ @ 632.8 nm

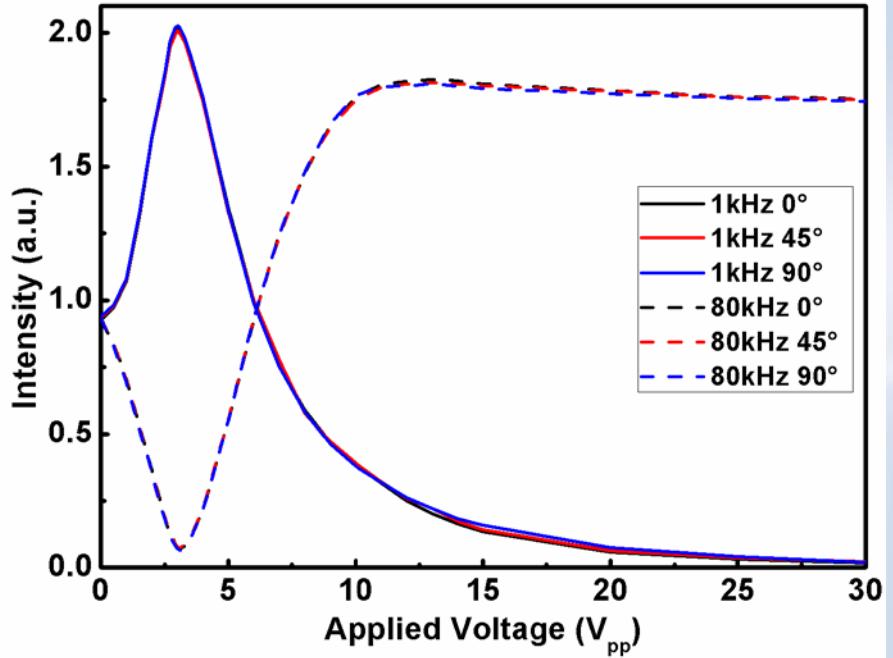
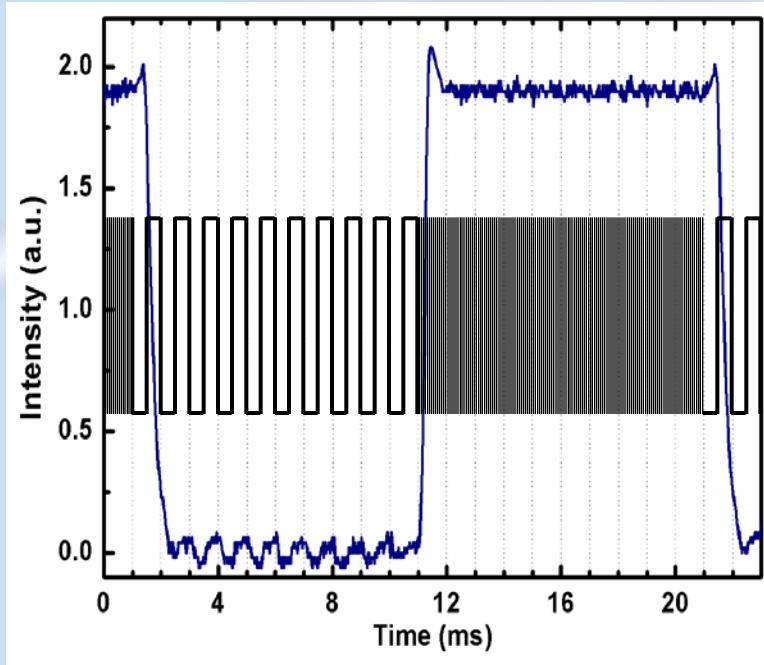
$\Delta \epsilon = 2.10$ @ 1KHz

$\Delta \epsilon = -2.02$ @ 80 kHz

$f_c \approx 45 \text{ kHz}$

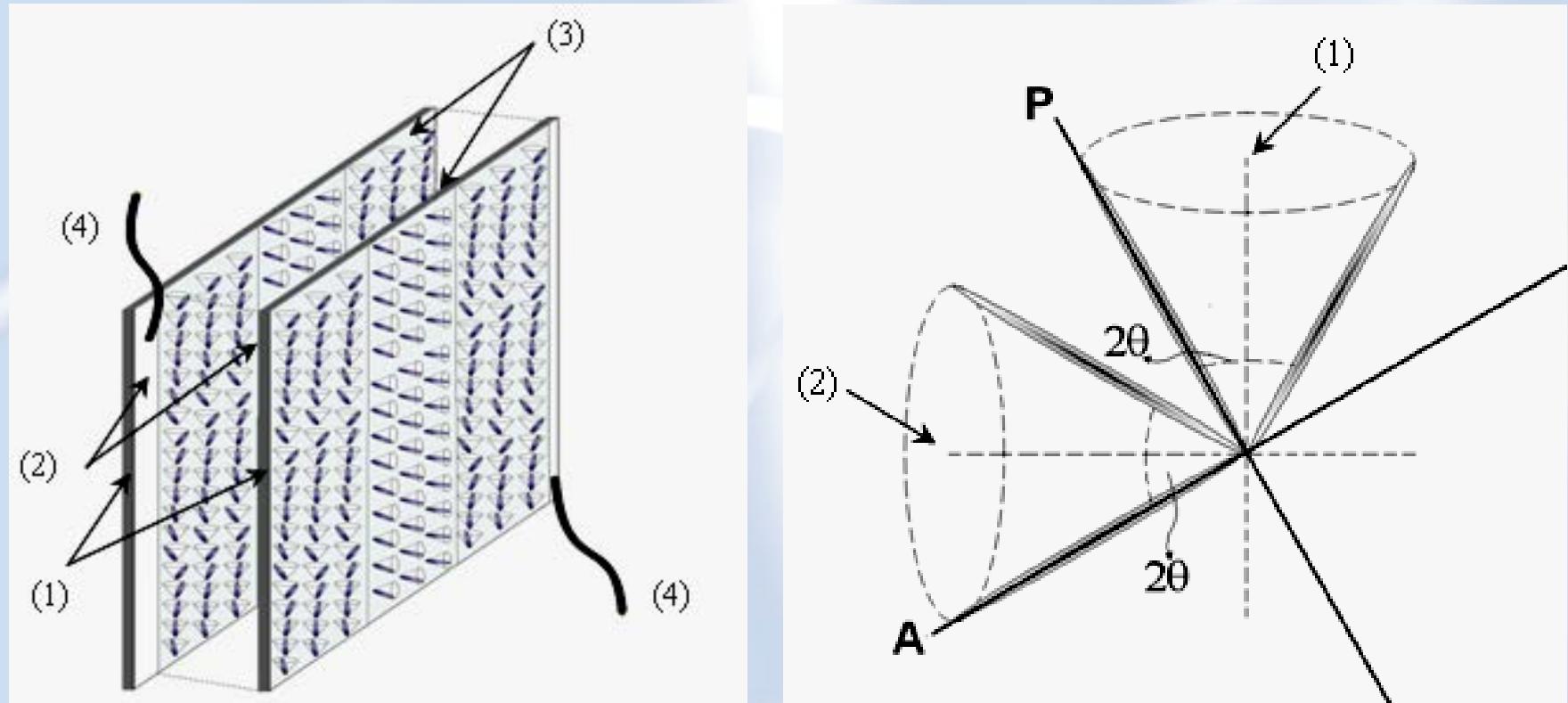


Fast switching and Polarization independency



The switch ON/OFF time are measured to be **350 μ s** and **600 μ s** respectively, both of which have reached submillisecond scale. Moreover, the grating is **polarization independent** for normally incident light. And the measured extinction ratio of 1st diffraction order is **over 20dB**.

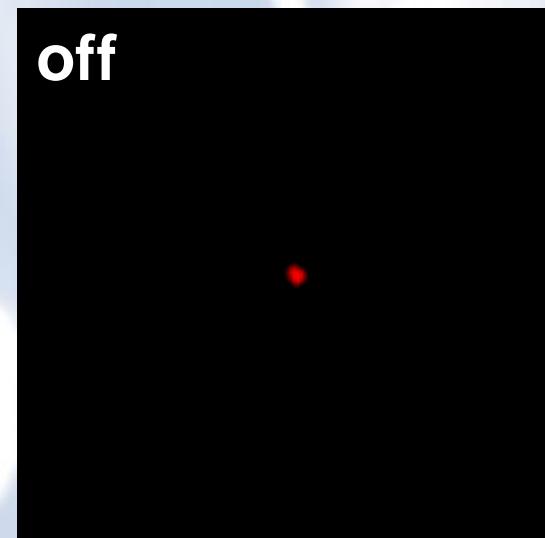
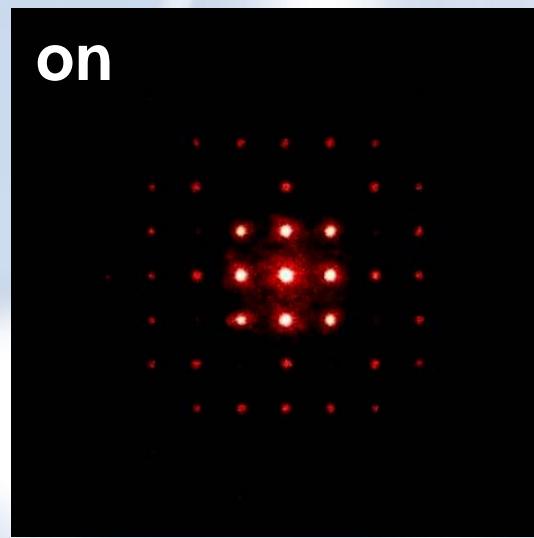
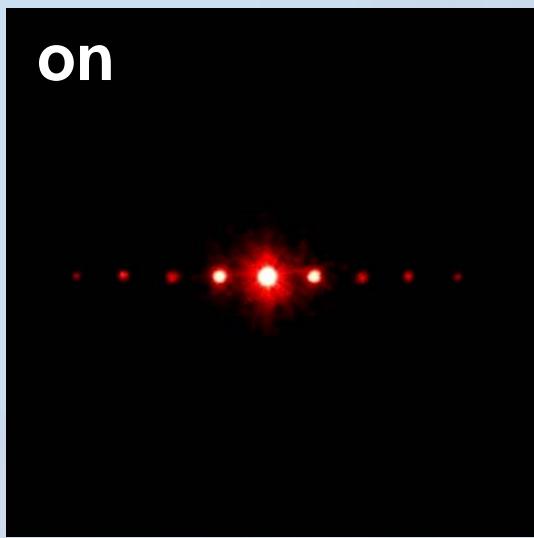
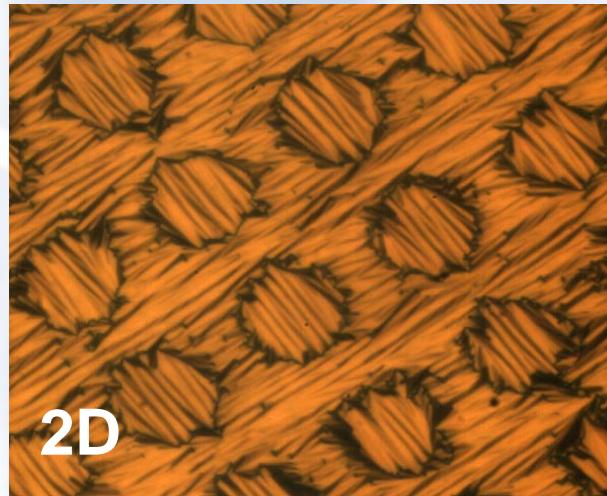
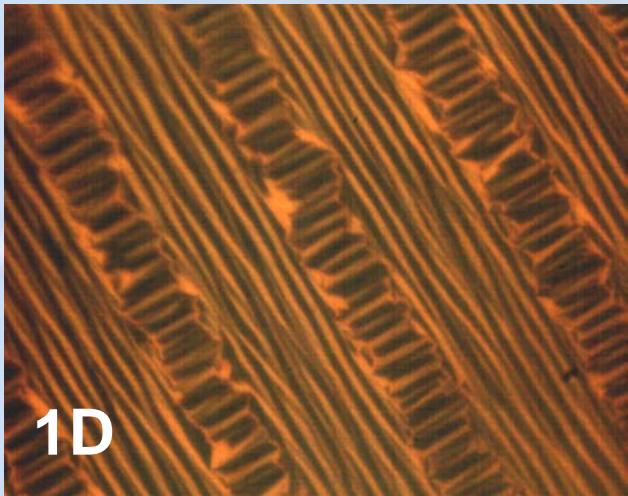
Fast switching FLC gratings



a FLC grating cell with **electrically suppressed helix electro-optical mode** with FLC pitch less than the LC cell gap.

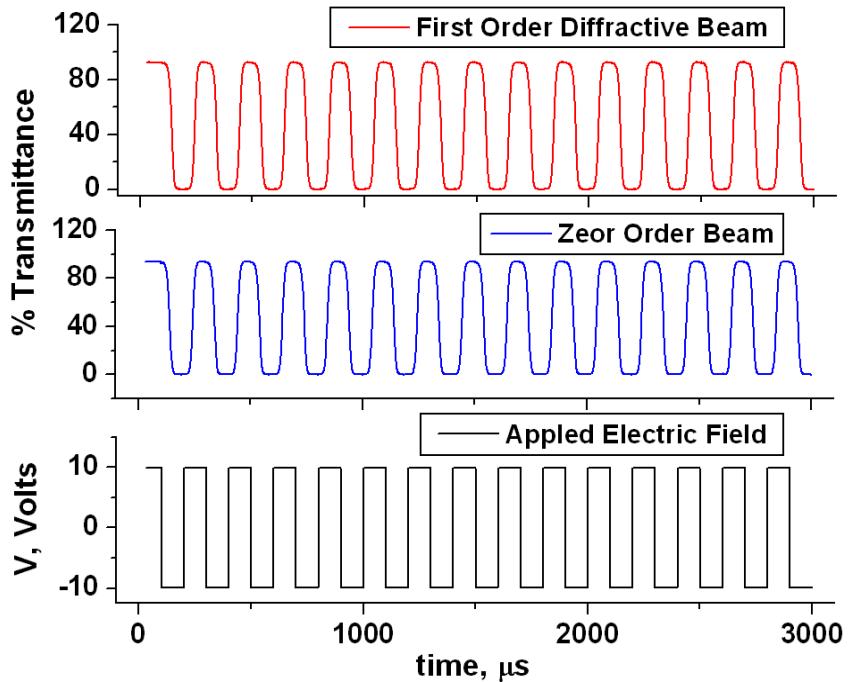
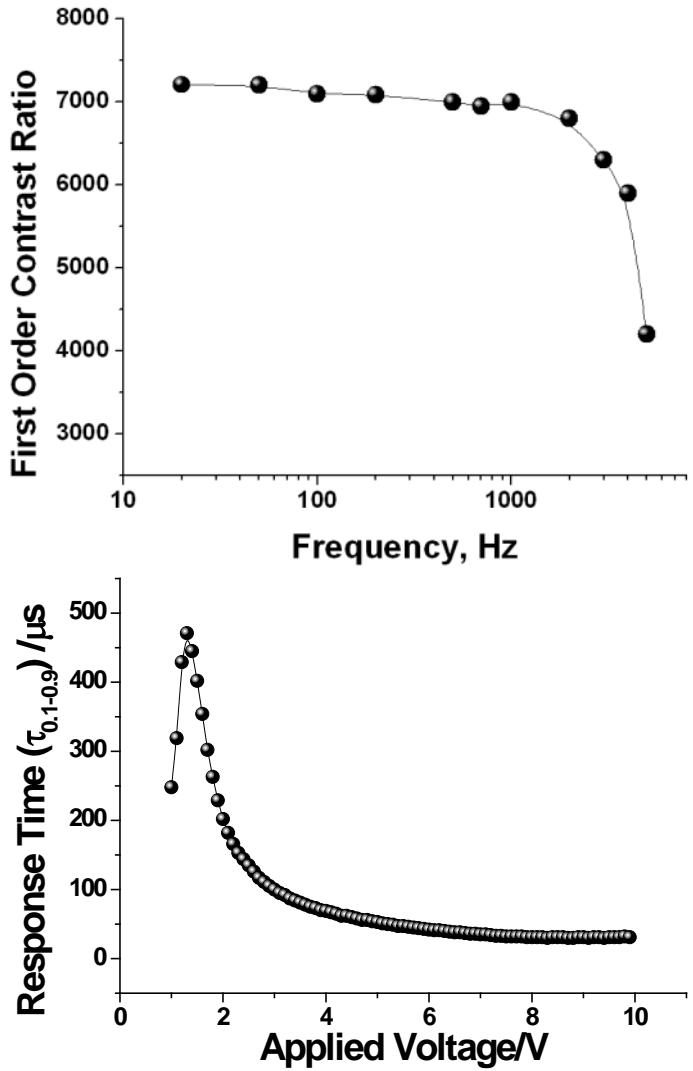
A. K. Srivastava, W. Hu, V. G. Chigrinov, A. D. Kiselev and Y. Q. Lu
Appl. Phys. Lett., **101**, 031112 (2012)

1D and 2D FLC gratings



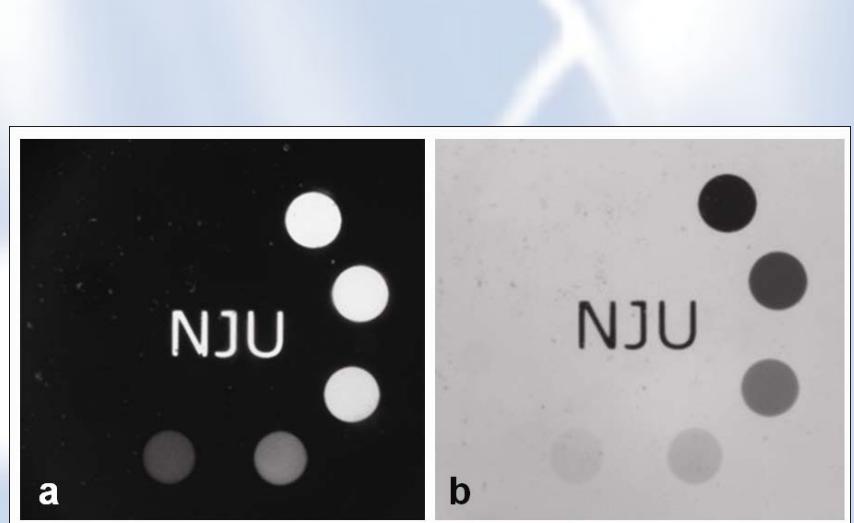
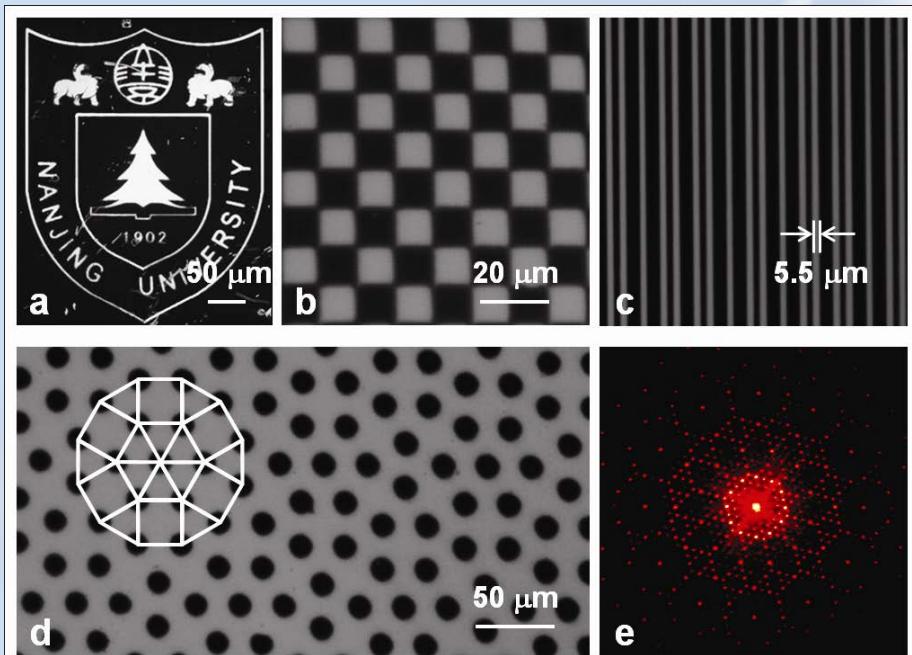
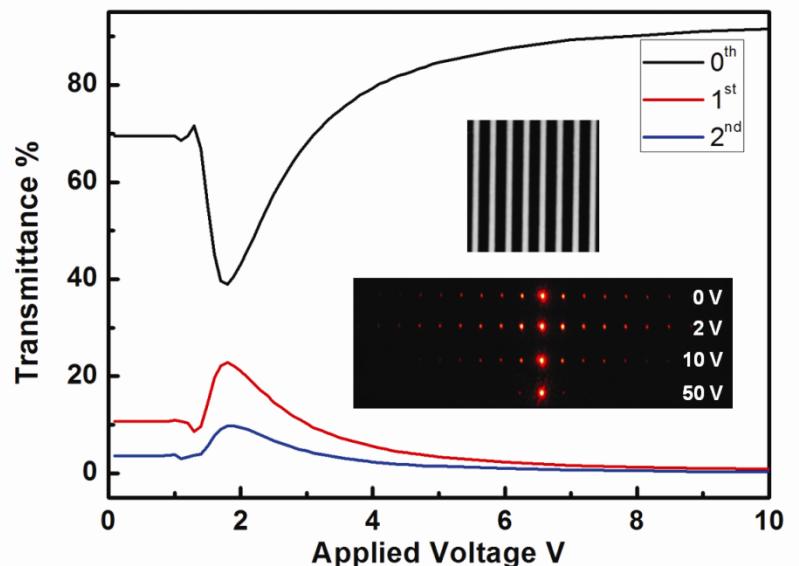
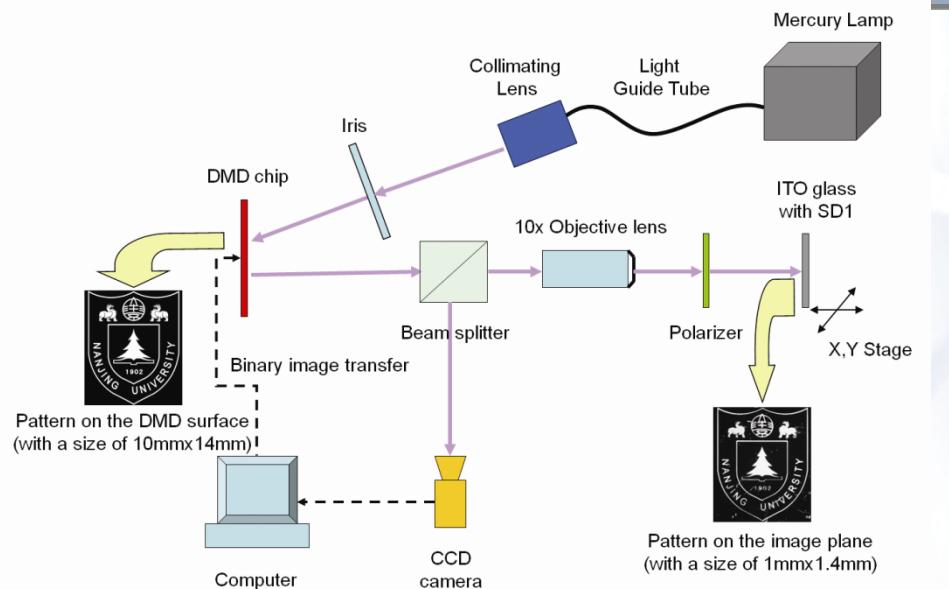
FLC FD4004N (DIC) , tilt angle θ : 22.05° , Cell gap: $1.5 \mu\text{m}$, Grating period: $50 \mu\text{m}$

Fast switching



Such gratings show very high optical contrast of 7000:1, fast EO response down to **10 μs** , and perfect EO modulation up to frequency of **5 kHz** at the electric field of **7 V/ μm** .

Arbitrary photo-patterning in LC alignments

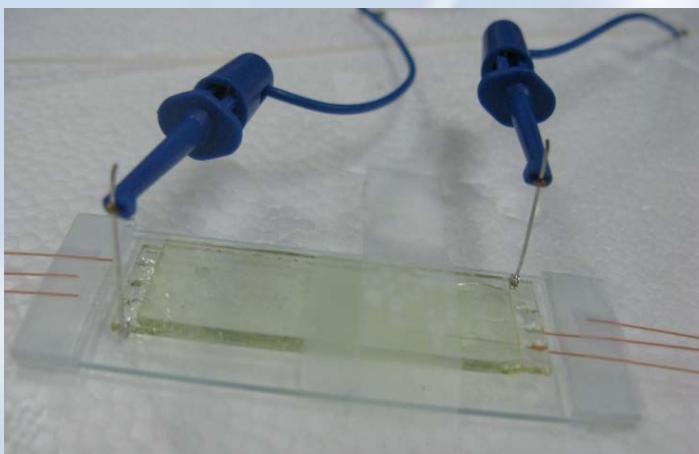
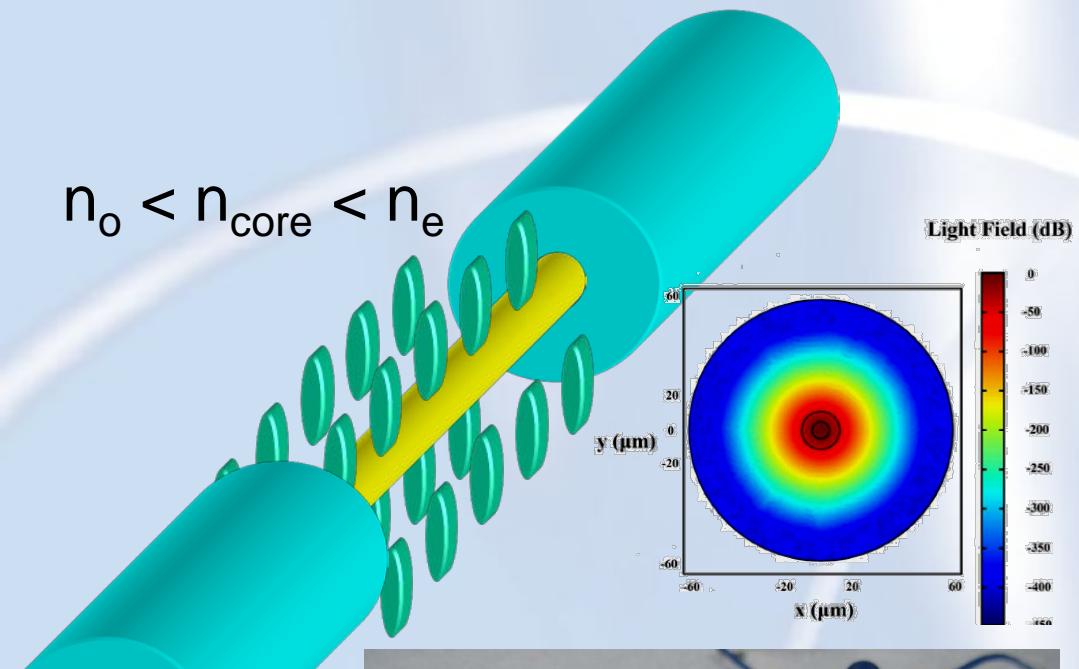


Outline

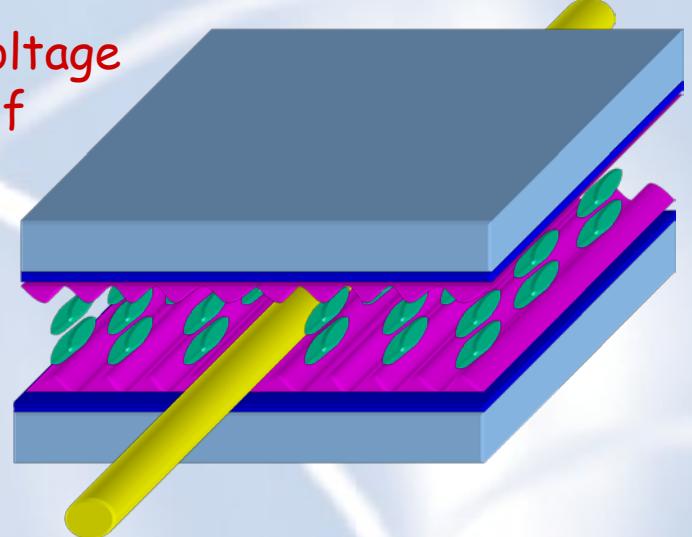
- ✓ Telecomm as an example for photonic applications
- ✓ LC based VOA (variable optical attenuator)
- ✓ LC based DWDM wavelength blocker
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- ✓ LC based in-line polarizer and fiber-optic sensor
- ✓ LC for tunable THz applications
- ✓ LC for tunable optical vortex generation
- ✓ Other LC's photonic applications

LC cladding microfiber as an in-line polarizer

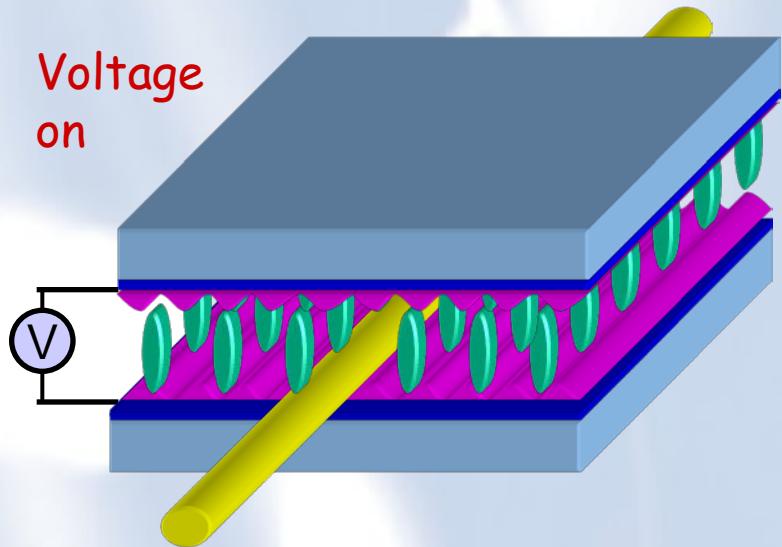
$$n_o < n_{\text{core}} < n_e$$



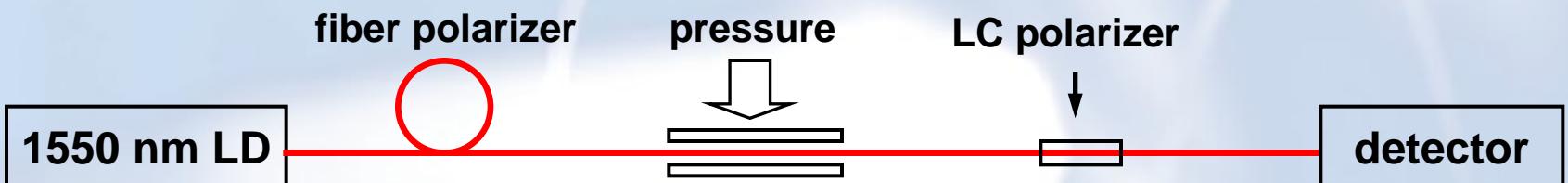
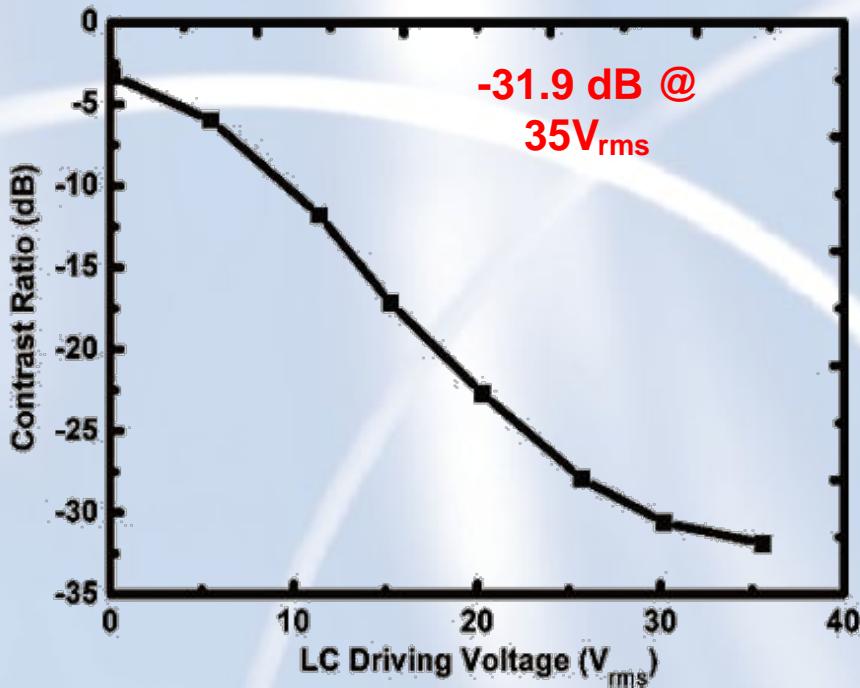
Voltage off



Voltage on

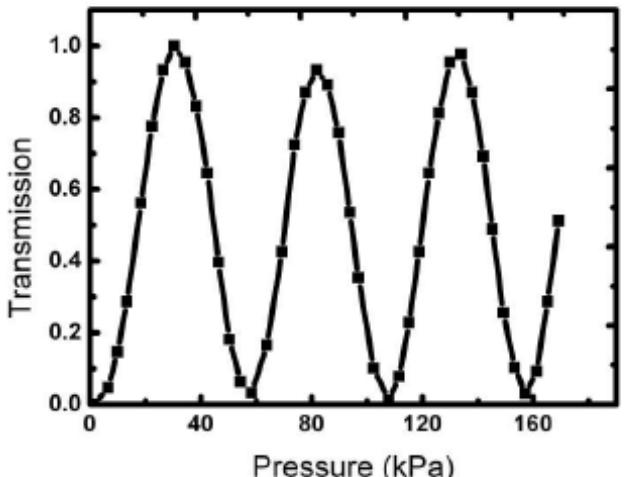


LC cladding microfiber as an inline VOA & polarizer



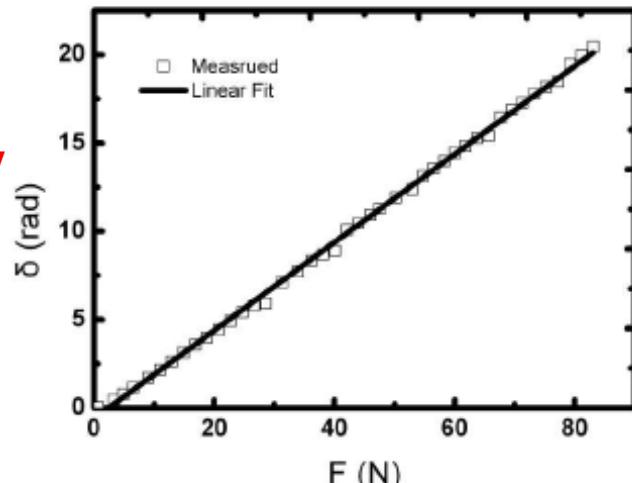
J. Feng et. al., IEEE Photonics Journal, 2, 292-298 (2010)

LC cladding fiber for pressure sensing



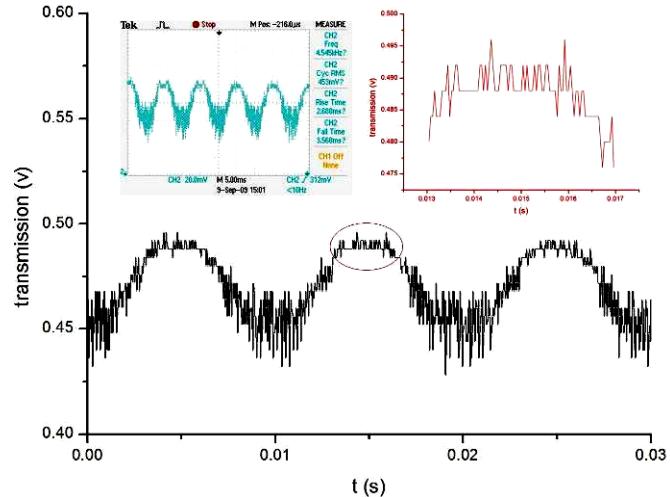
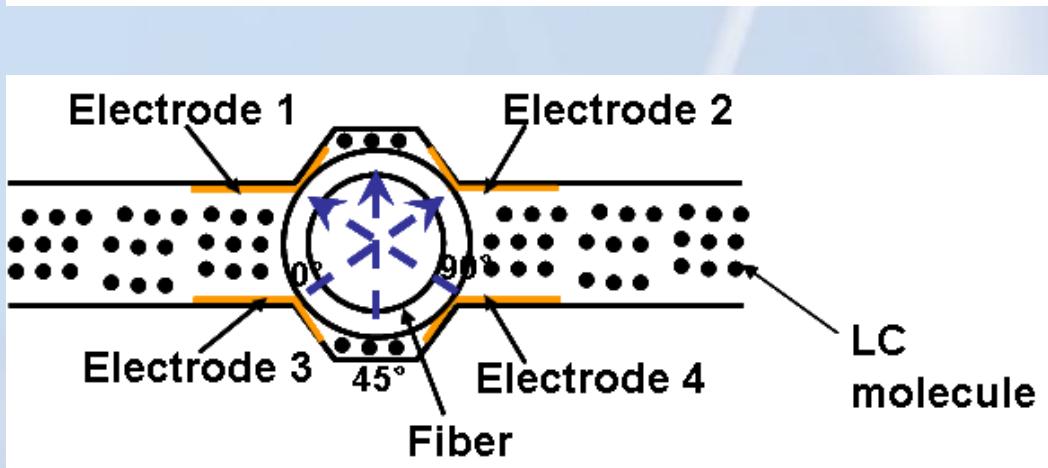
(a)

Sensitivity
 $d\delta/dF =$
0.25 rad/N



(b)

Fig. 5. (a) The pressure induced transmission change. (b) The measured phase retardation as a function of the applied force. The solid line is a best-fit curve.





Outline

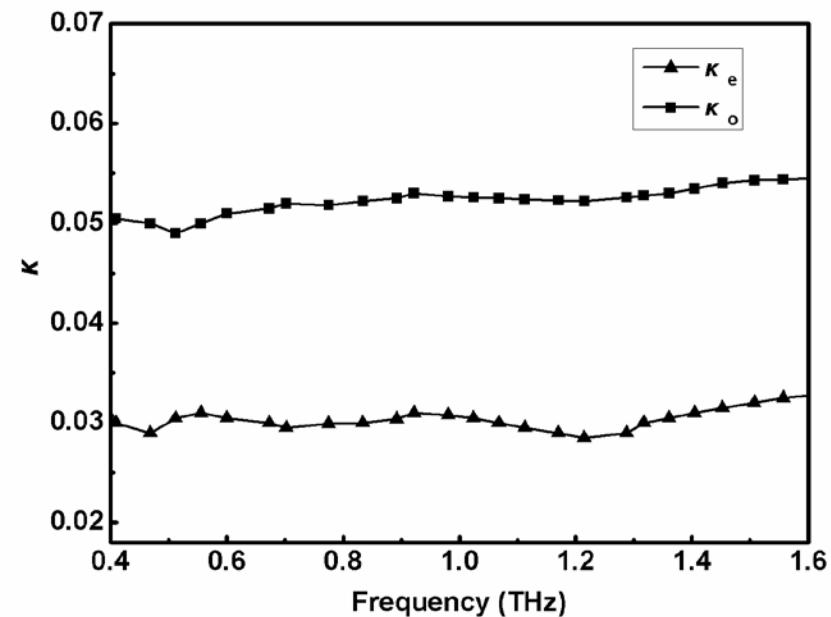
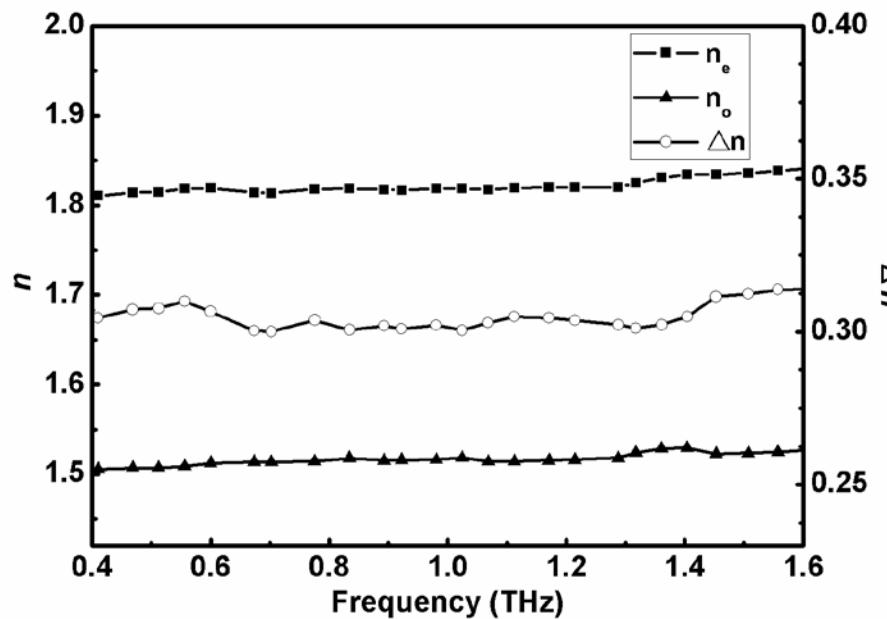
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- ✓ Other LC's photonic applications



Challenges of tunable LC devices for THz apps.

- The commonly used conductive ITO layer is highly absorptive in THz range.
(New transparent conductive electrodes in THz band)
- The dispersion of LC induces a comparatively low birefringence.
(New highly birefringent LC mixture in THz band)
- Cell gap should be much larger than that in visible region, large operation voltage, slow response and poor pre-alignment.
(New cell structure, new LC alignment)
(e.g., *Prof. CL Pan's group: 570 μm -thick cell, QWP @ 1THz, - Opt. Lett. 31, 1112 (2006)*).

Self-developed large birefringence LC in THz range



Collaborated with Prof. Xiao Liang in Tsinghua Univ.

Frequency-dependent birefringence Δn and refractive indices: real part n (a) and imaginary part κ (b) of a fluorinated phenyl-tolane based nematic mixture NJU-LDn-4.

Wang, Opt. Mater. Express, 2, 1314 (2012)

Large birefringence LC material in terahertz range

LaserFocusWorld International Resource for Technology and Applications in the Global Photonics Industry

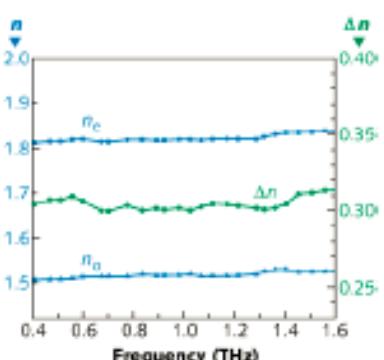
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Home > Liquid-crystal material has large birefringence for terahertz radiation

Liquid-crystal material has large birefringence for terahertz radiation

10/05/2012 By John Wallace Senior Editor

Liquid crystals (LCs) are commonly used at visible wavelengths, but it turns out that these materials can be used for optical devices at terahertz frequencies, too. A group at Nanjing University (Nanjing, China) and Tsinghua University (Beijing, China) is using a fluorinated phenyl-tolane-based nematic LC mixture between two thin fused silica plates (rubbed for LC orientation) as a birefringent material for radiation in the 0.4 to 1.6 THz range. The materials have a mean birefringence of 0.306 over that range, reaching a peak at 0.314 at 1.6 THz.



The gap between the two 0.7-mm-thick plates was 0.127 mm, and for testing the assembly was immersed in a nitrogen atmosphere to avoid water vapor absorption. Terahertz time-domain spectroscopy (THz-TDS) was used to characterize the material, with the refractive-index effects of the fused silica itself measured first and then subtracted out from the subsequent data. Both real and imaginary components of the ordinary (n_o) and extraordinary (n_e) refractive indices were measured (the real portion is shown here). The imaginary part of birefringence, which is associated with the absorption coefficient, showed low absorption over the whole testing range. The LC material has potential for fast tunable terahertz optical devices. Contact Xian Liang at liangxiao@tsinghua.edu.cn.

Subject: Top Downloads in Liquid Crystals from Optical Materials Express

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Optical Materials EXPRESS

Find out what your colleagues are reading about Liquid Crystals in *Optical Materials Express*

OSA's open-access, rapid-publication journal, *Optical Materials Express*, publishes high-quality, peer-reviewed content on the synthesis, processing and characterization of materials for applications in optics and photonics. One of the Journal's most active topic areas is Liquid Crystals. To help you stay on top of the most read articles in this topic area, we have pulled together a collection of the top downloaded papers over the past year in this content area.

We hope that you enjoy this collection.

Large birefringence liquid crystal material in terahertz range

[Abstract](#) | Full Text: [PDF](#) | [Enhanced HTML](#) ①



Optical Materials Express, Vol. 2 Issue 10, pp.1314-1319 (2012)

Wang, Lei; Lin, Xiao-wen; Liang, Xiao; Wu, Jing-bo; Hu, Wei; Zheng, Zhi-gang; Jin, Biao-bing; Qin, Yi-qiang; Lu, Yan-qing

We develop a fluorinated phenyl-tolane based nematic mixture NJU-LDn-4 and evaluate its frequency-dependent birefringence utilizing terahertz time domain spectroscopy (THz-TDS). A large mean birefringence of 0.306 is obtained in a broad range from 0.4 to 1.6 THz, with a

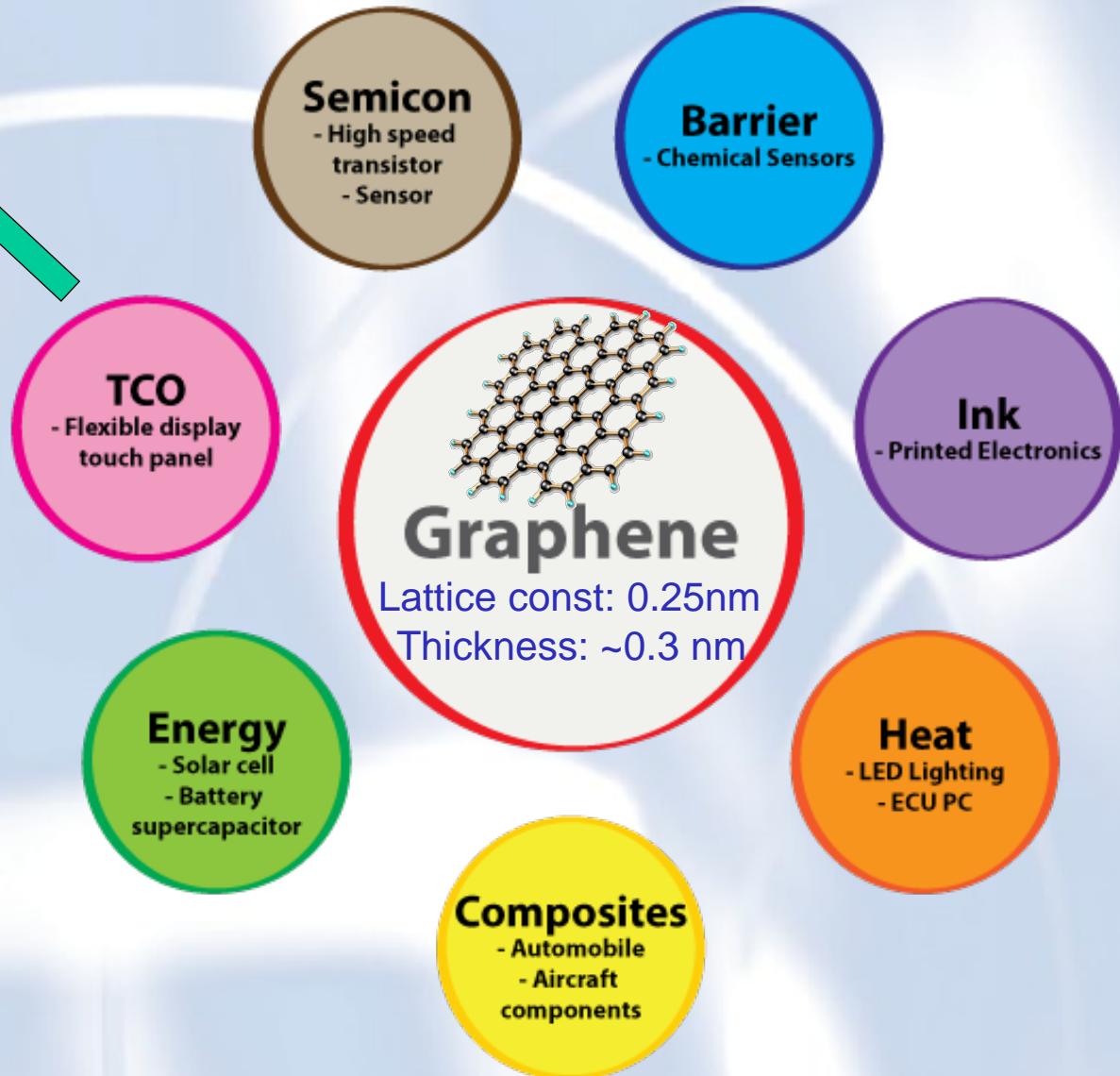
Top downloads in Liquid Crystals from *Optical Materials Express*

New electrode material: Graphene

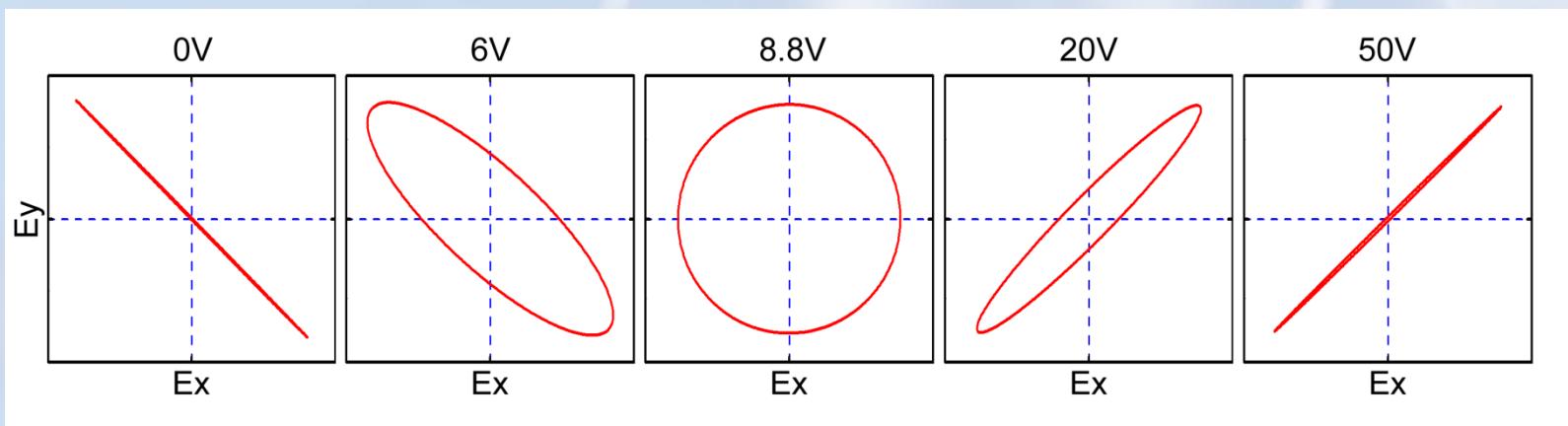
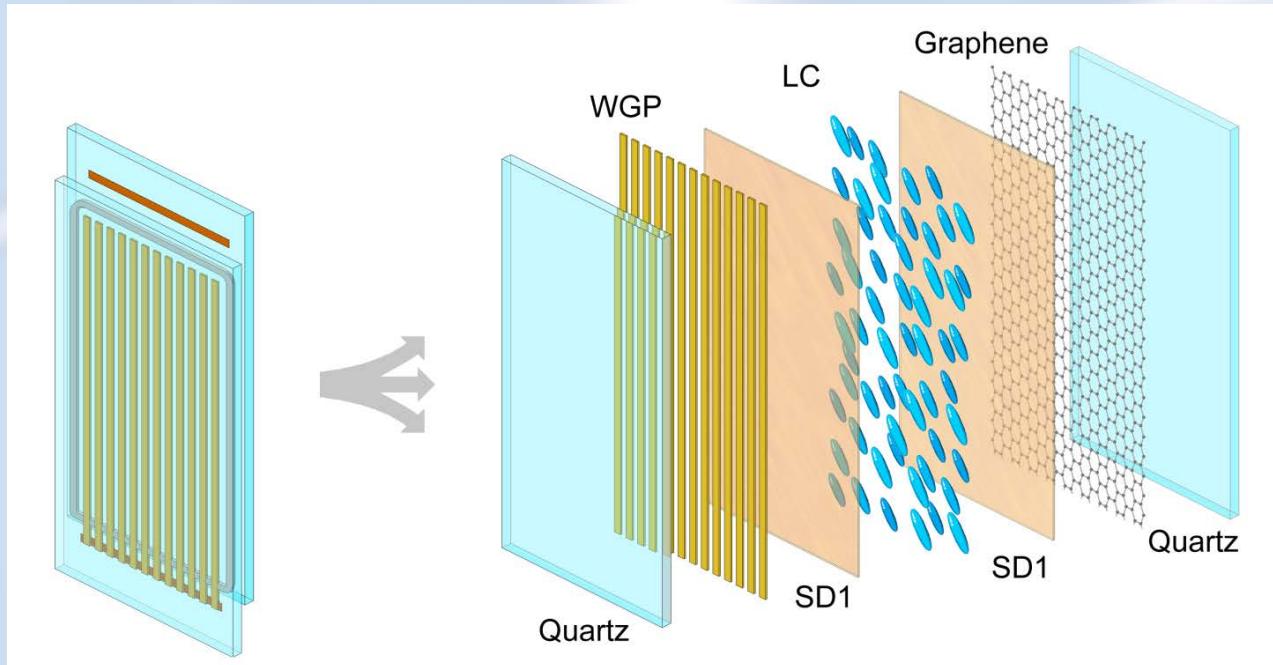


The self-polarizing function of **sub-wavelength metallic gratings** is very useful, but, sometimes we still need **polarization independent transparent electrodes**.

A new candidate:
Graphene



Our tunable THz LC waveplate with graphene electrode

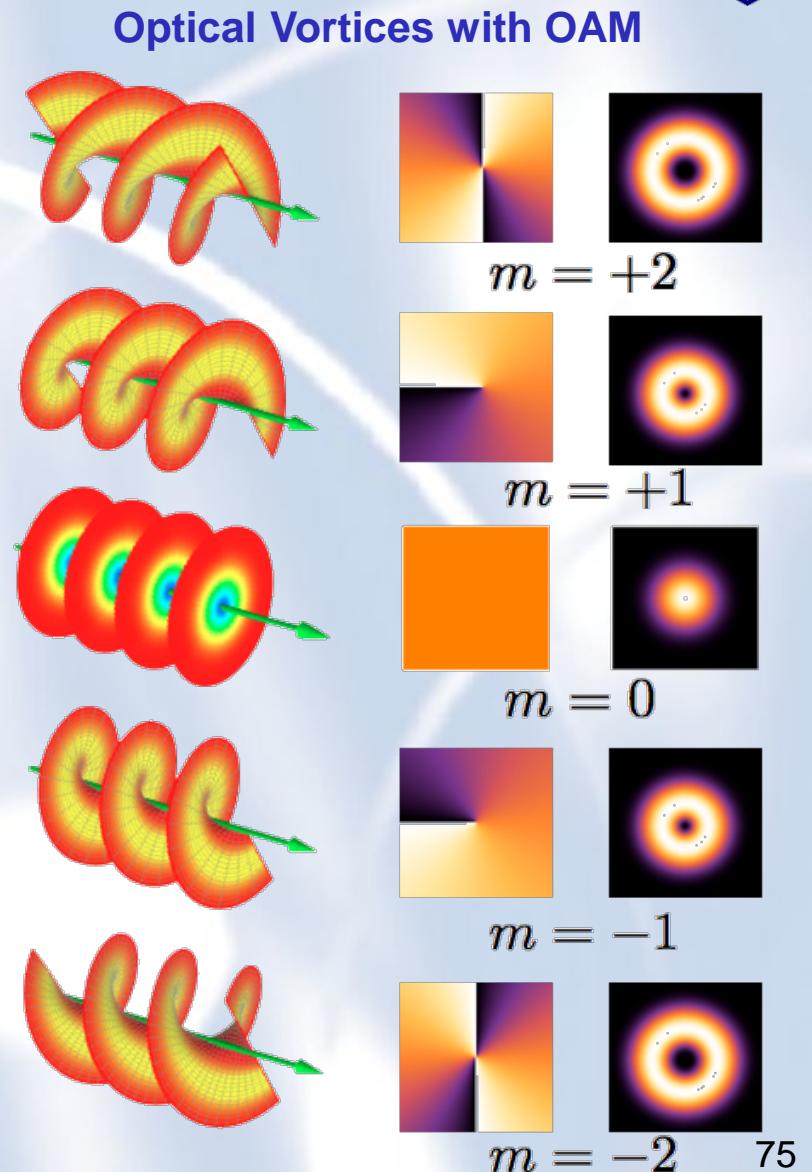
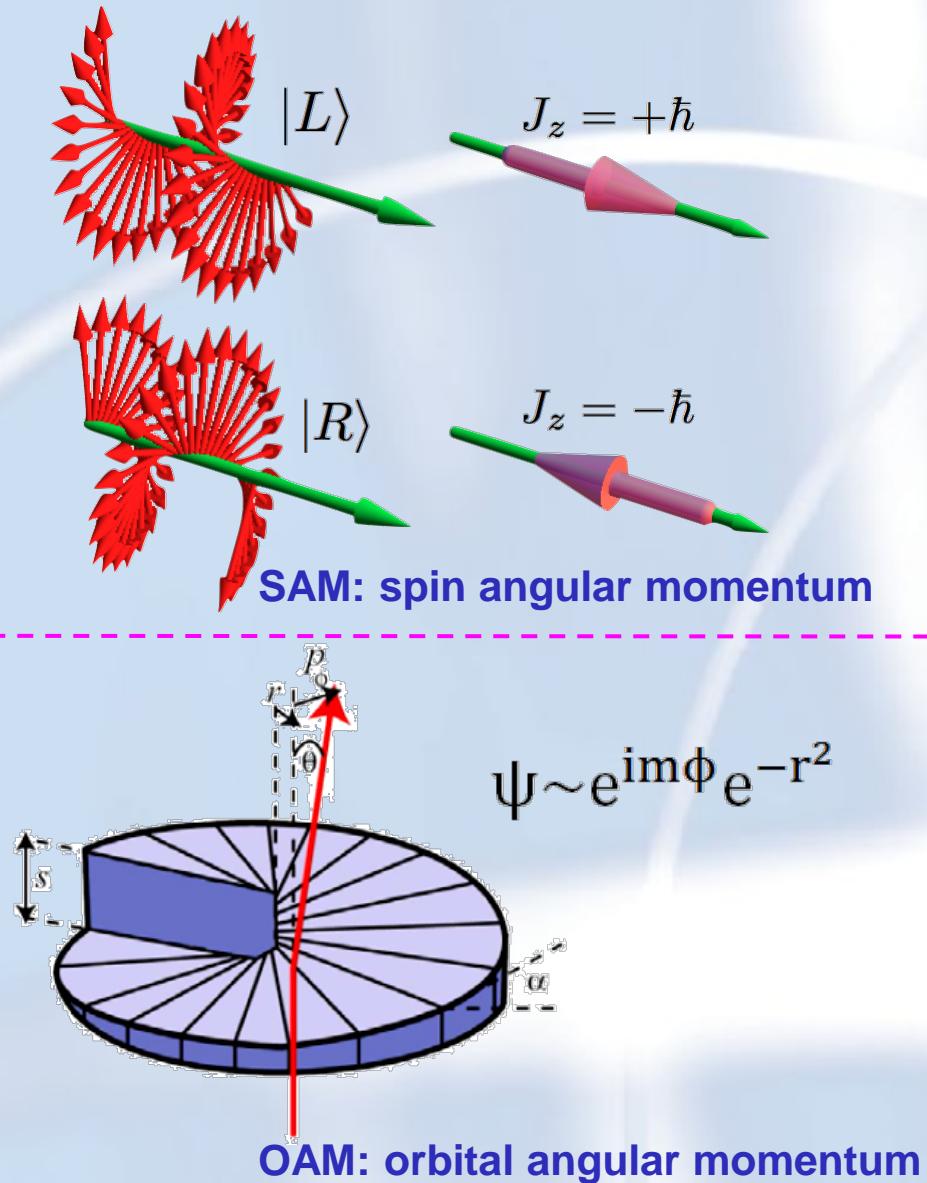




Outline

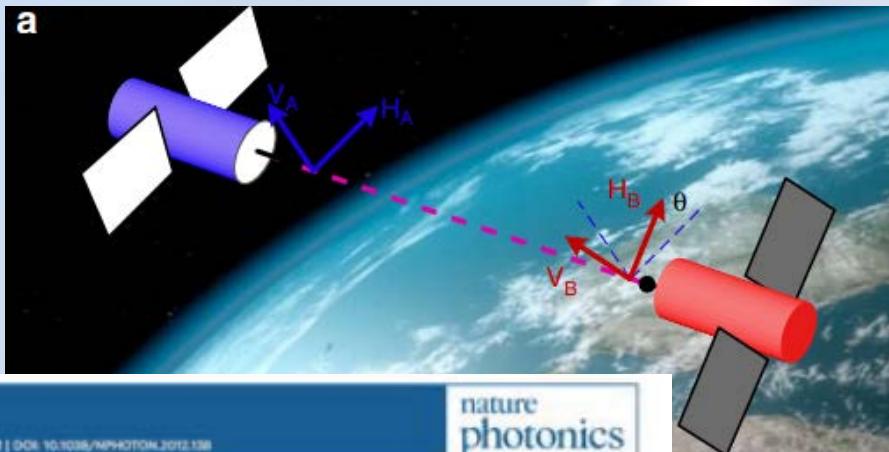
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Optical vortex and orbital angular momentum



Interesting applications of optical vortex beams

- ✓ Optical tweezers: trapping and rotation
- ✓ OAM multiplexed optical communications
- ✓ Satellite-based quantum communication
- ✓ Fast data manipulation in quantum computing
- ✓ Extrasolar planets observation
- ✓ Cryptography
- ✓ Fundamental tests of quantum mechanics
- ✓ ...



ARTICLES

PUBLISHED ONLINE 24 JUNE 2012 | DOI: 10.1038/NPHOTON.2012.150

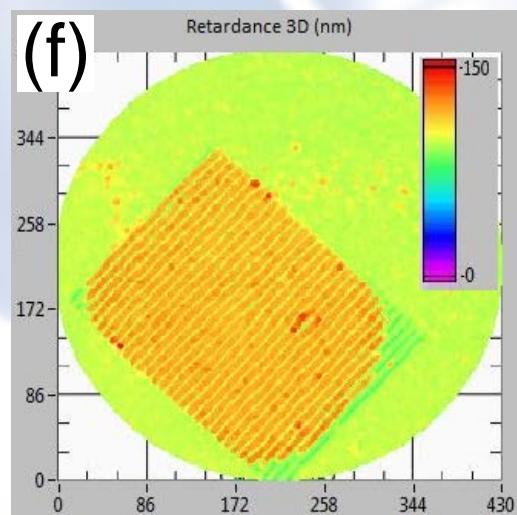
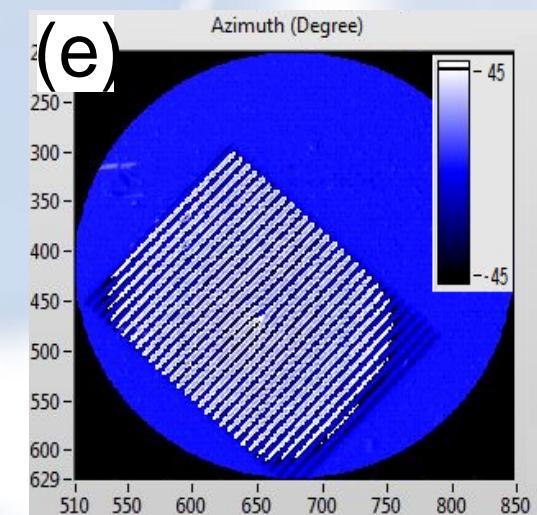
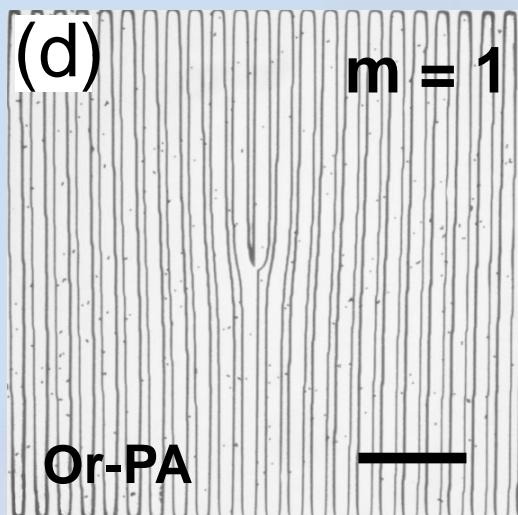
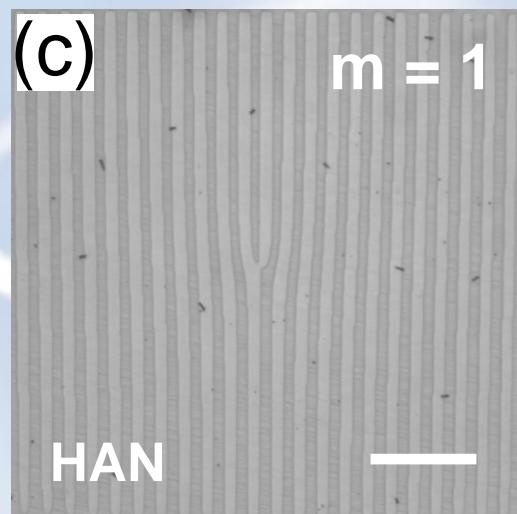
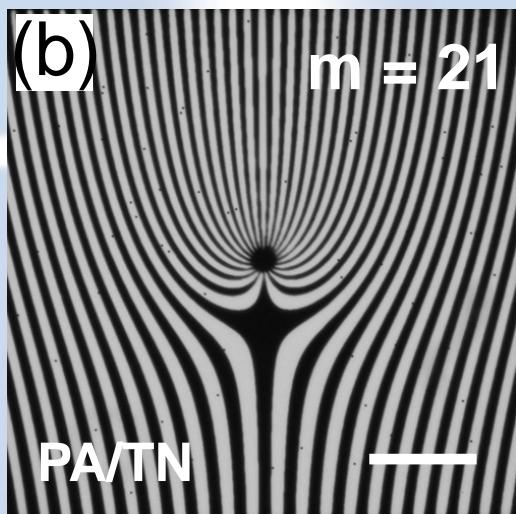
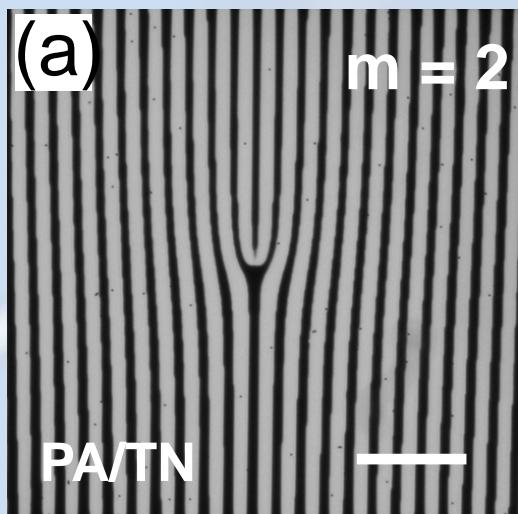
nature
photronics

Terabit free-space data transmission employing orbital angular momentum multiplexing

Jian Wang^{1,2*}, Jeng-Yuan Yang¹, Irfan M. Fazal¹, Nisar Ahmed², Yan Yan¹, Hao Huang¹, Yongxiong Ren¹, Yang Yue¹, Samuel Dolinar², Moshe Tur¹ and Alan E. Willner^{1*}



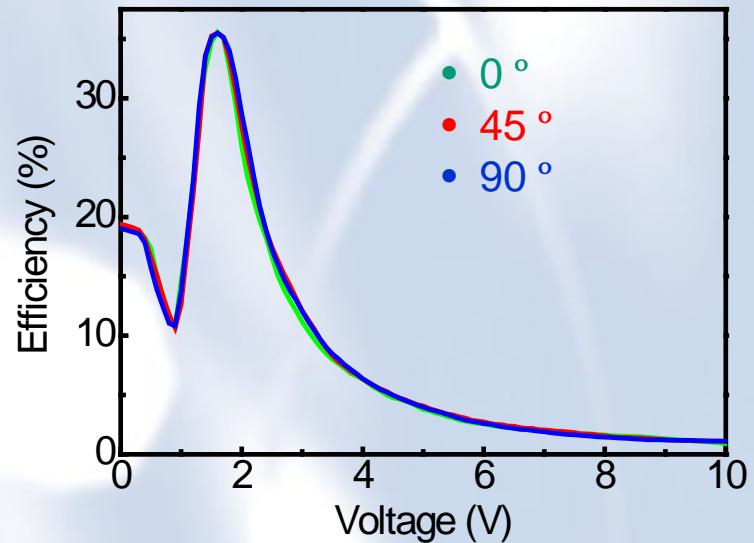
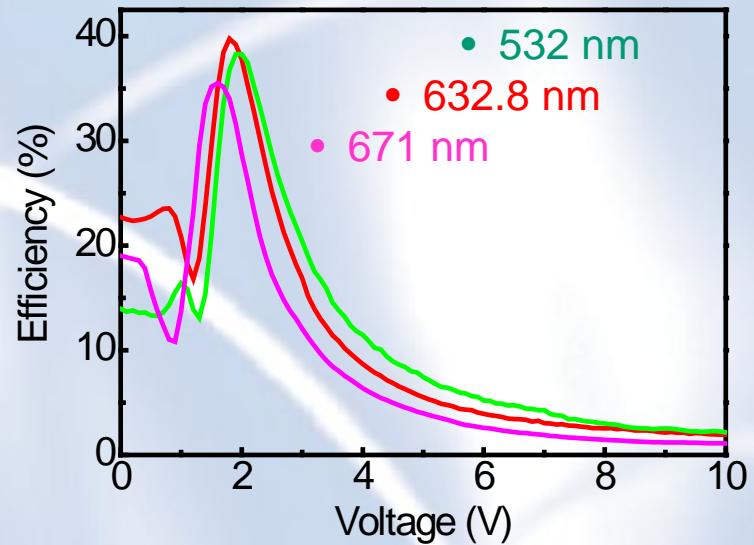
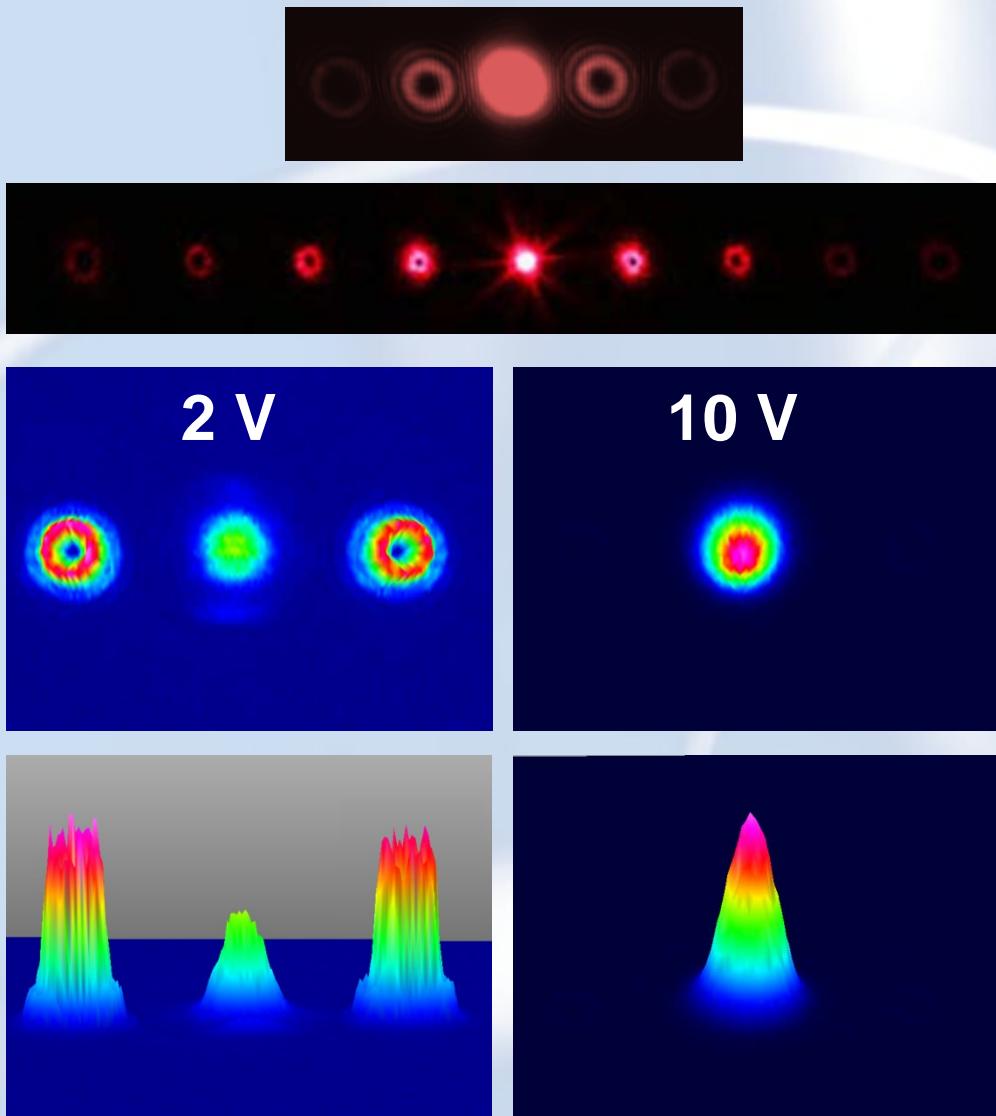
LC fork grating with various alignments



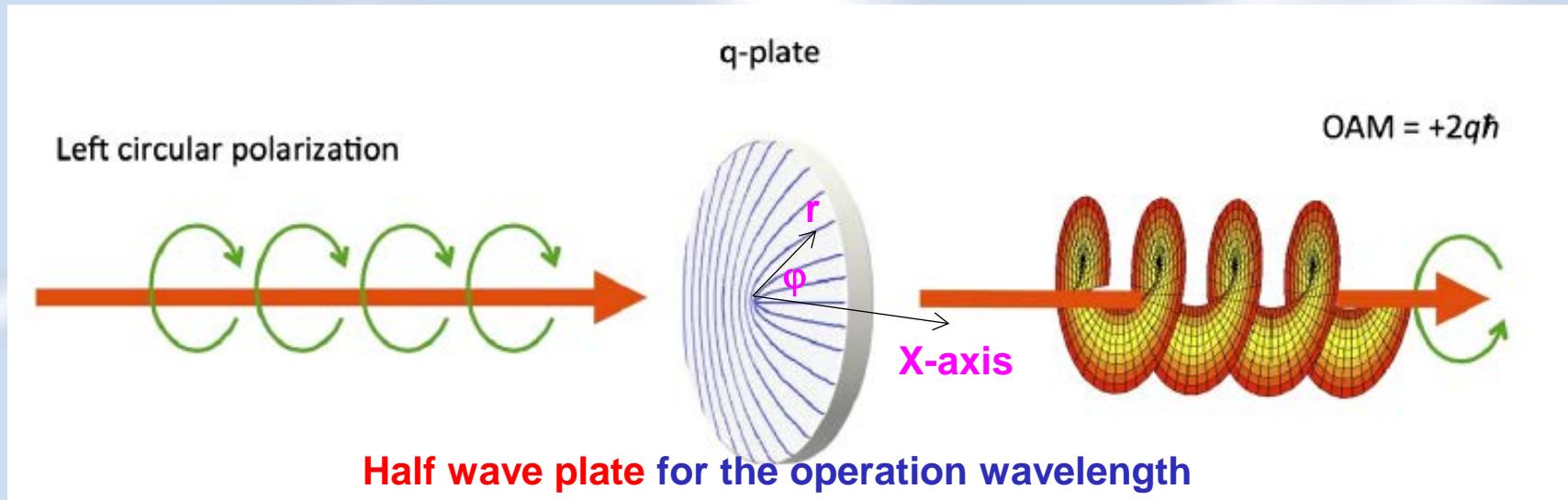
LC: E7 Cell gap: 4 μm Scale bar: 100 μm

B. Y. Wei et al., *Advanced Materials* 26, 1590–1595 (2014) 77

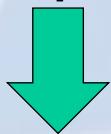
EO tunable optical vortices (HAN cell)



Liquid crystal Q-plate for tunable vortex generation



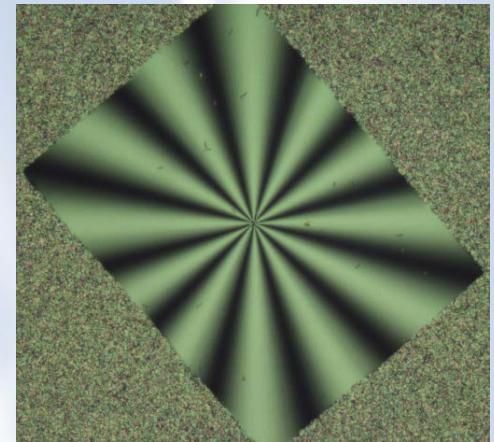
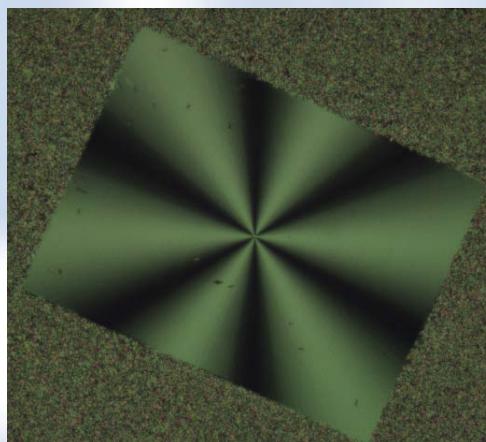
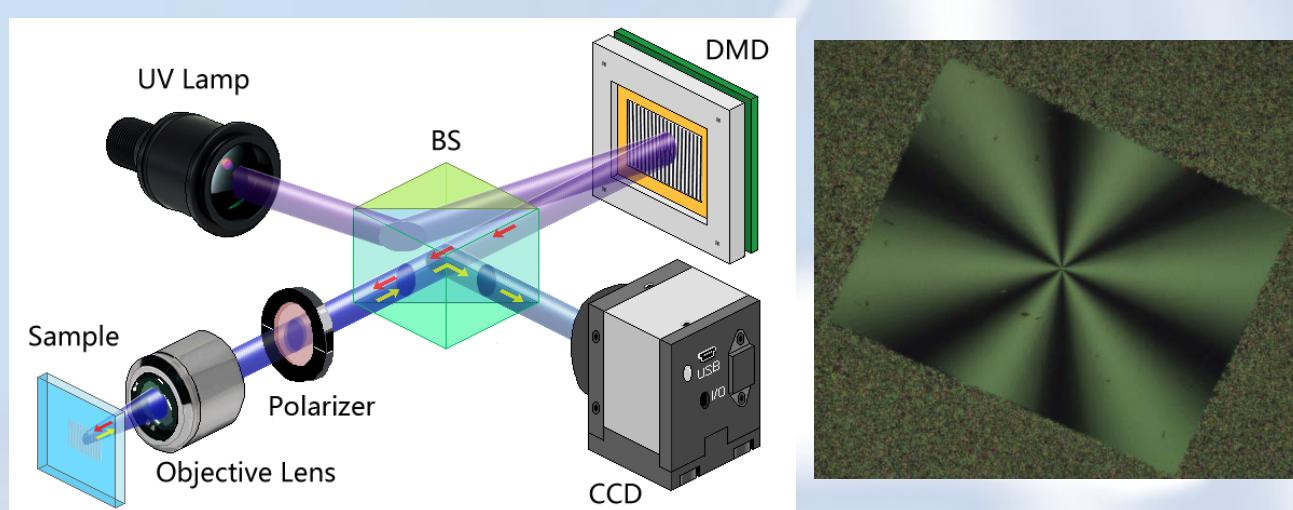
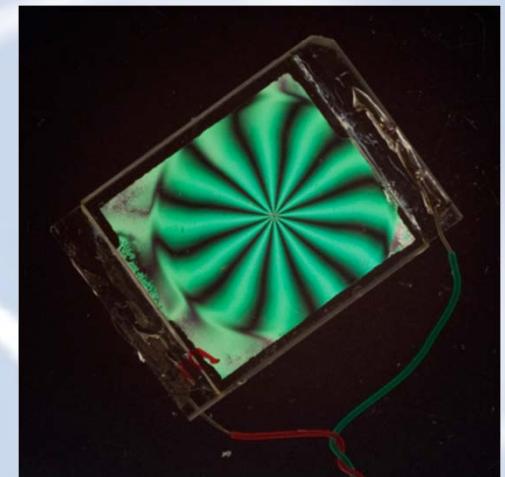
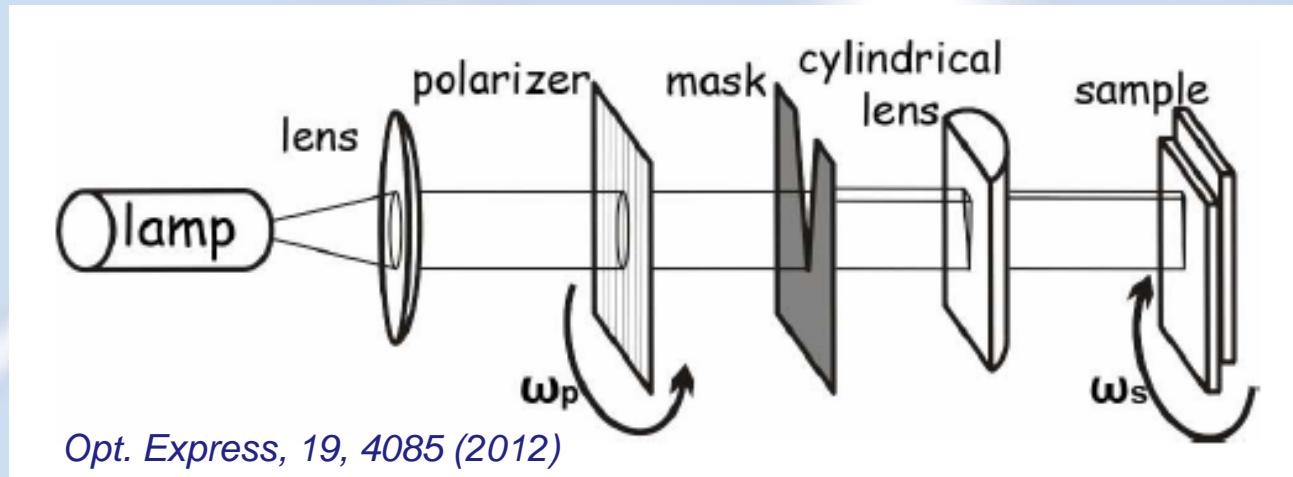
For a specific Q-plate pattern: $\alpha(r, \varphi) = q\varphi + \alpha_0$



$$\Delta\phi(x, y) = \pm 2\alpha = \pm 2q\varphi + (\pm 2\alpha_0) = m\varphi + \text{const.}$$

Vortex phase with $m=\pm 2q$

Fabrication of Liquid crystal Q-plates





Outline

- ✓ Telecomm as an example for photonic applications
- ✓ LC based VOA (variable optical attenuator)
- ✓ LC based DWDM wavelength blocker
- ✓ LC based diffraction gratings
- ✓ LC based in-line polarizer and fiber-optic sensor
- ✓ LC for tunable THz applications
- ✓ LC for tunable optical vortex generation
- ✓ Other LC's photonic applications



LC's other photonic applications

- ✓ LC tunable FP filter/laser
- ✓ LC based random laser
- ✓ LC tunable metamaterials
- ✓ LC based soliton
- ✓ LC based nonlinear optical frequency converter
- ✓ LC tunable plasmonic devices in different bands
- ✓ LC based electrocaloric effect
- ✓ ...



1991年诺贝尔物理奖得主，法国著名的物理学家**P. G de Gennes**教授在《液晶物理学》的中译本（1990年）序言中写道：“液晶最初是100年前由德国学者发现的，后来法国的**Georges Friedel**建立了结构分类的基本方案，美国人最先注意到液晶在显示器件应用的潜在重要性，今天的液晶的应用技术大部分掌握在日本人手中.....”

下一个 韩国 台湾 中国大陆？！

寻找液晶产业的新蓝海！



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감사합니다 Natick
Grazie Danke Ευχαριστίες Dalu
Thank You Köszönöm
Спасибо Dank Gracias
谢谢 Merci Seé ありがとう
Obrigado

<http://light.nju.edu.cn>